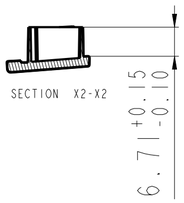
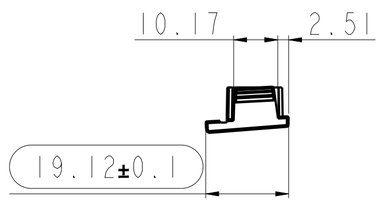
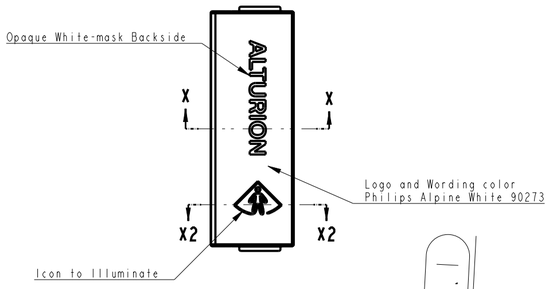
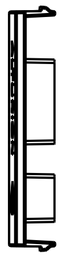
| REV. | DATE | DESCRIPTION | BY | APVD |
|---|---|---|---|---|
| A | 2025-04-10 | FIRST RELEASE | JOSEPH | LASLIE |

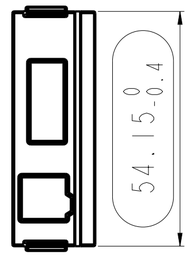


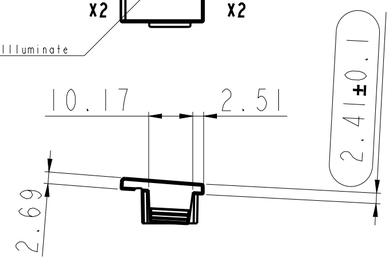



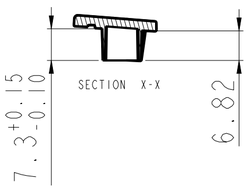


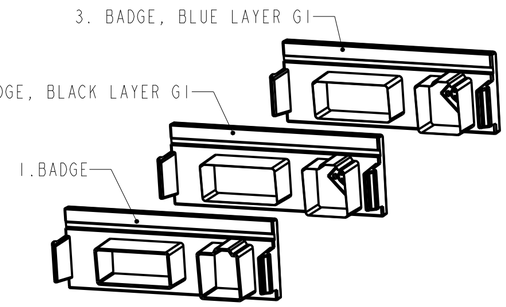



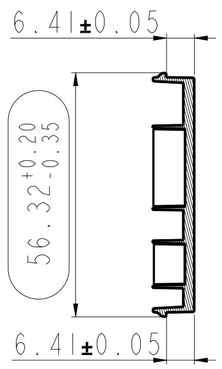


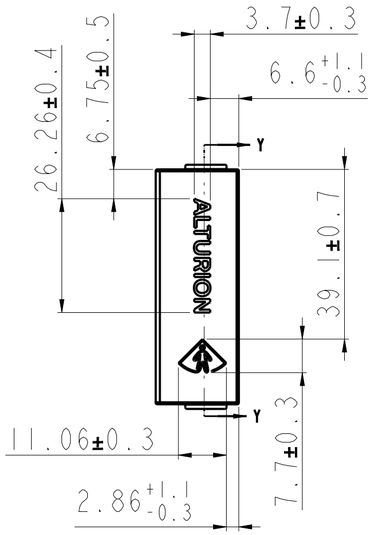




LAYERS EXPLOSION
FOR ILLUSTRATIVE REFERENCE ONLY

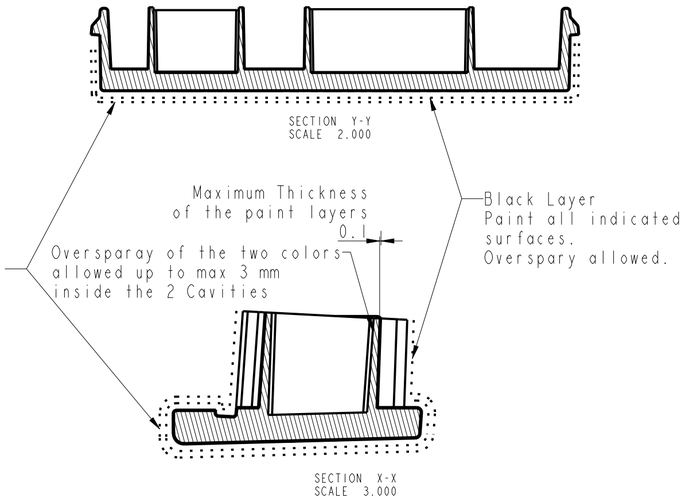



SECTION Y-Y






IMPORTANT NOTICE
THIS VIEW IS ORIENDTED PERPENDICULARLY TO THE SURFACE WHERE THE LOGO AND WORDING ARE MARKED
OTHER VIEWS EXPLOSION ARE ORIENTED ACCORDING TO THE DEMOLDING DIRECTION OF THE SUBSTRATE.




Notes:
1. Material: PC (LV2250Y) Philips White 90273
   Translucent Amber
2. Textuer : MT11010
3. Printing: COLOR ALPINE WHITE 90273
4. Painting:
   PAINT AS INDICATED.
   (1). BLACK
   (2). Philips color No.:61380 Dark Sky Blue
   Paint gloss G30 according to iso2813 60°
   OVERSPRAY PERMITTED, EXCEPT WHERE INDICATED.
   PART IS PAINTED 2 LAYERS AS INDICATED.
5. LOGO AND WORDING ACCORDING TO FILE.
   Industrial Design Branding Specification VMI4 Display Namebadge.ai
   LOGO AND WORDING EPIQ MUST APPERAR AS COLOR ALPINE WHITE 90273,
   CONTOURS MUST BE CLEARLY MARKED.
   ETCHING OF THE 2 PAINT LAYERS CAN BE DONE VIA MILLING, LASER OR MASKING.
6. SOFTWARE SECTION RIBS, ALSO LONGITUDINAL.
7. AESTHETICAL REQUIREMENTS ACCORDING TO PHILIPS STANDARD 9060-0488, TABLE A.7. CLASS B.
8. Generally Thickness:2.4
9. ⬭Inspection dimension.
10. Unspecified Dimension refer to CAD Drawing file.
11. Warpage and flatness tolerance : ≤0.3
12. RoHS Compliant

| RANGE OF DIMENSION | TOLERANCE CLASS DESIGNATION V | | |
|---|---|---|---|
| | fine | medium | coarse |
| 0.5 UP TO 3 | ±0.05 | ±0.1 | ±0.2 |
| OVER 3-6 | ±0.05 | ±0.1 | ±0.3 |
| OVER 6-30 | ±0.1 | ±0.2 | ±0.5 |
| OVER 30-120 | ±0.15 | ±0.3 | ±0.8 |
| OVER 120-400 | ±0.2 | ±0.5 | ±1.2 |
| OVER 400-1000 | ±0.3 | ±0.8 | ±2.0 |
| OVER 1000-2000 | ±0.5 | ±1.2 | ±3.0 |
| ANGLE ±1° (±1.75/100) | | | |

| | | | | | |
|---|---|---|---|---|---|
| THIRD ANGLE PROJECTION | | UNITS: mm | SCALE: 1/1 | SHEET: 1 OF 1 | MODEL NO.: VMI4 |
| | | MATERIAL: PC | | TREATMENT: SEE NOTES | |
| DSGD by | JOSEPH | 2025-04-10 | PART NAME: | BADGE, G1 (ALTURION) | |
| CHK by | JOSEPH | 2025-04-10 | DIVA P/N: | 3MD539PAI00 | |
| APVD by | LASLIE | 2025-04-10 | Qisda NO.: | | |
| APVD NO.: | | 3D FILE NAME: NAMEBADGE | DIVA Laboratories ,Ltd. | | |