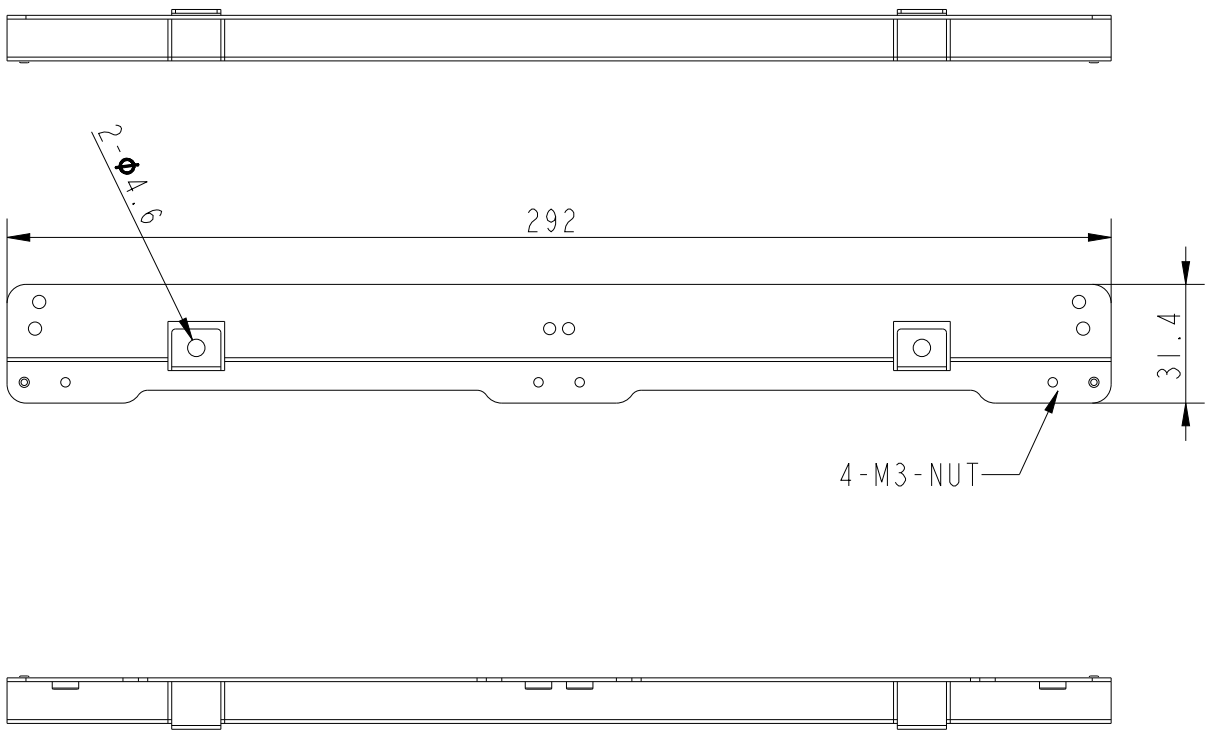
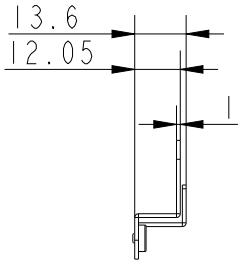
REV.	DATE	DESCRIPTION	BY	APVD





NOTE:
1.Material: SECC, t=1.0mm.
2.Finish: Chemical Conversion Coat(Phosphate coating).
3.Flatness tolerance : ±0.5
4.RoHS Compliant.
5.All pitch dimensions without accumulated.
6.Burrs not exceed 10% Max Thickness.
7.Unspecified dimension tolerance reference tolerance table.
8.Unspecified Angle Tolerance is ±0.5°.
9.Unspecified radii to be thickness.
10.All of rust was not allowed.
11." O " is MAJOR Dimension.
12.Please refer to 3D file when dimensions can't found in drawing.
13.All surfaces without oil stain.
14.Burry Hole: Torque >=7kgf/cm Stand Off/ NUT :Pull sterength >=20kgf
;Torque >=9kgf/cm Rivet:Pull sterength >=4kgf
16.DIVA QC Inspection Document NO.:QWI-014 (Metal)

RANGE OF DIMENSION	TOLERANCE CLASS DESIGNATION			THIRD ANGLE PROJECTION	UNITS:mm	SCALE: 1/1	SHEET: 1 OF 1	MODEL NO.:
	V				MATERIAL:		TREATMENT:	
	f	m	c					
UP TO 30	±0.10	±0.20	±0.50	DSGD by	KimHuang	2023/07/20	PART NAME: PANEL SUPPORT BKT(MCD271002)	
ABOVE 30~120	±0.15	±0.30	±0.80	CHK by				
ABOVE 120~315	±0.20	±0.50	±1.20	APVD by			PART NO.: 3MD674ME010	REV.
ABOVE 315~1000	±0.30	±0.80	±2.00	APVD NO.:		3D FILE NAME: PANEL_SUPPORT_BKT	DIVA Laboratories ,Ltd.	
ANGLE ±1° (±1.75/100)								