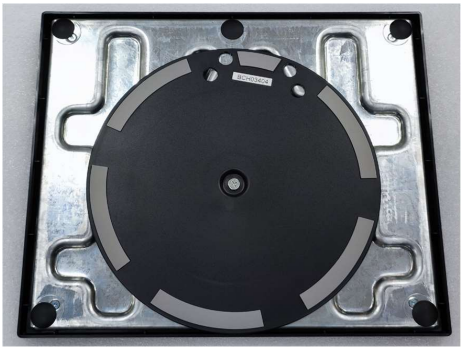






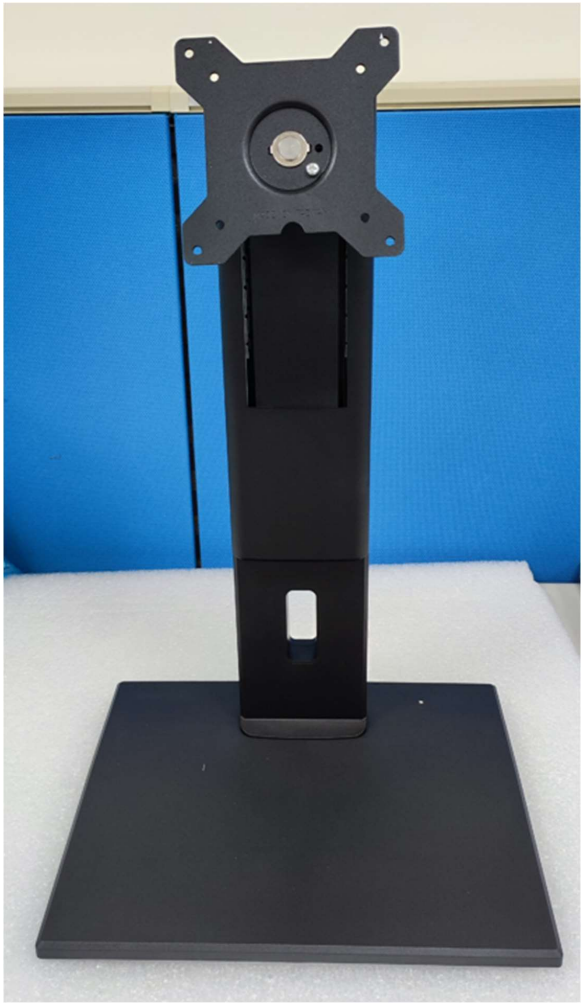








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發行
鈺鑽科技開發股份有限公司





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工程課
2023.11.03
發行
廣鎰科技開發股份有限公司

高誠科技股份有限公司
HIGHGRADE TECH. CO., LTD.

承　認　書
Approval Sheet

客戶名稱 Customer	鈺緯科技開發股份有限公司
型　　號 Model No.	3MD674ME030 (M3473)
品　　名 Description	STAND (MCD271002,HA770L)
版　　次 Revision	A
送樣日期 Issue date	23/10/25
文　　號 Document No.	T23102501A

版次 Rev.	日期 Date	修正內容 Description

客戶承認簽回 （Customer Approval）	

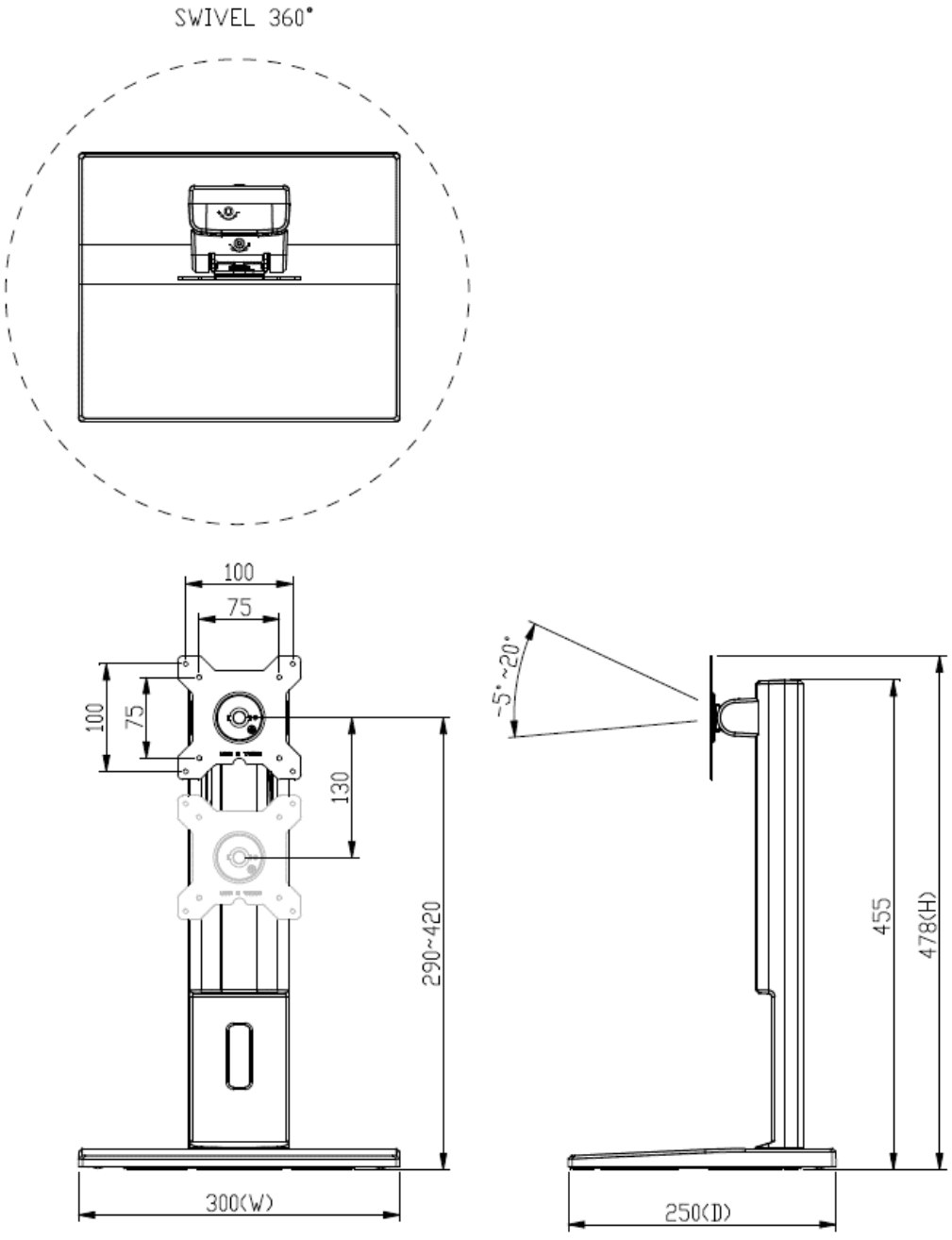
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核　准 (Approval)	確　認 (Check)		
	業務部(SD)	研發部(R&D)	品管部(QA)
Tom Huang	Vincent Tsai	Ricko	Denis

HA770L 規格

一、 成品外觀尺寸：300(W)×478(H)×250(D) mm

二、 產品尺寸圖：

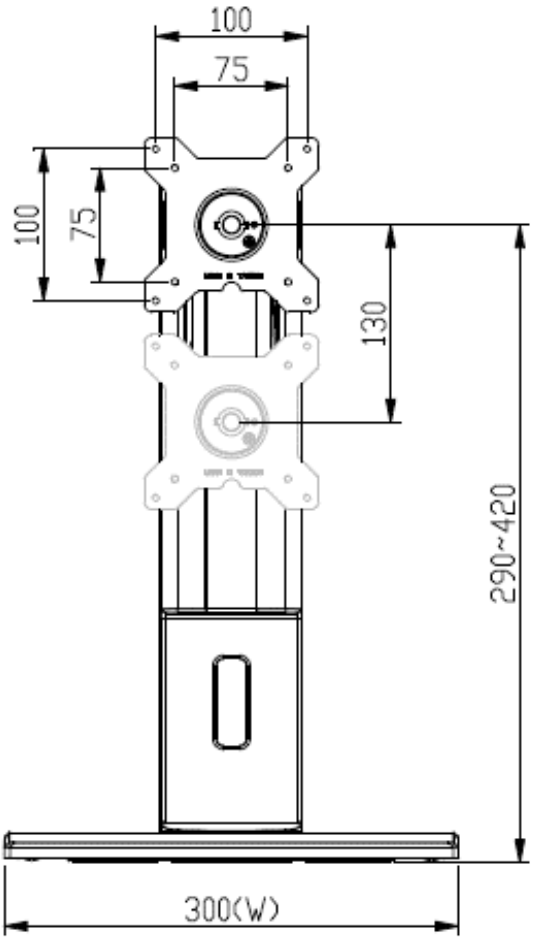


三、 產品表面處理：Coating

COLOR：Black

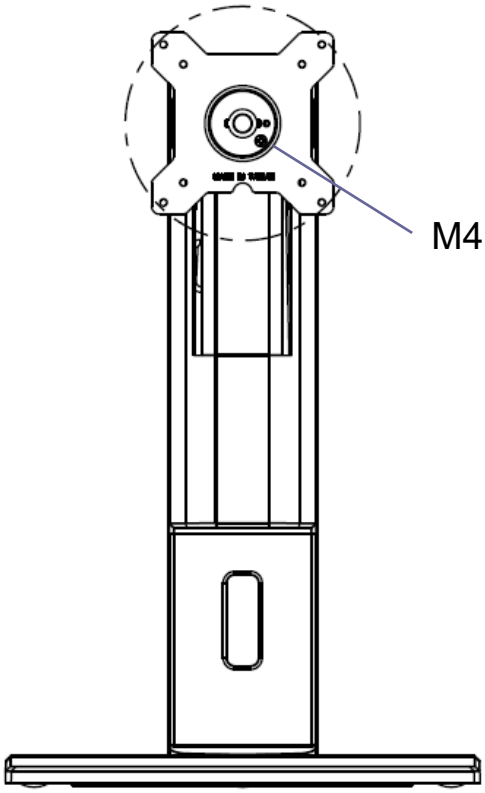
四、　調整功能：

①升降行程：130㎜

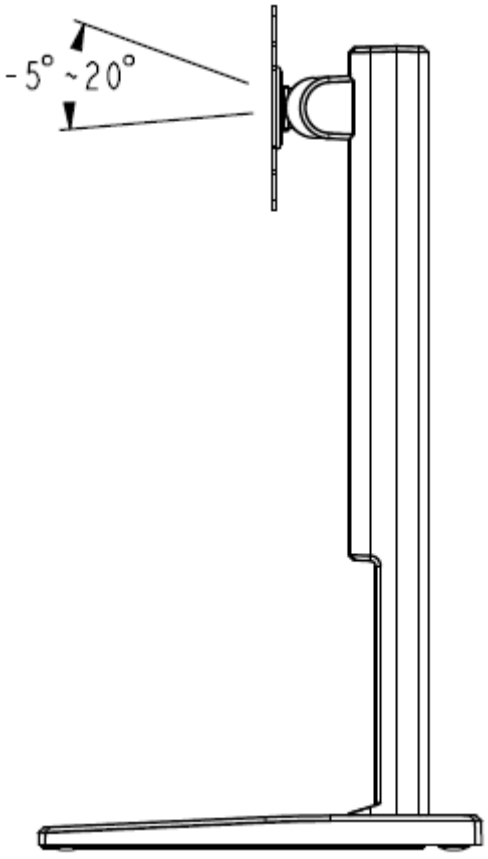


②荷重能力：4～12kg (可調式)

③旋轉功能：90°



④傾仰角功能：-5°～20°



五、 DRAWING

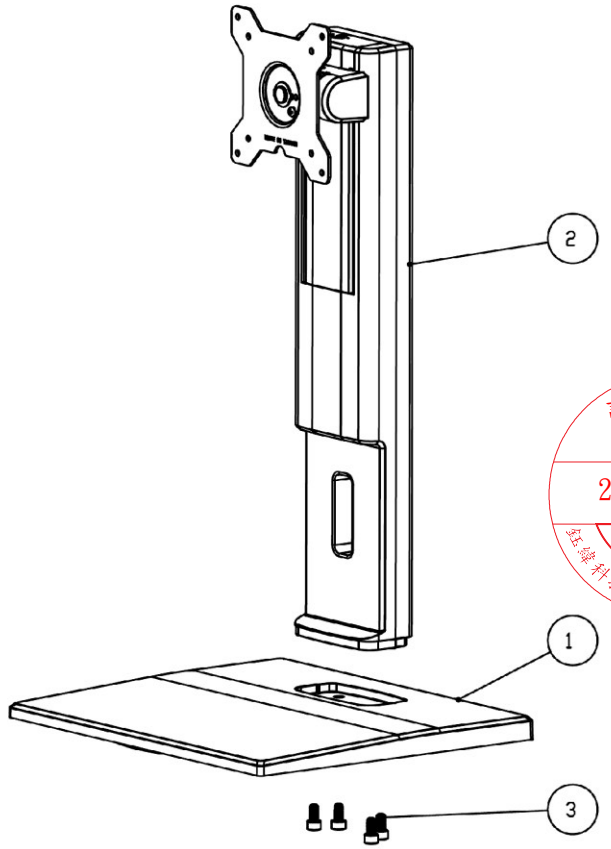
PART NO	REV	SYMBOL	DESCRIPTION	LOCATED	REASON	SIGN	DATE
	A		FIRST RELEASE				

3	60M0612L0053A	SCREW L M6 L12 WZN	SCM435	4	
2	20HA770L0403A	ASM-ARM-VESA-HA770L	ASM	1	
1	20HA77000503A	ASM-BASE-HA7700	ASM	1	
ITEM	PART NO.	DESCRIPTION	MATERIAL	QTY	NOTE
ASM P/N:10HA770L0301A ASM HA770L White					

3	60M0612L0053A	SCREW L M6 L12 WZN	SCM435	4	
2	20HA770L0402A	ASM-ARM-VESA-HA770L	ASM	1	
1	20HA77000502A	ASM-BASE-HA7700	ASM	1	
ITEM	PART NO.	DESCRIPTION	MATERIAL	QTY	NOTE
ASM P/N:10HA770L0201A ASM HA770L Black					

3	60M0612L0053A	SCREW L M6 L12 WZN	SCM435	4	
2	20HA77000403A	ASM-ARM-VESA-HA7700	ASM	1	
1	20HA77000503A	ASM-BASE-HA7700	ASM	1	
ITEM	PART NO.	DESCRIPTION	MATERIAL	QTY	NOTE
ASM P/N:10HA77000301A ASM HA7700 White					

3	60M0612L0053A	SCREW L M6 L12 WZN	SCM435	4	
2	20HA77000402A	ASM-ARM-VESA-HA7700	ASM	1	
1	20HA77000502A	ASM-BASE-HA7700	ASM	1	
ITEM	PART NO.	DESCRIPTION	MATERIAL	QTY	NOTE
ASM P/N:10HA77000201A ASM HA7700 Black					



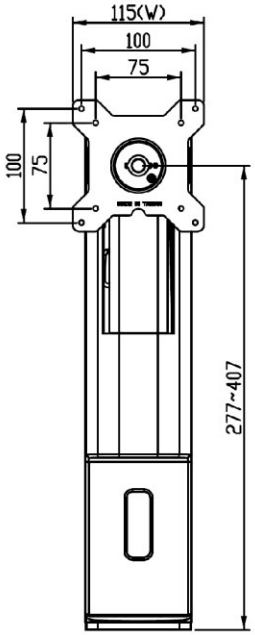
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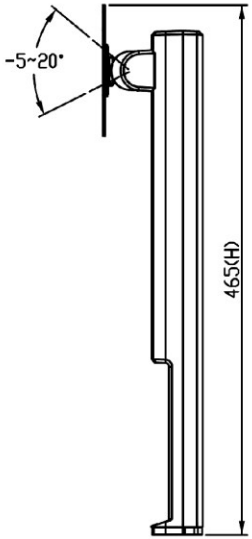
MODEL	HA7700		NAME	ASM-HA7700			
DRN	JO	Oct-30-19	MATERIAL	ASM			
DSN	JO	Oct-30-19	FINISH				
CKD	RICKO	Oct-30-19	SCALE	0.300	DIM IN	mm	
APPD	RICKO	Oct-30-19	SHEET	1 of 2	CAVITIES		
Highgrade Tech. Co., Ltd.							

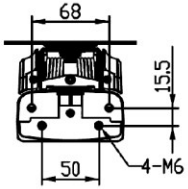
TOLERANCE UNLESS OTHERWISE SPECIFIED (±)							
CLASS	A	B	C	D	E	F	G
< 8mm	0.05	0.1	0.1	0.2	0.2	0.4	0.4
8 ~ 25mm	0.08	0.15	0.15	0.3	0.3	0.6	0.6
25 ~ 80mm	0.12	0.2	0.25	0.4	0.5	0.8	1.0
80 ~ 250mm	0.25	0.3	0.4	0.6	0.8	1.2	1.5
250 ~ 800mm	0.5	0.6	0.8	1.0	1.5	2.0	3.0
> 800mm	1.0	1.0	1.5	1.7	3.0	4.0	6.0
ANGLE	0.5						
DESCRIPTION	ASM HA7700						
PART NO.	10HA77000201A						

PART NO	REV	SYMBOL	DESCRIPTION	LOCATED	REASON	SIGN	DATE
	A		FIRST RELEASE				









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ITEM	PART NO.	DESCRIPTION	Color	NOTE
2	20HA77000503A	ASM-BASE-HA7700 White	WHITE	白-RAL9003
1	20HA77000502A	ASM-BASE-HA7700 Black	BLACK	黑

MODEL	HA7700		NAME	ASM-ARM-VESA-HA7700		
DRN	JO	Oct-08-20	MATERIAL			
DSN	JO	Oct-08-20	FINISH			
CKD	RICKO	Oct-08-20	SCALE	0.250	DIM IN	mm
APPD	RICKO	Oct-08-20	SHEET	2 of 2	CAVITIES	

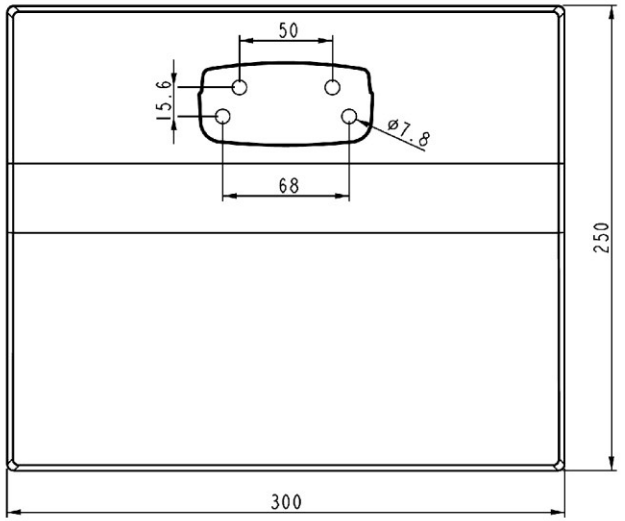
Highgrade Tech. Co., Ltd.

TOLERANCE UNLESS OTHERWISE SPECIFIED (±)

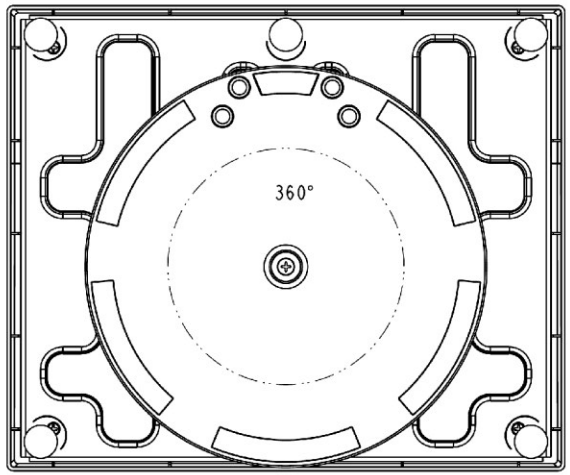
CLASS	A	B	C	D	E	F	G
< 8mm	0.05	0.1	0.1	0.2	0.2	0.4	0.4
8 ~ 25mm	0.08	0.15	0.15	0.3	0.3	0.6	0.6
25 ~ 80mm	0.12	0.2	0.25	0.4	0.5	0.8	1.0
80 ~ 250mm	0.25	0.3	0.4	0.6	0.8	1.2	1.5
250 ~ 800mm	0.5	0.6	0.8	1.0	1.5	2.0	3.0
> 800mm	1.0	1.0	1.5	1.7	3.0	4.0	6.0
ANGLE	0.5						

DESCRIPTION	ASM-ARM-VESA-HA7700
PART NO.	20HA77000402A

PART NO	REV	SYMBOL	DESCRIPTION	LOCATED	REASON	SIGN	DATE
	A		FIRST RELEASE				







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ITEM	PART NO.	DESCRIPTION	Color	NOTE
2	20HA77000503A	ASM-BASE-HA7700 White	WHITE	白-RAL9003
1	20HA77000502A	ASM-BASE-HA7700 Black	BLACK	黑

MODEL	HA7700		NAME	ASM-BASE-HA7700			
DRN	JO	Mar-05-21	MATERIAL	ASM			
DSN	JO	Mar-05-21	FINISH				
CKD	RICKO	Mar-05-21	SCALE	0.400	DIM IN	mm	
APPD	RICKO	Mar-05-21	SHEET	2 of 2	CAVITIES		
Highgrade Tech. Co., Ltd.							

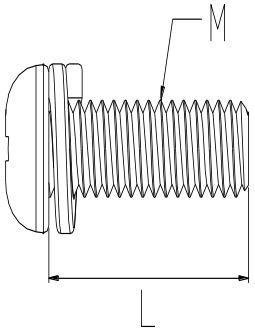
TOLERANCE UNLESS OTHERWISE SPECIFIED (±)

CLASS	A	B	C	D	E	F	G
< 8mm	0.05	0.1	0.1	0.2	0.2	0.4	0.4
8 ~ 25mm	0.08	0.15	0.15	0.3	0.3	0.6	0.6
25 ~ 80mm	0.12	0.2	0.25	0.4	0.5	0.8	1.0
80 ~ 250mm	0.25	0.3	0.4	0.6	0.8	1.2	1.5
250 ~ 800mm	0.5	0.6	0.8	1.0	1.5	2.0	3.0
> 800mm	1.0	1.0	1.5	1.7	3.0	4.0	6.0
ANGLE	0.5						

DESCRIPTION	ASM-BASE-HA7700
PART NO.	20HA77000502A

六、　鎖面板顯示器後殼螺絲規格：

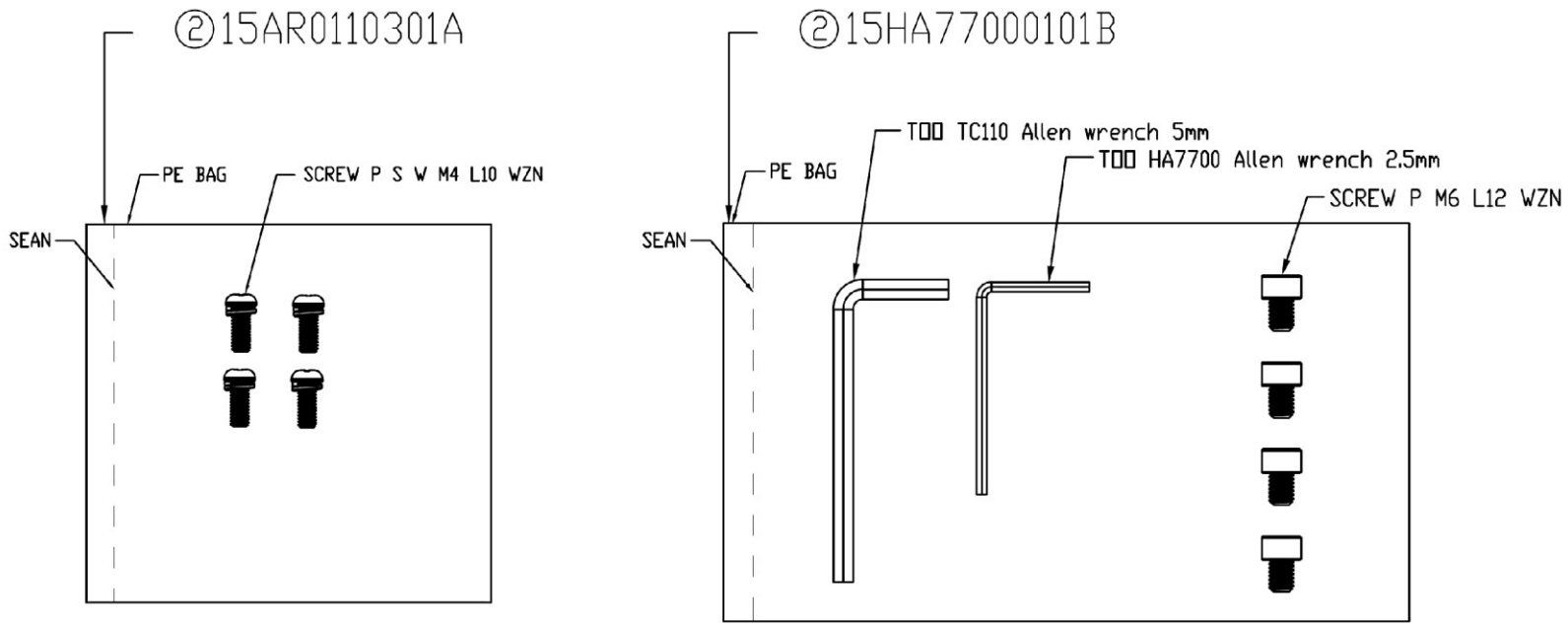
M4　L:10mm



七、本掛架可承受的面板顯示器荷重12Kg(26.5lbs)以下

八、 配件包圖面：

PART NO	REV	SYMBOL	DESCRIPTION	LOCATED	REASON	SIGN	DATE
	A		FIRST RELEASE				
	B		板手長度調整		避免滑焊	JO	200819



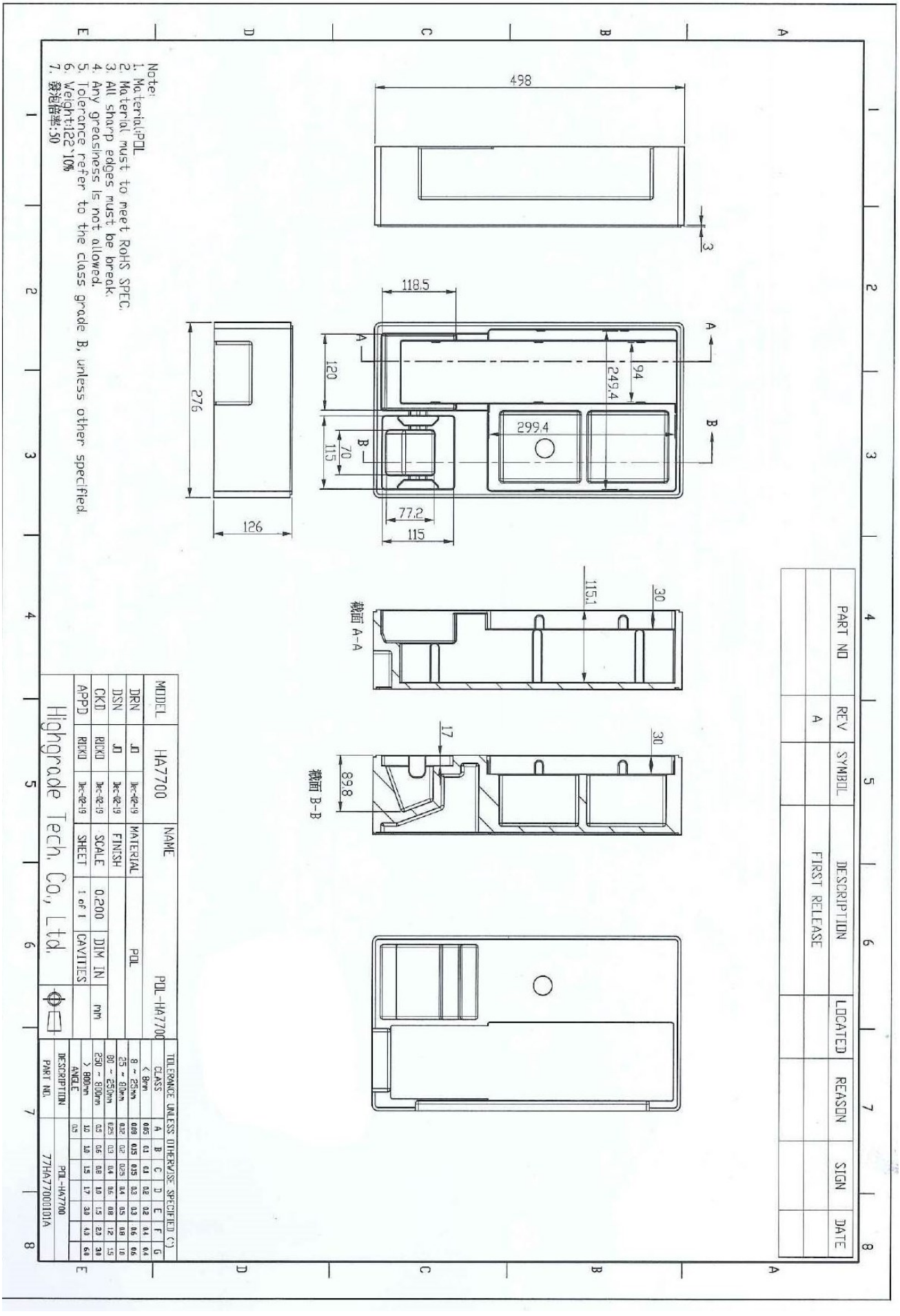
ITEM	PART NO.	DESCRIPTION	QTY	NOTE
2	15HA77000101B	ASM SCREW BAG M6 L12x4,TOO=2.5&5	1	
1	15AR0110301A	SCREW BAG M4L10x4	1	

MODEL	HA7700		NAME	ASM SCREW BAG M6,M4,TOO2.5&5			
DRN	JO	28-APR-20	MATERIAL				
DSN	JO	28-APR-20	FINISH				
CKD	RICKO	28-APR-20	SCALE	-	DIM IN	mm	
APPD	RICKO	28-APR-20	SHEET	1 of 1	CAVITIES		
HIGHGRADE TECH.CO.,LTD.							

TOLERANCE UNLESS OTHERWISE SPECIFIED (±)							
CLASS	A	B	C	D	E	F	G
< 8mm	0.05	0.1	0.1	0.2	0.2	0.4	0.4
8 ~ 25mm	0.08	0.15	0.15	0.3	0.3	0.6	0.6
25 ~ 80mm	0.12	0.2	0.25	0.4	0.5	0.8	1.0
80 ~ 250mm	0.25	0.3	0.4	0.6	0.8	1.2	1.5
250 ~ 800mm	0.5	0.6	0.8	1.0	1.5	2.0	3.0
> 800mm	1.0	1.0	1.5	1.7	3.0	4.0	6.0
ANGLE	0.5						
DESCRIPTION	ASM SCREW BAG M6,M4,TOO2.5&5						
PART NO.	14HA77000101B						

九、包裝：保 麗 龍→498(L)×276(W)×126(H)

外箱尺寸→506(L)×284(W)×142(H)—(單台單箱)



PART NO	REV	SYMBOL	DESCRIPTION	LOCATED	REASON	SIGN	DATE
	A		FIRST RELEASE				
						Zoe	130617

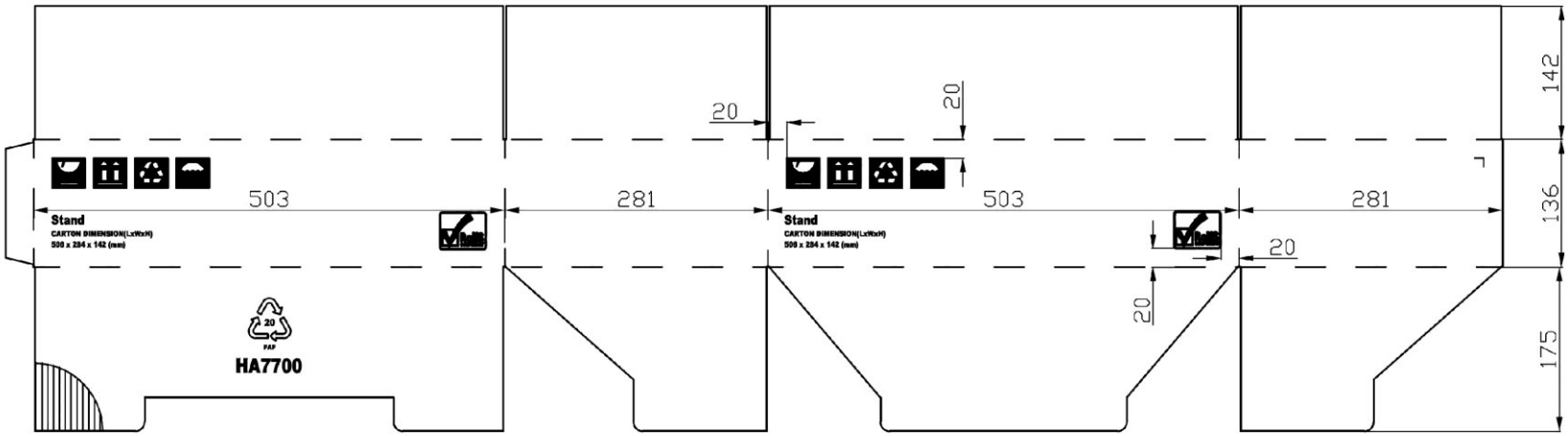


Stand

CARTON DIMENSION(LxWxH)

506 x 284 x 142 (mm)





NOTE:
1.MATERIAL:DOUBLE WALL CORRUGATED FIBERBOARD "B" FLUTE.
2.Material must to meet RoHs SPEC.
3.BURSTING STRENGTH:12.0kgf/cm²
4.TOLERANCE ±1 UNLESS OTHERWISE SPECIFIED.

OUTSIDE DIMENSION:
506(L)x284(W)x142(H)

INSIDE DIMENSION:
500(L)x278(W)x130(H)

MODEL	HA7700		NAME Outside Box HA7700			
DRN	JO	19-05-15	MATERIAL	B		
DSN	JO	19-05-15	FINISH			
CKD	RICKO	19-05-15	SCALE		DIM IN	mm
APPD	RICKO	19-05-15	SHEET		CAVITIES	
HIGHGRADE TECH CO.,LTD.						

TOLERANCE UNLESS OTHERWISE SPECIFIED (')							
CLASS	A	B	C	D	E	F	G
< 8mm	0.05	0.1	0.1	0.2	0.2	0.4	0.4
8 ~ 25mm	0.08	0.15	0.15	0.3	0.3	0.6	0.6
25 ~ 80mm	0.12	0.2	0.25	0.4	0.5	0.8	1.0
80 ~ 250mm	0.25	0.3	0.4	0.6	0.8	1.2	1.5
250 ~ 800mm	0.5	0.6	0.8	1.0	1.5	2.0	3.0
> 800mm	1.0	1.0	1.5	1.7	3.0	4.0	6.0
ANGLE	0.5						
DESCRIPTION	OUTSIDE BOX HA7700						
PART NO.	76HA77000101A						