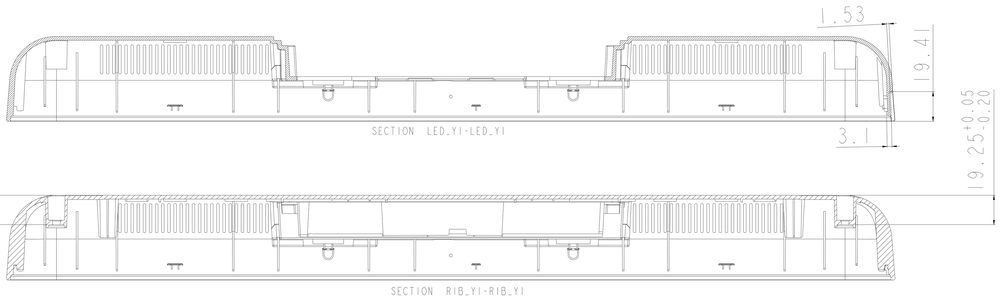
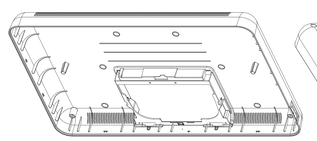
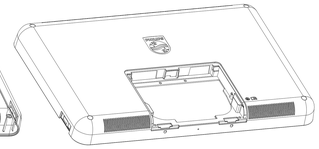
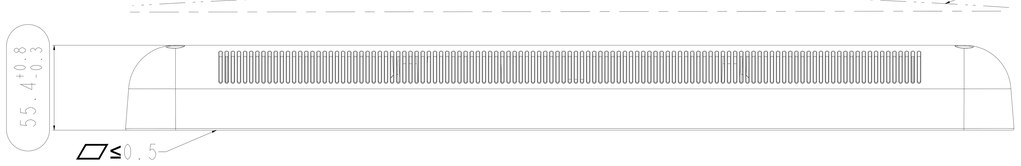
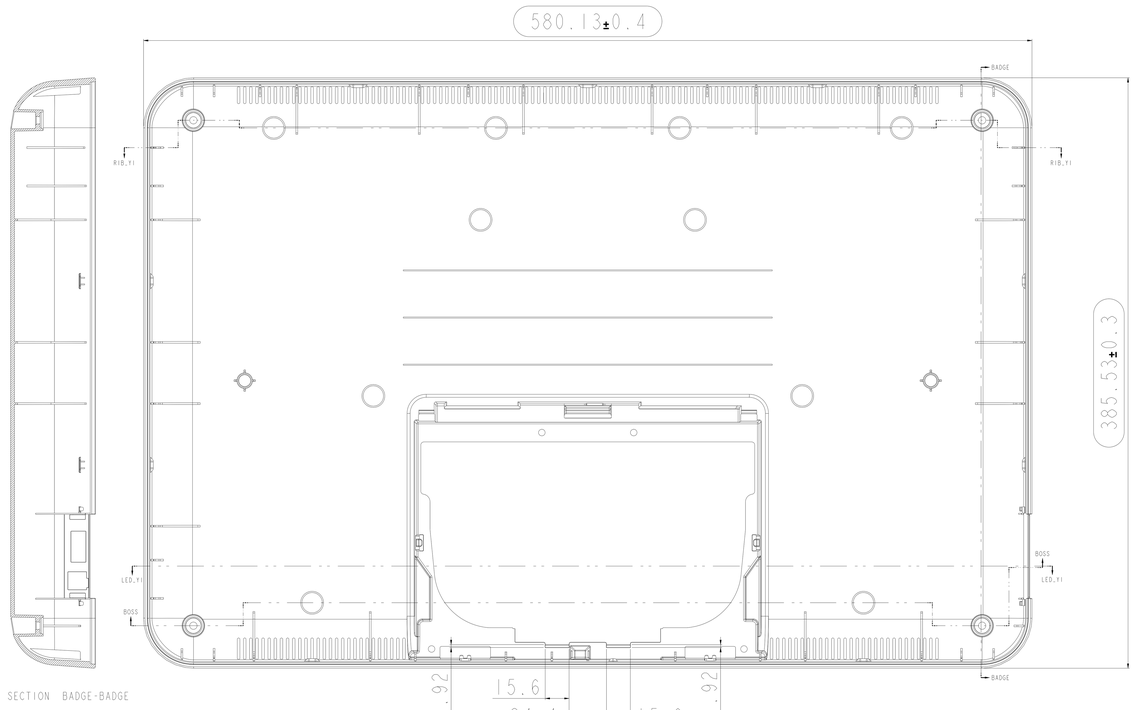
REV.	DATE	DESCRIPTION	BY	APVD
A	2020.06.17	Release For MP	Kate	Laslie
B	2025.05.14	Material Mark Update	Joseph	Laslie

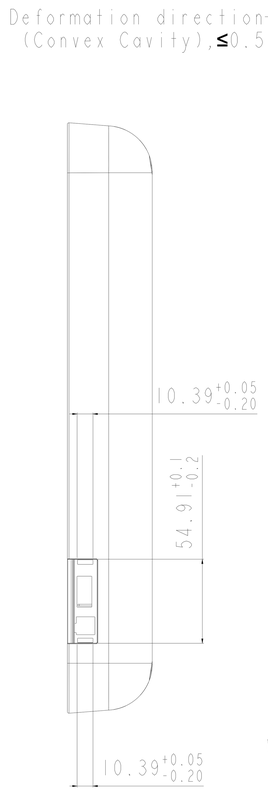


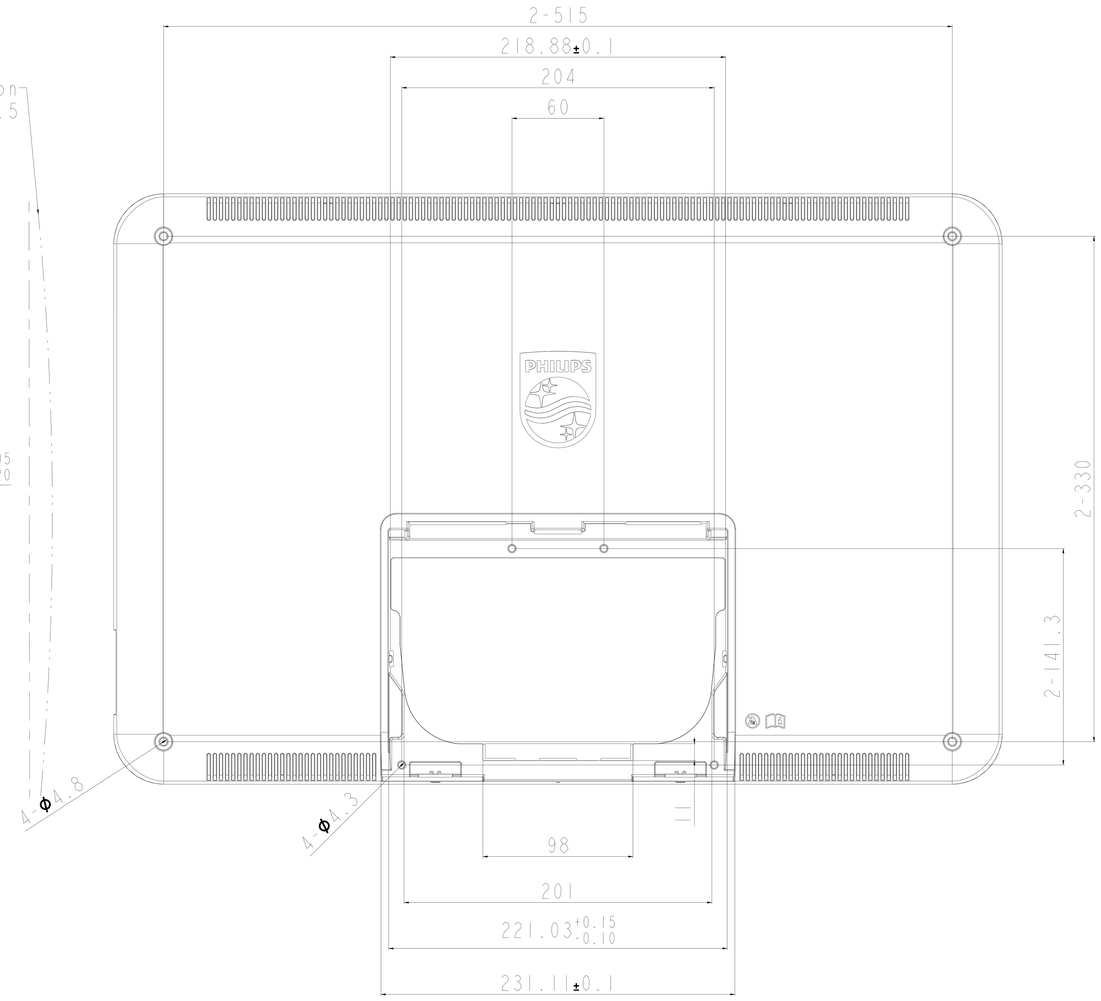

SCALE 0.300

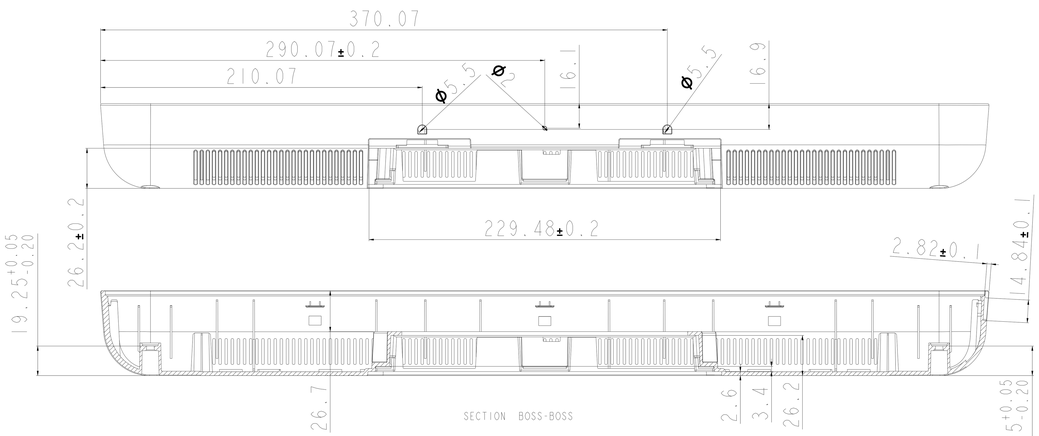

SCALE 0.300







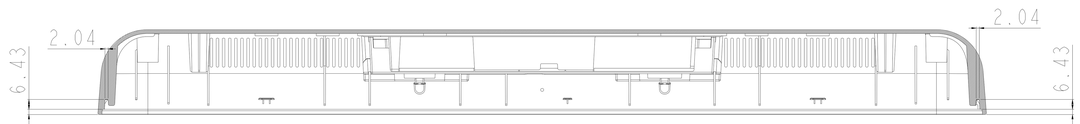




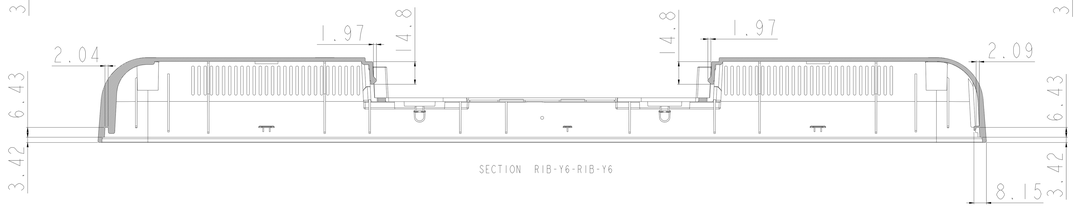
Notes:
1. Material: PC+ABS (FR3010 or C6600)
2. Textuer : MT11010
3. Resign color:Philips white 90273
4. Generally Thickness:2.5 mm
5. ⬭Inspection dimension.
6. Unspecified Dimension refer to CAD Drawing file.
7. IQC INSPECTION DOCUMENT:QW1-020
8. RoHS Compliant
9. Packing bag: EPE PEARL BAG (690*450)
10. Warpage and flatness tolerance : ≤0.5 mm

RANGE OF DIMENSION	TOLERANCE CLASS DESIGNATION			THIRD ANGLE PROJECTION		UNITS: mm	SCALE : 1/1	SHEET: 1 OF 4	MODEL NO.: 24" Epiq Premium
	V					MATERIAL: PC+ABS		TREATMENT: See Notes	
	f	m	c						
UP TO 30	±0.10	±0.20	±0.50	DSGD by	Kate	2020.06.17	PART NAME: REAR COVER (24" EPIQ,WHITE 90273)		
ABOVE 30~120	±0.15	±0.30	±0.80	CHK by	Laslie	2020.06.17			
ABOVE 120~315	±0.20	±0.50	±1.20	APVD by	Laslie	2020.06.17	PART NO.: 3MD539PA01A		REV. A
ABOVE 315~1000	±0.30	±0.80	±2.00	APVD NO.:		3D FILE NAME: 24_14601_REAR_COVER	DIVA Laboratories ,Ltd.		
ANGLE ±1° (±1.75/100)									

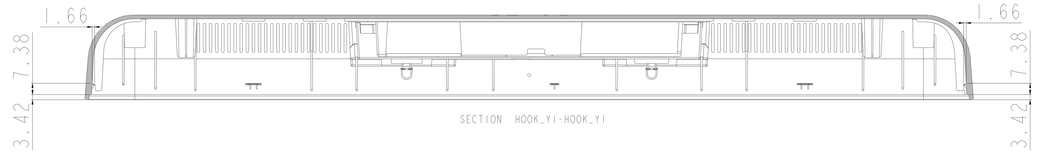
REV.	DATE	DESCRIPTION	BY	APVD
A	2020.06.17	Release For MP	Kate	Laslie
B	2025.05.14	Material Mark Update	Joseph	Laslie



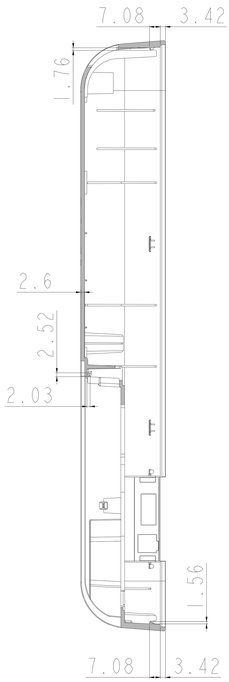
SECTION R1B-Y2-R1B-Y2



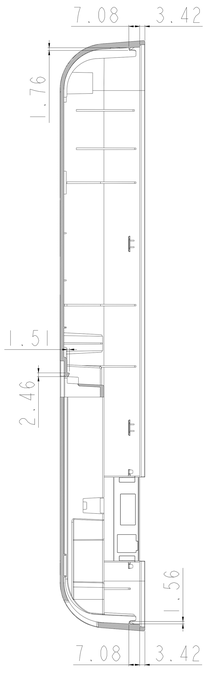
SECTION R1B-Y6-R1B-Y6



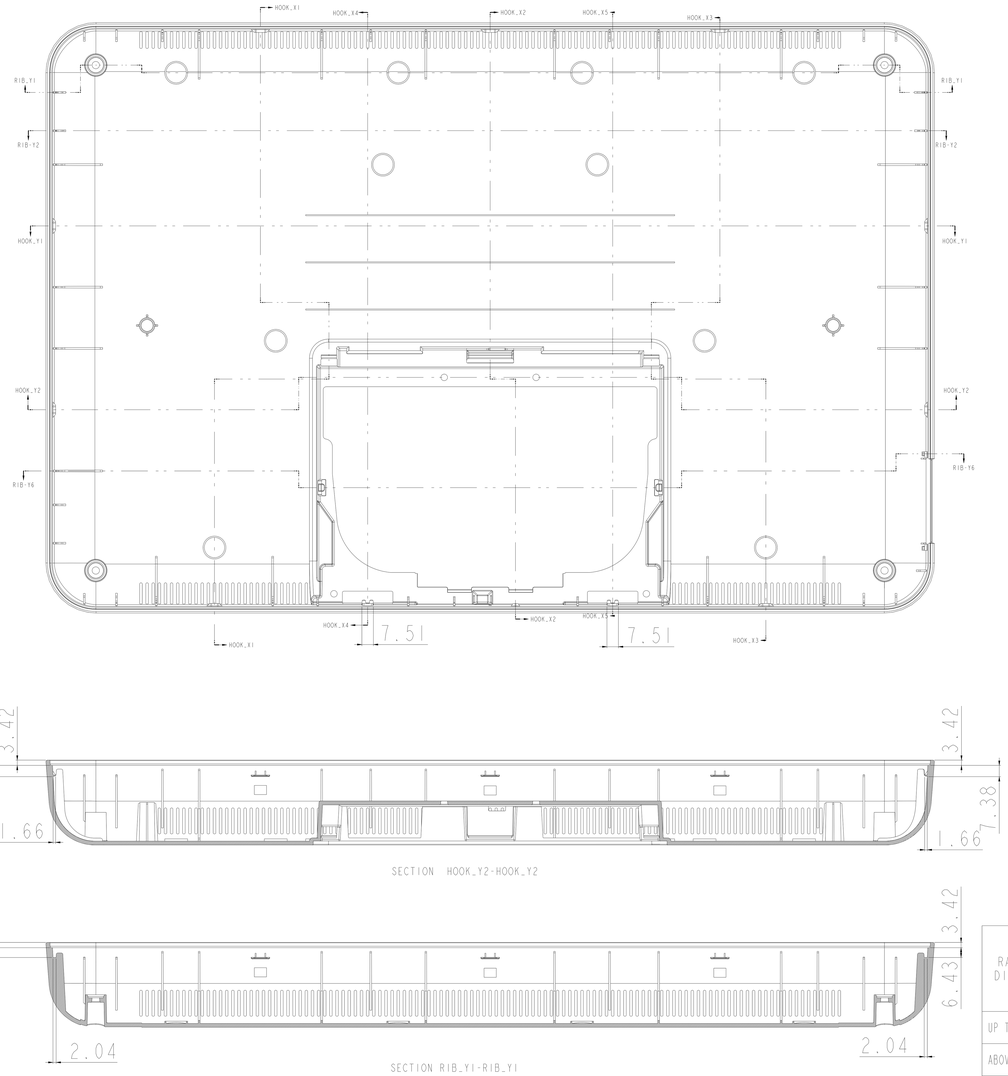
SECTION HOOK_Y1-HOOK_Y1

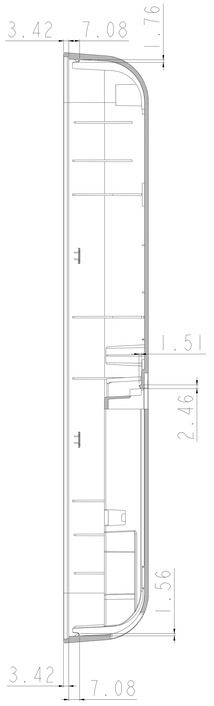


SECTION HOOK_X2-HOOK_X2

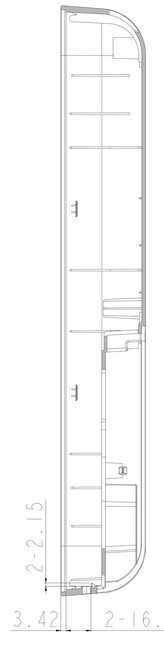


SECTION HOOK_X1-HOOK_X1

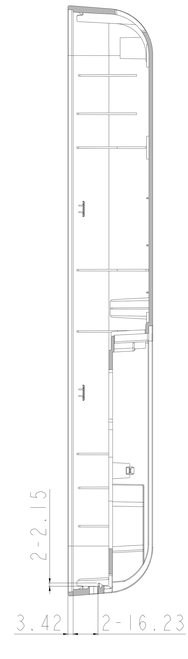




SECTION HOOK_X3-HOOK_X3



SECTION HOOK_X4-HOOK_X4



SECTION HOOK_X5-HOOK_X5

SECTION HOOK_Y2-HOOK_Y2

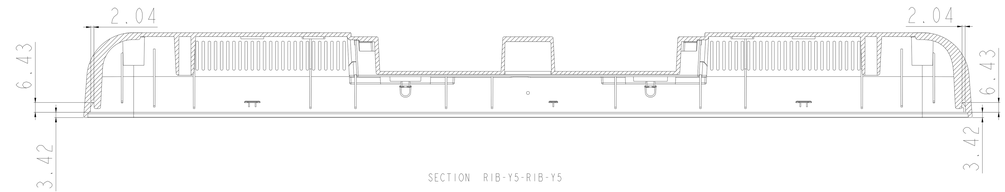
SECTION RIB_Y1-RIB_Y1

RANGE OF DIMENSION	TOLERANCE CLASS DESIGNATION		
	V		
	f	m	c
UP TO 30	±0.10	±0.20	±0.50
ABOVE 30~120	±0.15	±0.30	±0.80
ABOVE 120~315	±0.20	±0.50	±1.20
ABOVE 315~1000	±0.30	±0.80	±2.00
ANGLE ±1° (±1.75/100)			

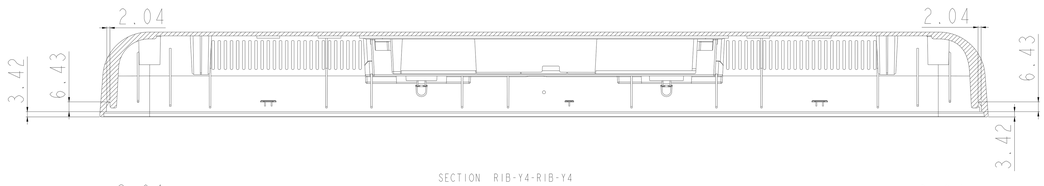
THIRD ANGLE PROJECTION

UNITS: mm	SCALE : 1/1	SHEET: 2 OF 4	MODEL NO.: 24" Epiq Premium
MATERIAL: PC+ABS		TREATMENT:	See Notes
DSGD by	Kate	2020.06.17	PART NAME: REAR COVER (24" EPIQ,WHITE 90273)
CHK by	Laslie	2020.06.17	
APVD by	Laslie	2020.06.17	PART NO.: 3MD539PA01A REV. A
APVD NO.:		3D FILE NAME: 24_14601_REAR_COVER	DIVA Laboratories ,Ltd.

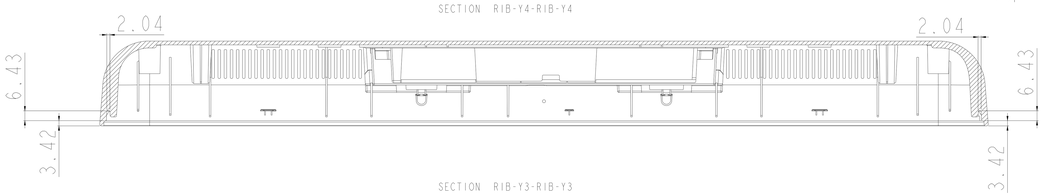
REV.	DATE	DESCRIPTION	BY	APVD
A	2020.06.17	Release For MP	Kate	Laslie
B	2025.05.14	Material Mark Update	Joseph	Laslie



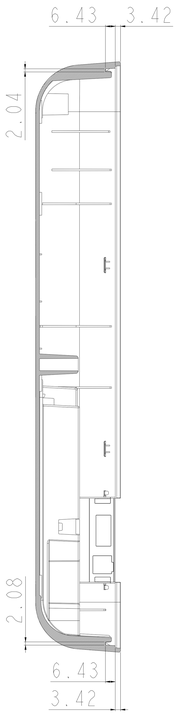
SECTION R1B-Y5-R1B-Y5



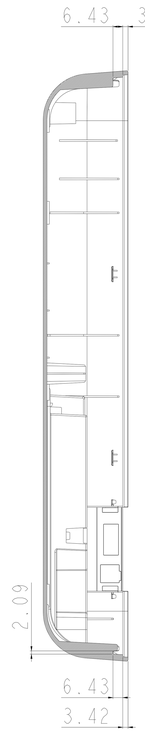
SECTION R1B-Y4-R1B-Y4



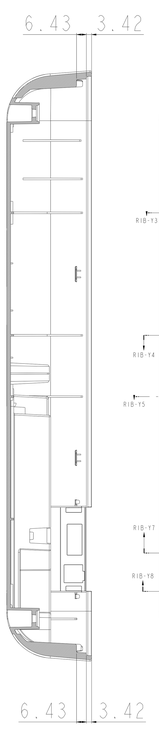
SECTION R1B-Y3-R1B-Y3



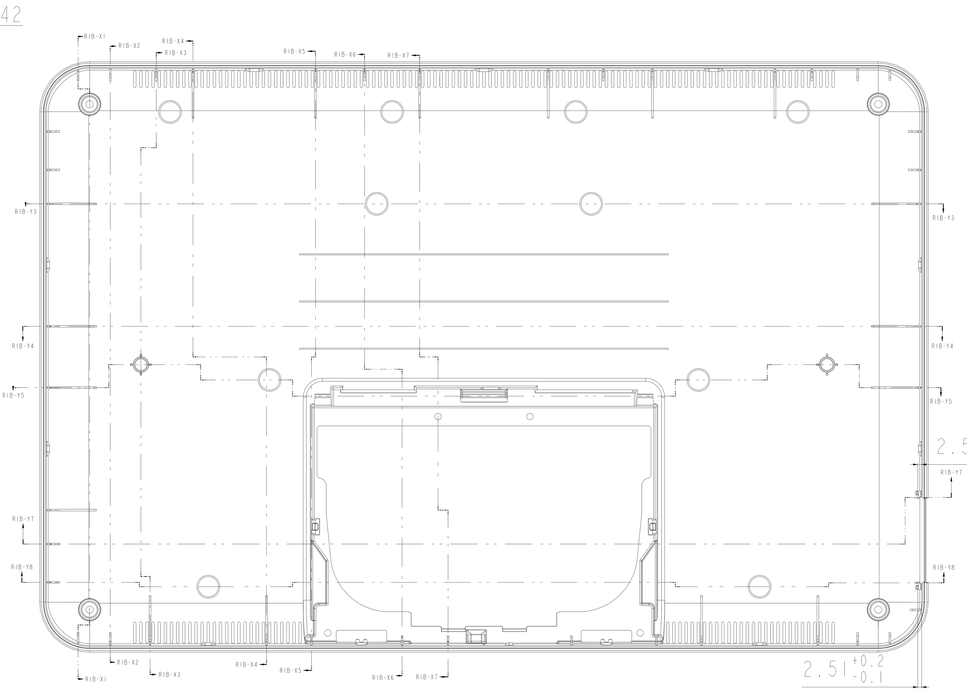
SECTION R1B-X3-R1B-X3

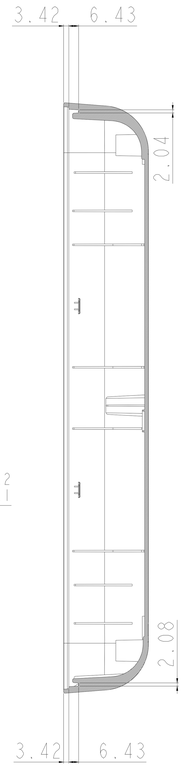


SECTION R1B-X2-R1B-X2

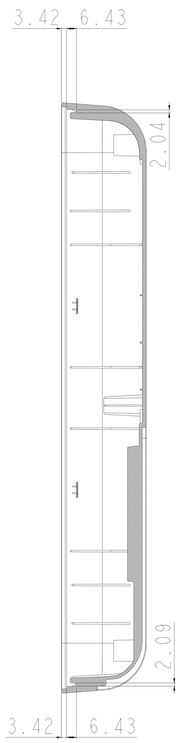


SECTION R1B-X1-R1B-X1

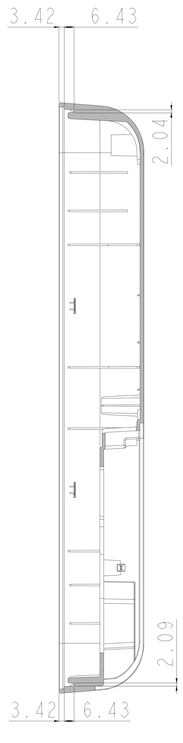




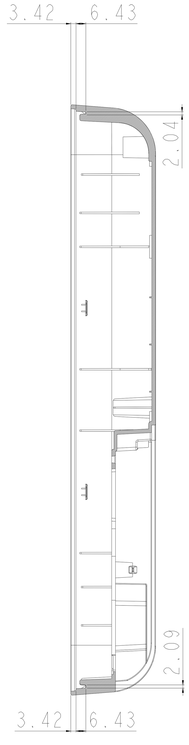
SECTION R1B-X4-R1B-X4



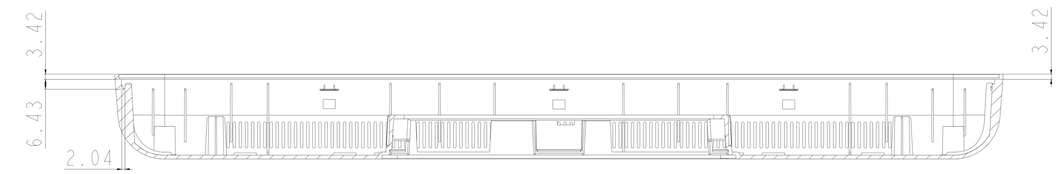
SECTION R1B-X5-R1B-X5



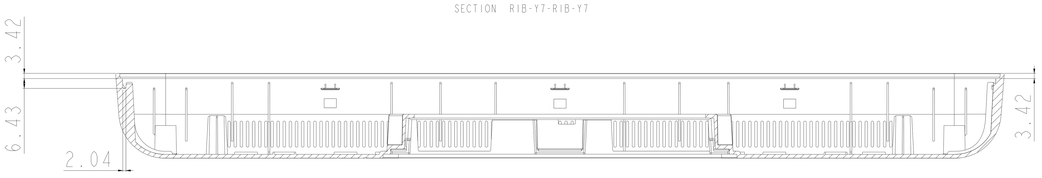
SECTION R1B-X6-R1B-X6



SECTION R1B-X7-R1B-X7



SECTION R1B-Y7-R1B-Y7



SECTION R1B-Y8-R1B-Y8

RANGE OF DIMENSION	TOLERANCE CLASS DESIGNATION V f	m	c
UP TO 30	±0.10	±0.20	±0.50
ABOVE 30~120	±0.15	±0.30	±0.80
ABOVE 120~315	±0.20	±0.50	±1.20
ABOVE 315~1000	±0.30	±0.80	±2.00
ANGLE ±1° (±1.75/100)			

THIRD ANGLE PROJECTION

DSGD by	Kate	2020.06.17
CHK by	Laslie	2020.06.17
APVD by	Laslie	2020.06.17
APVD NO.:	3D FILE NAME:	24_14601_REAR_COVER

UNITS: mm | SCALE : 1/1 | SHEET: 3 OF 4 | MODEL NO.: 24" Epiq Premium

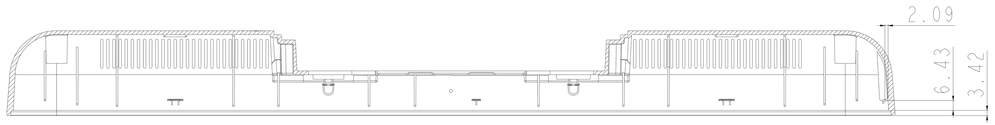
MATERIAL: PC+ABS | TREATMENT: See Notes

PART NAME: REAR COVER (24" EPIQ,WHITE 90273)

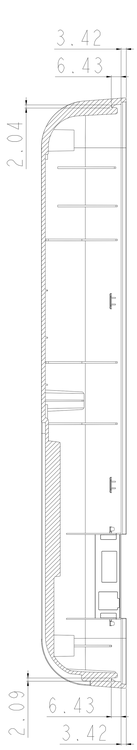
PART NO.: 3MD539PA01A | REV. A

DIVA Laboratories ,Ltd.

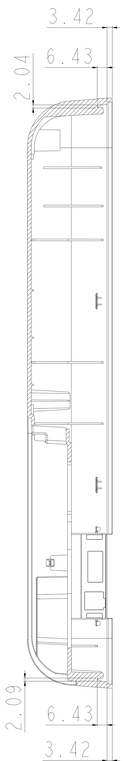
REV.	DATE	DESCRIPTION	BY	APVD
A	2020.06.17	Release For MP	Kate	Laslie
B	2025.05.14	Material Mark Update	Joseph	Laslie



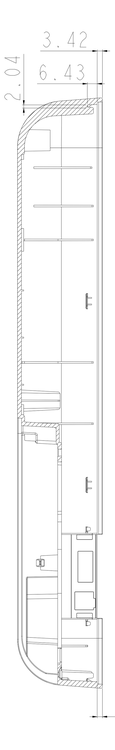
SECTION R1B-Y10-R1B-Y10



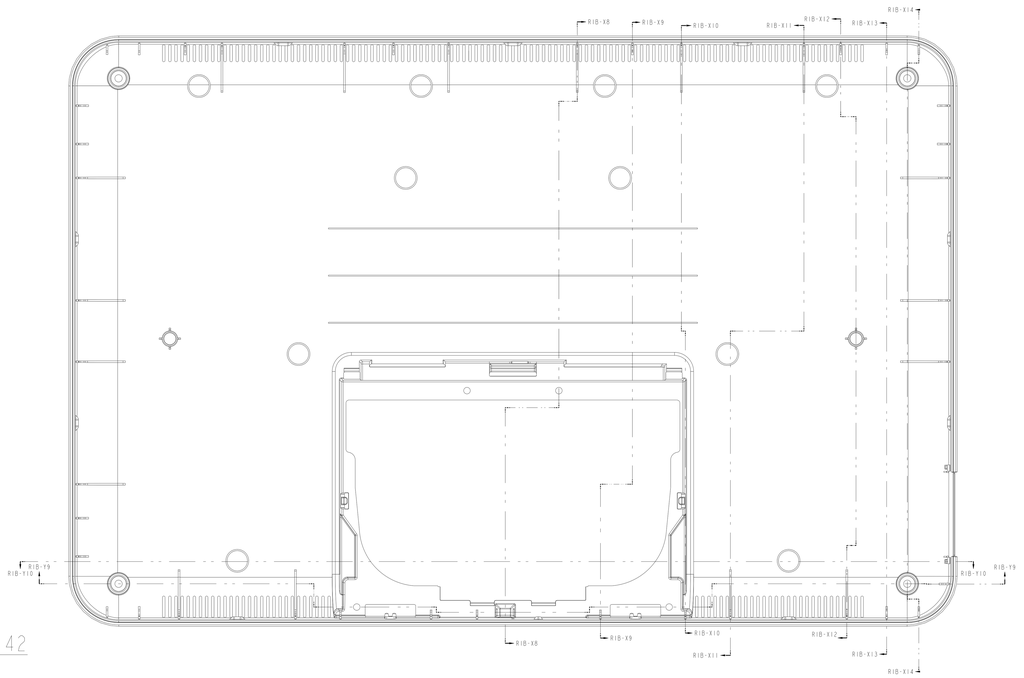
SECTION R1B-X10-R1B-X10

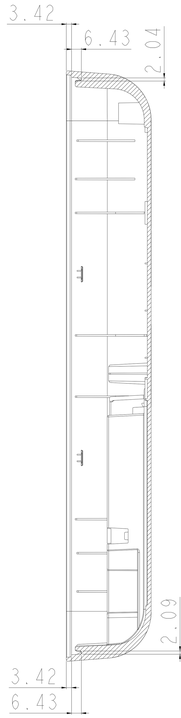


SECTION R1B-X9-R1B-X9

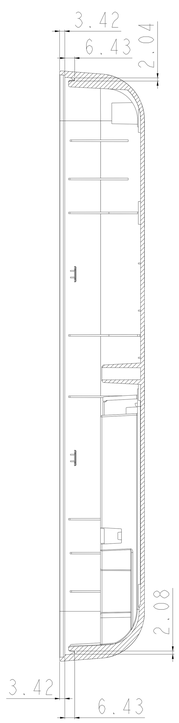


SECTION R1B-X8-R1B-X8

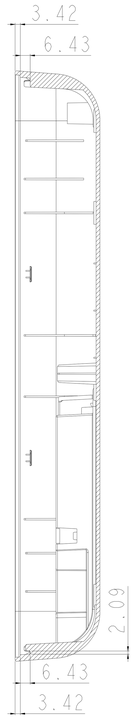




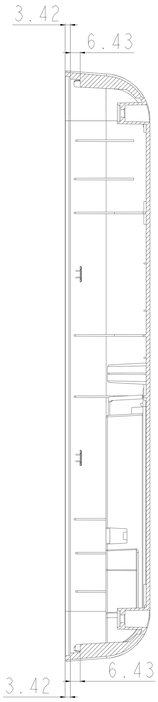
SECTION R1B-X11-R1B-X11



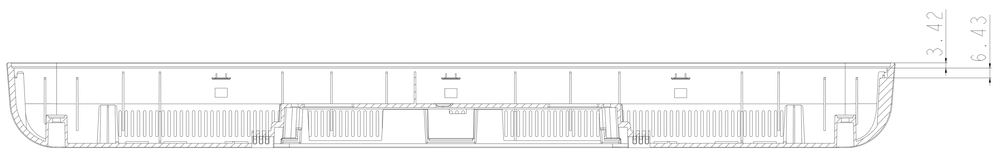
SECTION R1B-X12-R1B-X12



SECTION R1B-X13-R1B-X13



SECTION R1B-X14-R1B-X14



SECTION R1B-Y9-R1B-Y9

RANGE OF DIMENSION	TOLERANCE CLASS DESIGNATION			THIRD ANGLE PROJECTION	UNITS: mm	SCALE : 1/1	SHEET: 4 OF 4	MODEL NO.: 24" Epiq Premium
	V				MATERIAL: PC+ABS		TREATMENT: See Notes	
	f	m	c					
UP TO 30	±0.10	±0.20	±0.50	DSGD by Kate	2020.06.17	PART NAME: REAR COVER (24" EPIQ,WHITE 90273)		
ABOVE 30~120	±0.15	±0.30	±0.80	CHK by Laslie	2020.06.17			
ABOVE 120~315	±0.20	±0.50	±1.20	APVD by Laslie	2020.06.17	PART NO.: 3MD539PA01A		REV. A
ABOVE 315~1000	±0.30	±0.80	±2.00	APVD NO.:	3D FILE NAME: 24_14601_REAR_COVER	DIVA Laboratories ,Ltd.		
ANGLE ±1° (±1.75/100)								