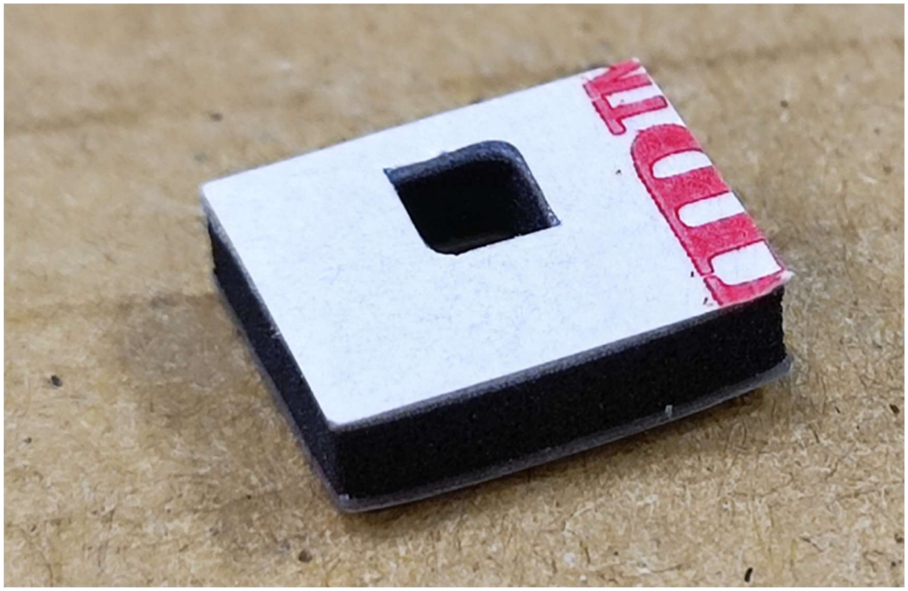




設計驗證
工程課
2023.12.08
發行
宜鏈科技開發股份有限公司

昱慶誠工藝有限公司

NO.

YU-CHING CHEN CO . , LTD.

承認書

客 戶　鈺緯科技開發股份有限公司

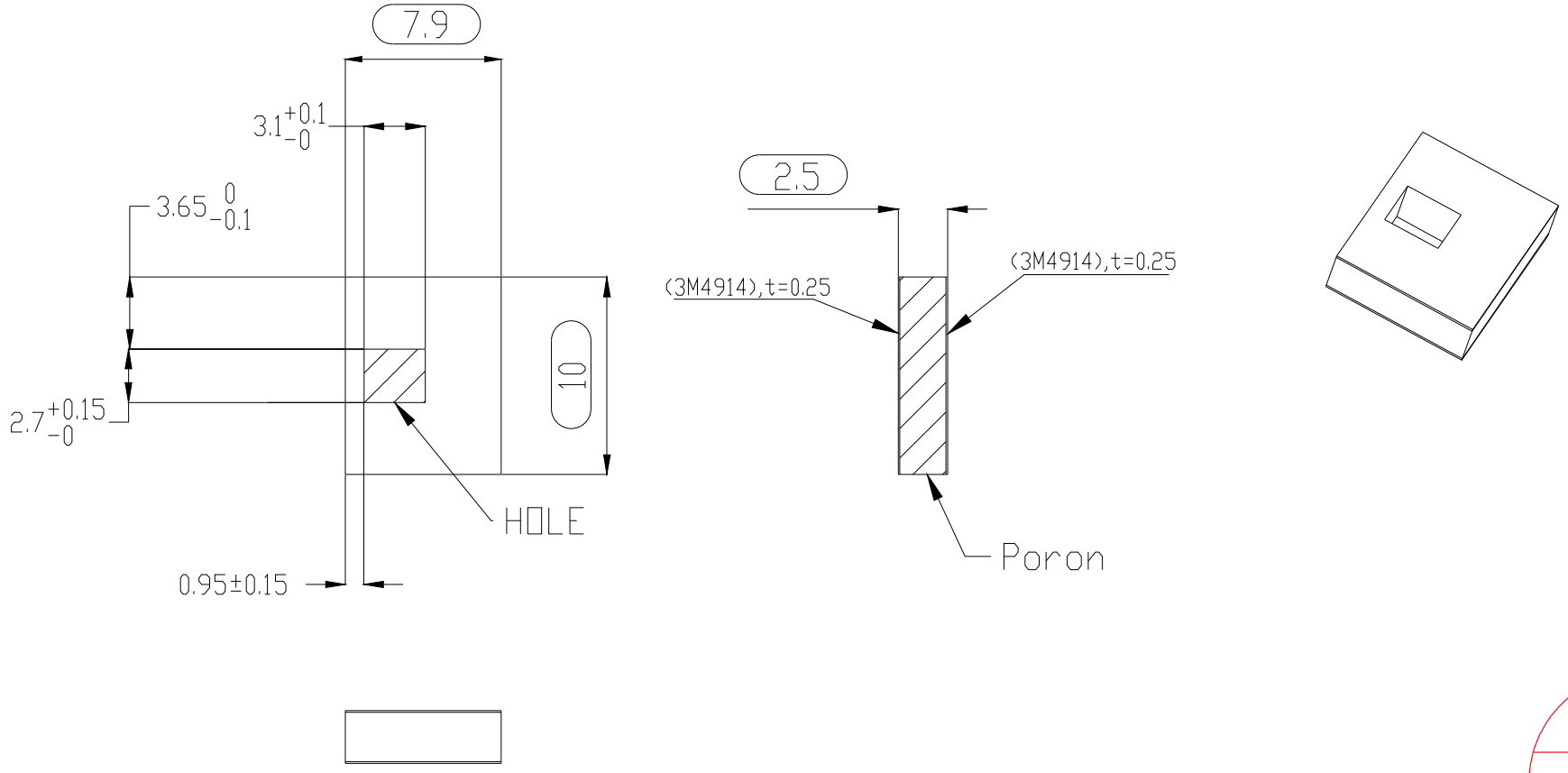
料 號　3MD674SP010 *(M3481)*

品 名　Front senor Sponge

製　作	客 戶 確 認
	

新北市中和區莒光路 211 號-19
TEL:886-2-82216296~7　FAX:886-2-82216298
E-mail：nameplat@ms53.hinet.net

REV.	DATE	DESCRIPTION	BY	APVD



設計驗證
工程課
2023.12.06
發行
鈺鏵科技開發股份有限公司

NOTES:

1. MATERIAL: Poron ML32+VHB4914,
2. Color: Black
3. "⬭" 為進料檢驗尺寸

RANGE OF DIMENSION	TOLERANCE CLASS DESIGNATION f	V m	c
UP TO 30	±0.10	±0.20	±0.50
ABOVE 30~120	±0.15	±0.30	±0.80
ABOVE 120~315	±0.20	±0.50	±1.20
ABOVE 315~1000	±0.30	±0.80	±2.00
ANGLE ±1° (±1.75/100)			

THIRD ANGLE PROJECTION

UNITS:mm | SCALE: 3:1 | SHEET: 1 OF 1 | MODEL NO.:MCD27102

MATERIAL: Poron+VBH | TREATMENT:

DSGD by	Peggy Wu	DEC.-05-23	PART NAME: Front senor Sponge
CHK by			
APVD by	Leslie	2023-12-06	PART NO.: 3MD674SP010 REV 1.
APVD NO.: M3481	3D FILE NAME: SENSOR_FRONT__SPONGE		DNA Laboratories ,Ltd.

昱慶誠工藝有限公司

產品檢驗報告

客戶：鈺緯科技開發股份有限公司	料號：3MD674SP010 (M3481)	號碼：78-1085	日期：112.12.07

	重點尺寸							全尺寸				
編號	尺寸 1：10±0.2mm	尺寸 2：7.9±0.2mm	尺寸 3：0.25±0.1mm	尺寸 4：3.65 0-0.1mm	尺寸 5：3.1+0.1-0mm	尺寸 6：2.7+0.15-0mm	尺寸 7：0.95±0.15mm	長度：10±0.2mm	寬度：7.9±0.2mm	厚度：0.25±0.1mm	外觀	污損
NO：1	10.00	7.90	0.25	3.65	3.10	2.70	0.95	10.00	7.95	0.25	OK	OK
NO：2	10.05	7.90	0.25	3.65	3.15	2.70	1.00	10.00	7.90	0.25	OK	OK
NO：3	10.00	7.90	0.25	3.65	3.10	2.70	0.95	10.05	7.90	0.25	OK	OK
NO：4	10.00	7.95	0.25	3.65	3.10	2.75	0.95				OK	OK
NO：5	10.00	7.90	0.25	3.63	3.10	2.70	0.95				OK	OK
NO：6												
NO：7												
NO：8												
NO：9												
NO：10												
備註	量測儀器：游標卡尺											

測試報告
Test Report

號碼(No.): ETR23405809　　日期(Date): 10-May-2023　　

ROGERS INOAC CORPORATION
9-117, NASHINOKI, TAKETOYO-CHO, CHITA-GUN AICHI, JAPAN 470-2309 TEL:+81-569-74-1811

以下測試樣品係由申請廠商所提供及確認 (The following sample(s) was/were submitted and identified by the applicant as)：

送樣廠商(Sample Submitted By)	:	ROGERS INOAC CORPORATION
樣品名稱(Sample Name)	:	PORON ML TYPE
樣品型號(Style/Item No.)	:	ML-24, ML-32, ML-20PR, ML-24PR,ML-20EG,ML-20G2, ML-20G3, ML-20FG, ML-24FG

==========

收件日(Sample Receiving Date)	:	27-Apr-2023
測試期間(Testing Period)	:	27-Apr-2023 to 10-May-2023

測試需求(Test Requested) : 依據客戶指定，參考RoHS 2011/65/EU Annex II及其修訂指令(EU) 2015/863測試鎘、鉛、汞、六價鉻、多溴聯苯、多溴聯苯醚, DBP, BBP, DEHP, DIBP。 (As specified by client, with reference to RoHS 2011/65/EU Annex II and amending Directive (EU) 2015/863 to determine Cadmium, Lead, Mercury, Cr(VI), PBBs, PBDEs, DBP, BBP, DEHP, DIBP contents in the submitted sample(s).)

測試結果(Test Results) : 請參閱下一頁 (Please refer to following pages.)

結　論(Conclusion) : 根據客戶所提供的樣品，其鎘、鉛、汞、六價鉻、多溴聯苯、多溴聯苯醚, DBP, BBP, DEHP, DIBP的測試結果符合RoHS 2011/65/EU Annex II暨其修訂指令(EU) 2015/863之限值要求。 (Based on the performed tests on submitted sample(s), the test results of Cadmium, Lead, Mercury, Cr(VI), PBBs, PBDEs, DBP, BBP, DEHP, DIBP comply with the limits as set by RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU.)

Troy Chang / Department Manager
Signed for and on behalf of
SGS TAIWAN LTD.
Chemical Laboratory - Taipei

CHECK REPORT
PIN CODE: 0B5B634A

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測試報告
Test Report

ROGERS INOAC CORPORATION
9-117, NASHINOKI, TAKETOYO-CHO, CHITA-GUN AICHI, JAPAN 470-2309 TEL:+81-569-74-1811

測試部位敘述 (Test Part Description)

No.1 : 黑色片狀 (BLACK SHEET)

測試結果 (Test Results)

測試項目 (Test Items)	測試方法 (Method)	單位 (Unit)	MDL	結果 (Result) No.1	限值 (Limit)
鎘 (Cd) (Cadmium (Cd))	參考IEC 62321-5: 2013，以感應耦合電漿發射光譜儀分析。(With reference to IEC 62321-5: 2013, analysis was performed by ICP-OES.)	mg/kg	2	n.d.	100
鉛 (Pb) (Lead (Pb))	參考IEC 62321-5: 2013，以感應耦合電漿發射光譜儀分析。(With reference to IEC 62321-5: 2013, analysis was performed by ICP-OES.)	mg/kg	2	n.d.	1000
汞 (Hg) (Mercury (Hg))	參考IEC 62321-4: 2013+ AMD1: 2017，以感應耦合電漿發射光譜儀分析。(With reference to IEC 62321-4: 2013+ AMD1: 2017, analysis was performed by ICP-OES.)	mg/kg	2	n.d.	1000
六價鉻 Cr(VI) (Hexavalent Chromium Cr(VI))	參考IEC 62321-7-2: 2017，以紫外光-可見光分光光度計分析。(With reference to IEC 62321-7-2: 2017, analysis was performed by UV-VIS.)	mg/kg	8	n.d.	1000
鄰苯二甲酸丁苯甲酯 (BBP) (Butyl benzyl phthalate (BBP))	參考IEC 62321-8: 2017，以氣相層析儀/質譜儀分析。(With reference to IEC 62321-8: 2017, analysis was performed by GC/MS.)	mg/kg	50	n.d.	1000
鄰苯二甲酸二丁酯 (DBP) (Dibutyl phthalate (DBP))		mg/kg	50	n.d.	1000
鄰苯二甲酸二(2-乙基己基)酯 (DEHP) (Di-(2-ethylhexyl) phthalate (DEHP))		mg/kg	50	n.d.	1000
鄰苯二甲酸二異丁酯 (DIBP) (Diisobutyl phthalate (DIBP))		mg/kg	50	n.d.	1000

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測試報告
Test Report

ROGERS INOAC CORPORATION
9-117, NASHINOKI, TAKETOYO-CHO, CHITA-GUN AICHI, JAPAN 470-2309 TEL:+81-569-74-1811

測試項目 (Test Items)	測試方法 (Method)	單位 (Unit)	MDL	結果 (Result) No.1	限值 (Limit)
一溴聯苯 (Monobromobiphenyl)	參考IEC 62321-6: 2015，以氣相層析儀/質譜儀分析。(With reference to IEC 62321-6: 2015, analysis was performed by GC/MS.)	mg/kg	5	n.d.	-
二溴聯苯 (Dibromobiphenyl)		mg/kg	5	n.d.	-
三溴聯苯 (Tribromobiphenyl)		mg/kg	5	n.d.	-
四溴聯苯 (Tetrabromobiphenyl)		mg/kg	5	n.d.	-
五溴聯苯 (Pentabromobiphenyl)		mg/kg	5	n.d.	-
六溴聯苯 (Hexabromobiphenyl)		mg/kg	5	n.d.	-
七溴聯苯 (Heptabromobiphenyl)		mg/kg	5	n.d.	-
八溴聯苯 (Octabromobiphenyl)		mg/kg	5	n.d.	-
九溴聯苯 (Nonabromobiphenyl)		mg/kg	5	n.d.	-
十溴聯苯 (Decabromobiphenyl)		mg/kg	5	n.d.	-
多溴聯苯總和 (Sum of PBBs)		mg/kg	-	n.d.	1000
一溴聯苯醚 (Monobromodiphenyl ether)		mg/kg	5	n.d.	-
二溴聯苯醚 (Dibromodiphenyl ether)		mg/kg	5	n.d.	-
三溴聯苯醚 (Tribromodiphenyl ether)		mg/kg	5	n.d.	-
四溴聯苯醚 (Tetrabromodiphenyl ether)		mg/kg	5	n.d.	-
五溴聯苯醚 (Pentabromodiphenyl ether)		mg/kg	5	n.d.	-
六溴聯苯醚 (Hexabromodiphenyl ether)		mg/kg	5	n.d.	-
七溴聯苯醚 (Heptabromodiphenyl ether)		mg/kg	5	n.d.	-
八溴聯苯醚 (Octabromodiphenyl ether)		mg/kg	5	n.d.	-
九溴聯苯醚 (Nonabromodiphenyl ether)		mg/kg	5	n.d.	-
十溴聯苯醚 (Decabromodiphenyl ether)		mg/kg	5	n.d.	-
多溴聯苯醚總和 (Sum of PBDEs)		mg/kg	-	n.d.	1000

備註(Note)：

1. mg/kg = ppm；0.1wt% = 0.1% = 1000ppm
2. MDL = Method Detection Limit (方法偵測極限值)
3. n.d. = Not Detected (未檢出) ; 小於MDL / Less than MDL
4. "-" = Not Regulated (無規格值)
5. 除非另有說明，參照ILAC-G8:09/2019，採用簡單二元(w=0)允收規則進行符合性判定；根據此規則，符合性結果之判定係以測試結果與限值做比較。(Unless otherwise stated , the decision rule for conformity reporting is based on Binary Statement for Simple Acceptance Rule (w=0) stated in ILAC-G8:09/2019. According to this rule, the judgement of conformity is based on the comparing test results with limits.)

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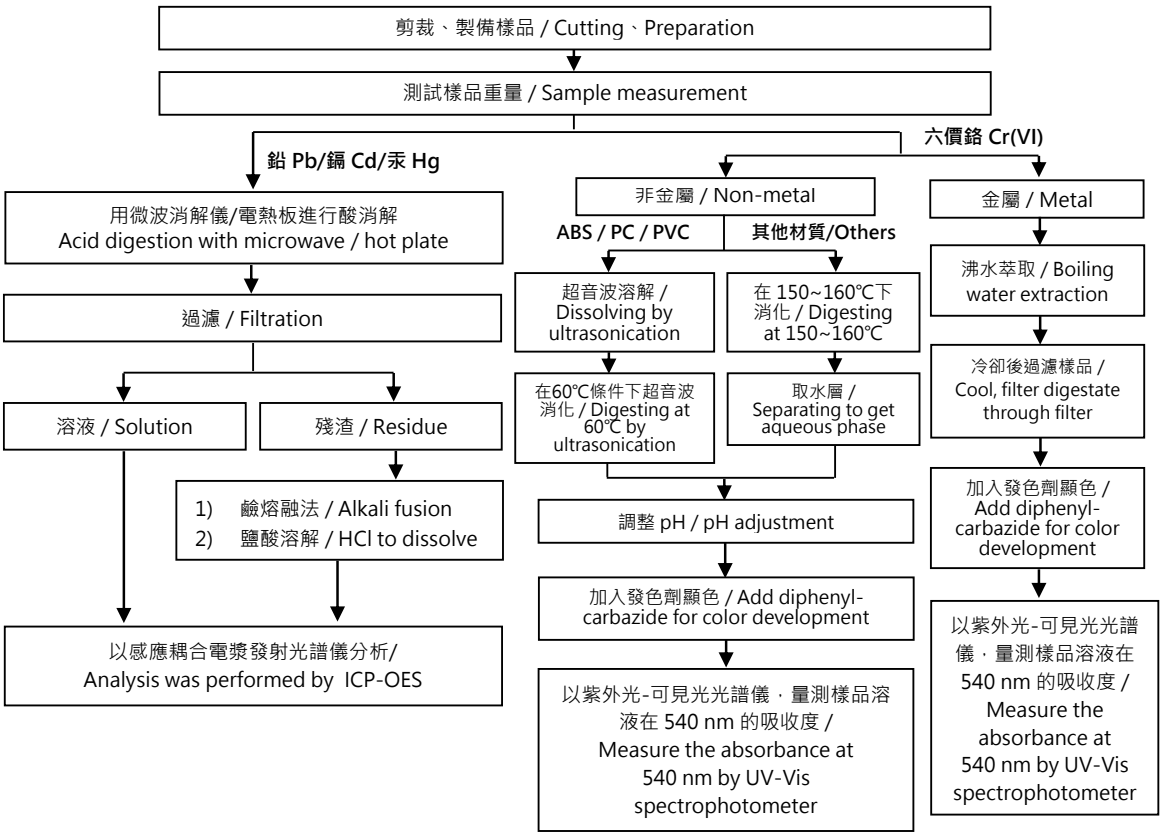
測試報告
Test Report

ROGERS INOAC CORPORATION
9-117, NASHINOKI, TAKETOYO-CHO, CHITA-GUN AICHI, JAPAN 470-2309 TEL:+81-569-74-1811

重金屬流程圖 / Analytical flow chart of heavy metal

根據以下的流程圖之條件，樣品已完全溶解。（六價鉻測試方法除外）

These samples were dissolved totally by pre-conditioning method according to below flow chart.
（Cr^{6+} test method excluded）



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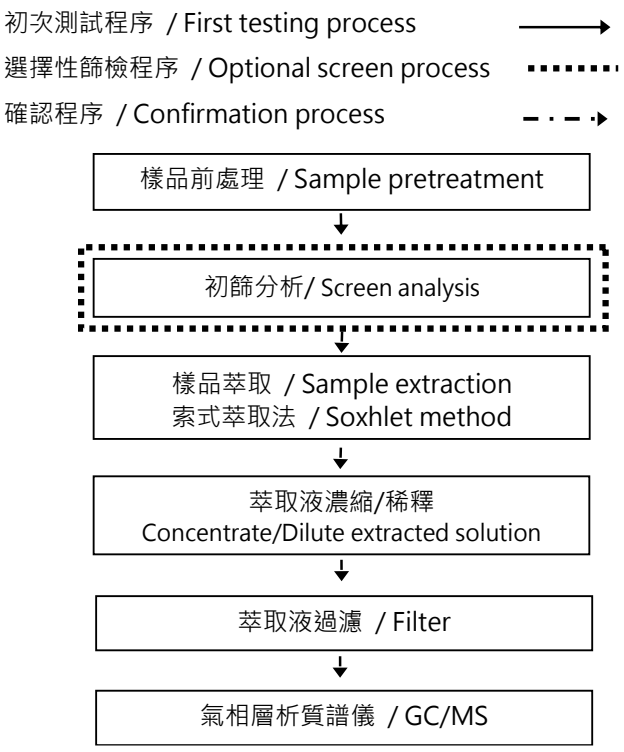
多溴聯苯/多溴聯苯醚分析流程圖 / Analytical flow chart - PBBs/PBDEs



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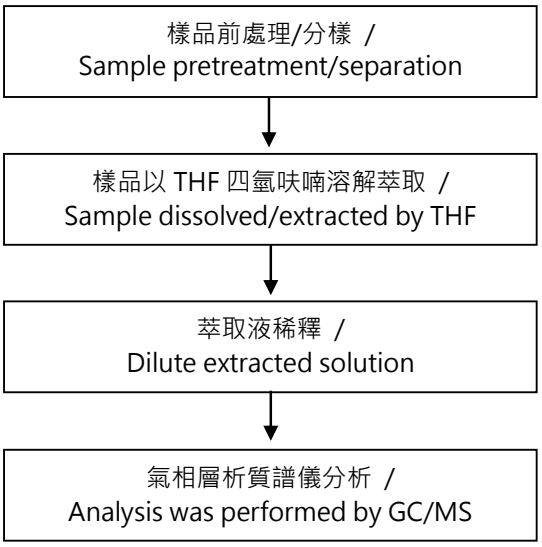
ROGERS INOAC CORPORATION
9-117, NASHINOKI, TAKETOYO-CHO, CHITA-GUN AICHI, JAPAN 470-2309 TEL:+81-569-74-1811

可塑劑分析流程圖 / Analytical flow chart - Phthalate

【測試方法/Test method: IEC 62321-8】



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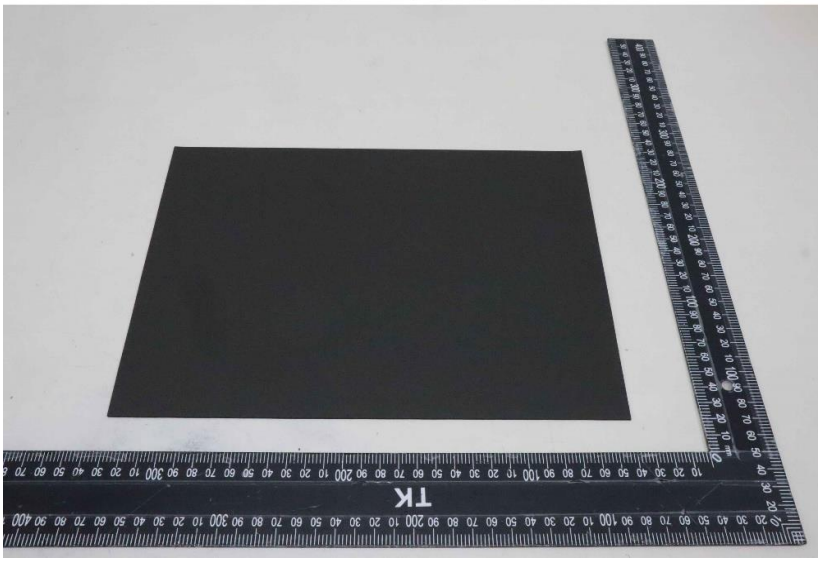
測試報告
Test Report

ROGERS INOAC CORPORATION
9-117, NASHINOKI, TAKETOYO-CHO, CHITA-GUN AICHI, JAPAN 470-2309 TEL:+81-569-74-1811

*** 照片中如有箭頭標示，則表示為實際檢測之樣品/部位. ***
(The tested sample / part is marked by an arrow if it's shown on the photo.)

ETR23405809



** 報告結尾 (End of Report) **

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Test Report

No.: CANEC23000474502 **Date:** Mar 03, 2023

Client Name: 3M MATERIAL TECHNOLOGY (GUANGZHOU) CO.,LTD.

Client Address: NO.9,NANXIANG 2 ROAD,SCIENCE CITY GUANGZHOU HIGH TECH INDUSTRY DEVELOPMENT DISTRICT

Sample Name: 4920

Model No.: 4920

Client Ref. Information: 4914 (4914-015. 4915-020), 4914, 4917, 4930, 4932, 4945, 4950, 4952, 4926, 4936, 4941, RP16, RP25, RP32, RP45, RP62

The above sample(s) and information were provided by the client.

SGS Job No.: CP23-007630

Sample Receiving Date: Feb 27, 2023

Testing Period: Feb 27, 2023 - Mar 03, 2023

Test Requested: Select test(s) as requested by the client.

Test Method(s): Please refer to next page(s).

Test Result(s): Please refer to next page(s).

Test Requirement	Conclusion
EU RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU- Lead, Mercury, Cadmium, Hexavalent chromium, Polybrominated biphenyls (PBBs), Polybrominated diphenyl ethers (PBDEs), Dibutyl phthalate (DBP), Butyl benzyl phthalate (BBP), Bis(2-ethylhexyl) phthalate (DEHP), and Diisobutyl phthalate (DIBP)	Pass

Signed for and on behalf of
SGS-CSTC Standards Technical Services Co., Ltd. Guangzhou Branch

Coral Qiu

Coral Qiu
Approved Signatory

scan to see the report
3F0CFFAB

SGS-CSTC Standards Technical Services Co., Ltd. Guangzhou Branch Testing Technical Laboratory.

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Attention: To check the authenticity of testing /inspection report & certificate, please contact us at telephone: (86-755) 8307 1443, or email: CN.Doccheck@sgs.com

No.198, Kezhu Road, Science City, Economic & Technological Development Area, Guangzhou, Guangdong, China 510663 t (86–20) 82155555 www.sgsgroup.com.cn
中国·广东·广州高新技术产业开发区科学城科珠路198号 邮编: 510663 t (86–20) 82155555 sgs.china@sgs.com

Member of the SGS Group (SGS SA)

Test Result(s):

Test Part Description：

SN ID	Sample No.	SGS Sample ID	Description
SN1	A1	CAN23-0004745-0001.C001	White double-side adhesive sheet

Remarks:

(1) 1 mg/kg = 1 ppm = 0.0001%
(2) MDL = Method Detection Limit
(3) ND = Not Detected (< MDL)
(4) "-" = Not Regulated

EU RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU- Lead, Mercury, Cadmium, Hexavalent chromium, Polybrominated biphenyls (PBBs), Polybrominated diphenyl ethers (PBDEs), Dibutyl phthalate (DBP), Butyl benzyl phthalate (BBP), Bis(2-ethylhexyl) phthalate (DEHP), and Diisobutyl phthalate (DIBP)

Test Method: With reference to IEC 62321-4:2013+AMD1:2017, IEC 62321-5:2013, IEC 62321-7-2:2017, IEC 62321-6:2015 and IEC 62321-8:2017, analysis was performed by ICP-OES, UV-Vis and GC-MS.

Test Item(s)	Limit	Unit(s)	MDL	A1
Cadmium(Cd)	100	mg/kg	2	ND
Lead (Pb)	1000	mg/kg	2	ND
Mercury (Hg)	1000	mg/kg	2	ND
Hexavalent Chromium (Cr(VI))	1000	mg/kg	8	ND
Polybromobiphenyl (PBBs)	1000	mg/kg	-	ND
Monobromobiphenyl (MonoBB)	-	mg/kg	5	ND
Dibromobiphenyl (DiBB)	-	mg/kg	5	ND
Tribromobiphenyl (TriBB)	-	mg/kg	5	ND
Tetrabromobiphenyl (TetraBB)	-	mg/kg	5	ND
Pentabromobiphenyl (PentaBB)	-	mg/kg	5	ND
Hexabromobiphenyl (HexaBB)	-	mg/kg	5	ND
Heptabromobiphenyl (HeptaBB)	-	mg/kg	5	ND
Octabromobiphenyl (OctaBB)	-	mg/kg	5	ND
Nonabromobiphenyl (NonaBB)	-	mg/kg	5	ND
Decabromobiphenyl (DecaBB)	-	mg/kg	5	ND
Polybromodiphenyl ether(PBDEs)	1000	mg/kg	-	ND
Monobromodiphenylether (MonoBDE)	-	mg/kg	5	ND
Dibromodiphenylether (DiBDE)	-	mg/kg	5	ND
Tribromodiphenylether (TriBDE)	-	mg/kg	5	ND
Tetrabromodiphenylether (TetraBDE)	-	mg/kg	5	ND
Pentabromodiphenylether (PentaBDE)	-	mg/kg	5	ND
Hexabromodiphenylether (HexaBDE)	-	mg/kg	5	ND
Heptabromodiphenylether (HeptaBDE)	-	mg/kg	5	ND
Octabromodiphenylether (OctaBDE)	-	mg/kg	5	ND
Nonabromodiphenylether (NonaBDE)	-	mg/kg	5	ND
Decabromodiphenylether (DecaBDE)	-	mg/kg	5	ND
Dibutyl Phthalate(DBP)	1000	mg/kg	50	ND
Benzyl Butyl Phthalate(BBP)	1000	mg/kg	50	ND

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Test Item(s)	Limit	Unit(s)	MDL	A1
Bis-(2-ethylhexyl) Phthalate(DEHP)	1000	mg/kg	50	ND
Diisobutyl Phthalate(DIBP)	1000	mg/kg	50	ND

Notes:

(1) The maximum permissible limit is quoted from RoHS Directive (EU) 2015/863.

(2) IEC 62321 series is equivalent to EN 62321 series.

(3) The restriction of DEHP, BBP, DBP and DIBP shall apply to medical devices, including in vitro medical devices, and monitoring and control instruments, including industrial monitoring and control instruments, from 22 July 2021.

Unless otherwise stated, the decision rule for conformity reporting is based on Binary Statement for Simple Acceptance Rule (*w*=0) stated in ILAC-G8:09/2019.

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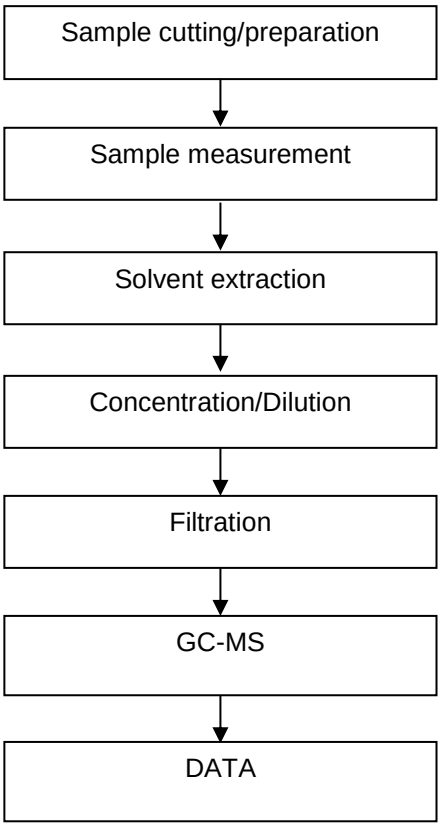
Phthalates Testing Flow Chart



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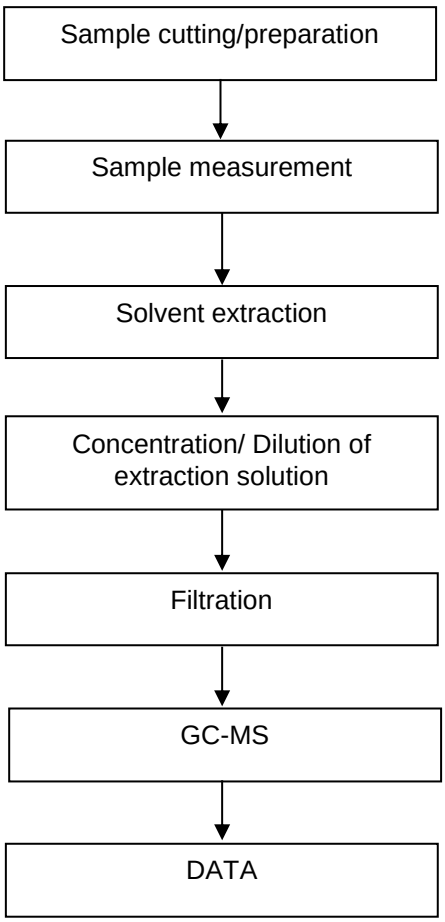
PBBs/PBDEs Testing Flow Chart



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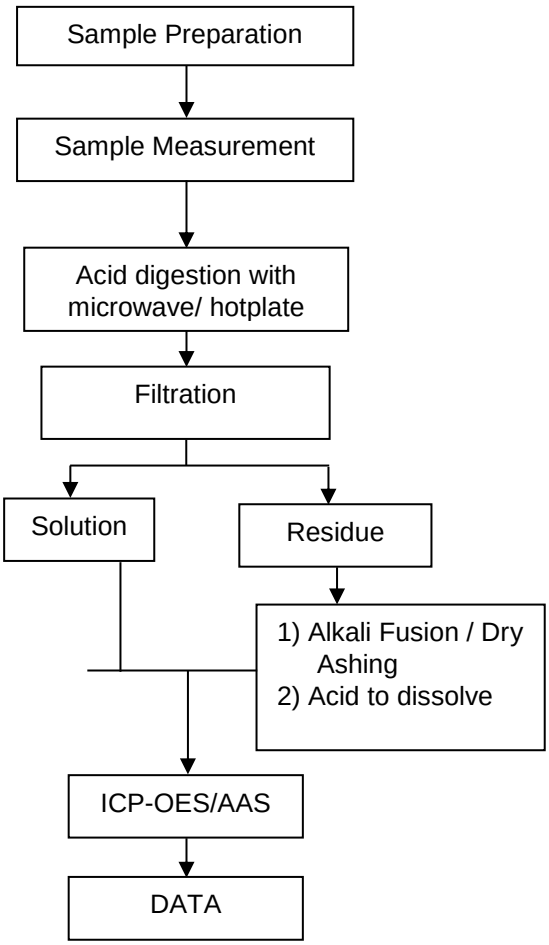
Elements (IEC62321) Testing Flow Chart

These samples were dissolved totally by pre-conditioning method according to below flow chart.



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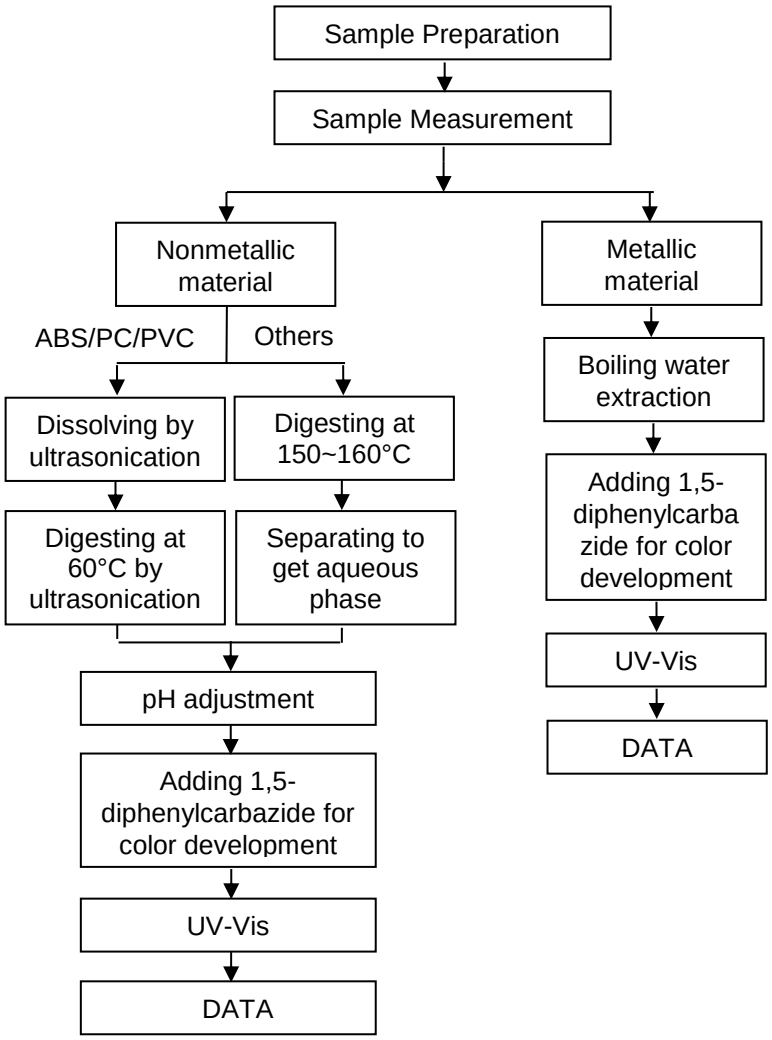
Hexavalent Chromium (Cr(VI)) Testing Flow Chart



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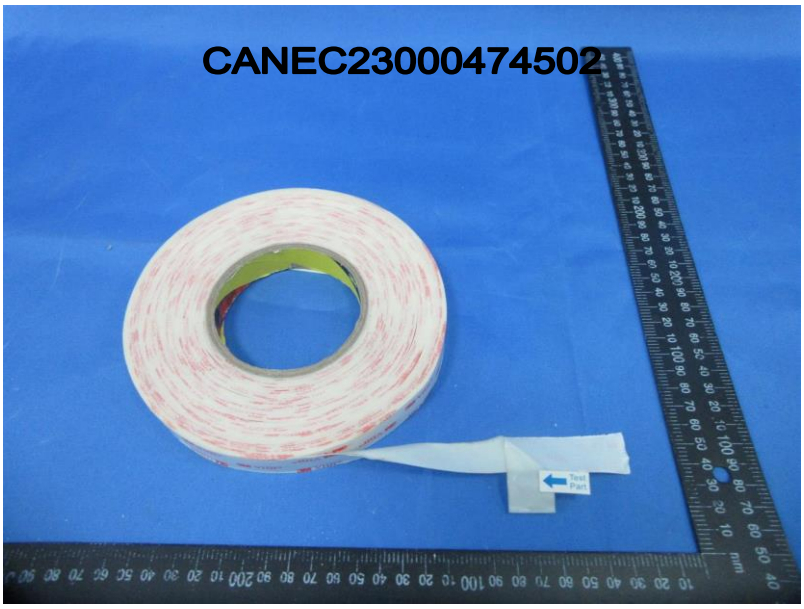
Sample Photo:



CAN23-0004745-0001.C001

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*** End of Report ***

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