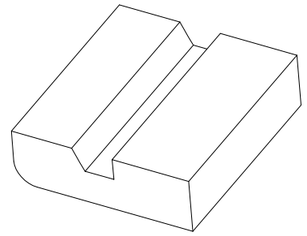
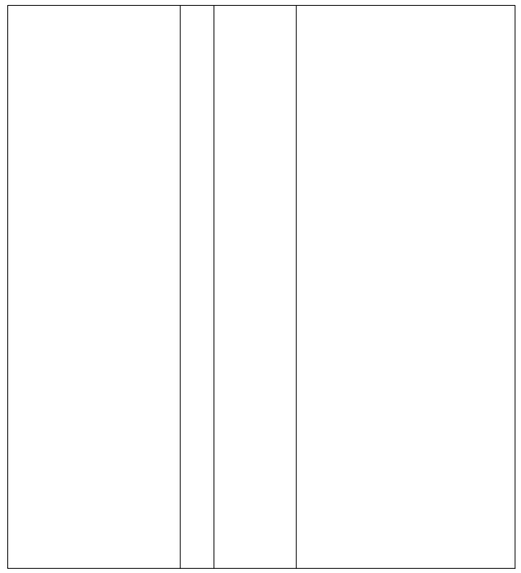
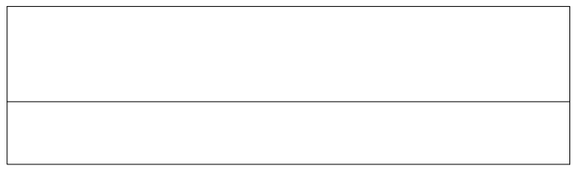
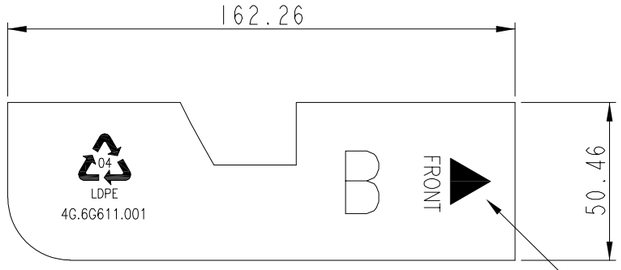
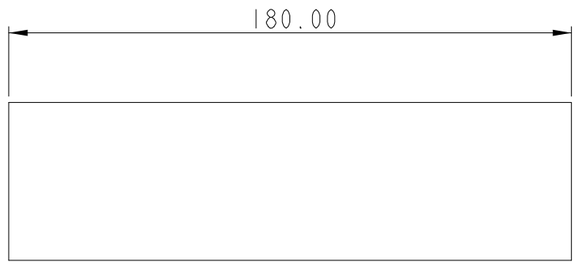
REV.	DATE	DESCRIPTION	BY	APVD



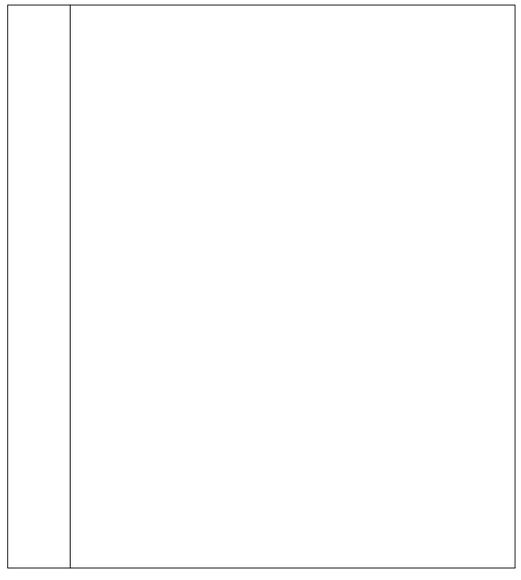








STAMP COLOR: BLACK



NOTES:
1. MATERIAL: EPE(EXPANDABLE POLYETHYLENE).
2. COLOR: WHITE.
3. DENSITY: 22 kg/m3.
4. TOLERANCE: ± 3 mm.
5. IQC INSPECTION DOCUMENT NO: QWI-019.

RANGE OF DIMENSION	TOLERANCE CLASS DESIGNATION			
	fine	V medium	coarse	Rubber/Sponge/Mylar/Gasket
0.5 UP TO 3	±0.05	±0.1	±0.2	±0.2
OVER 3~6	±0.05	±0.1	±0.3	±0.2
OVER 6~30	±0.1	±0.2	±0.5	±0.25
OVER 30~120	±0.15	±0.3	±0.8	±0.3
OVER 120~400	±0.2	±0.5	±1.2	±0.5
OVER 400~1000	±0.3	±0.8	±2.0	±0.8
ANGLE ±1° (±1.75/100)				

THIRD ANGLE PROJECTION		UNITS: mm	SCALE: 1/2	SHEET: 1 OF 1	MODEL NO.: QD2481A1-P(CLR)
		MATERIAL:	EPE	TREATMENT:	
DSGD by	Ferris Tsai	2025-05-19	PART NAME:	CUSHION EPE BOTTOM(QD2 23.8 BOTTOM)	
CHK by			DIVA P/N:	3MD694PK040	
APVD by			Qisda NO.:	4G.6G611.001	
APVD NO.:		3D FILE NAME: 23_8_ASM_EPE_M	DIVA Laboratories ,Ltd.		