鈺緯科技開發股份有限公司

請 購 申 請 書

編號:

類型：	☐ 原料	☑ 資產(A)

請購單位	DV11R002	申請人	[illegible] 0801 0915	申請日期	2025/8/1
需求原因及用途說明	機種：VM15, Philips 27 inch OLED ultrasound display. 原因及用途：塑膠件量產模具開發。				

項次	供應商	料 號 / 品 名	幣別	單 價	數量	單位	總 價	含稅總價	交貨日期	物料群組
1	揚筌鋼模	3MD695P1010 FRONT BEZEL 塑膠鋼模	NT	1,650,000	1	EA	1,650,000	1,732,500	2025.9.29	0200
2	揚筌鋼模	3MD695P2010 REAR COVER 塑膠鋼模	NT	2,450,000	1	EA	2,450,000	2,572,500	2025.9.29	0200
3	揚筌鋼模	3MD695P3010 CABLE COVER 塑膠鋼模	NT	590,000	1	EA	590,000	619,500	2025.9.29	0200
4	揚筌鋼模	3MD695P4010 CABLE GUIDE 塑膠鋼模	NT	390,000	1	EA	390,000	409,500	2025.9.29	0200
5	揚筌鋼模	3MD695P6010 USB COVER 塑膠鋼模	NT	300,000	1	EA	300,000	315,000	2025.9.29	0200
6										
7							538,000	564,900		

核示請購欄	初核	[illegible] 0801 0915	複核	Michael 0801 0930	核准	J.L. 8/1'25

項	採購單編號	經 辦	採購日期	會簽意見及備註		
1						
2						
3						
4						
5				核示採購欄	初核	
6					複核	
7					核准	

資產類必填（請購者）　　驗收（請購者）　　發票驗證（採購者）

項	預算編號	資產編號	保管人	收貨單編號	經 辦	主管	文件編號	經 辦
1			勇發塑膠					
2			勇發塑膠					
3			勇發塑膠					
4			勇發塑膠					
5			勇發塑膠					

揚筌鋼模有限公司

新北市樹林區俊英街116巷41弄36號

E-mail :yang.chyuan@msa.hinet.net

TEL.: (02) 8687-3486 FAX.: (02) 8687-3508

ใบเสนอราคา

QUOTATION

Date日期: D/M/Y

28-7- 2025

序號 Item	品 名/品號 Part name / Part No.	穴數 Cavity	鋼材 MaterialMOLD BASE	CAVITY	CORE	GATE TYPE	模具金額(NTD) Price	交期 LEAD TIME
1	3MD695P5010 Badge Cover	2	S50C	P20HH	P20	SIDE GATE	380,000	35DAY
2	3MD695P3010 Cable Cover	1	S50C	P20HH	P20	SIDE GATE	590,000	40DAY
3	3MD695P4010 Cable Guide	1	S50C	P20HH	P20	SIDE GATE	390,000	40DAY
4	3MD695P1010 Bezel	1	S50C	P20HH	P20	閥式熱澆道 6 點	1,650,000	50DAY
5	3MD695P2010 Rear Cover	1	S50C	P20HH	P20	倒灌閥式熱澆道 9 點	2,450,000	50DAY
6	3MD695P6010 USB Hub Cover	2	S50C	P20HH	P20	SIDE GATE	300,000	35DAY

1. Leadtime must be confirmed after counting 3D drawing(is not include the time of design)

交貨期必須為3D圖檔確認以後算起, 且不包含模具設計天數. ระยะเวลาการทำแม่พิมพ์ไม่รวมเวลาการออกแบบและเวลาเริ่มนับจากอนุมัติแบบ3D แล้

2.This price is exclude VAT 5%

此報價不包含稅金5% ราคานี้ไม่รวมภาษีมูลค่าเพิ่ม 5%

3.The price validity date 30 days.

此報價有效期一個月 ราคาโมลค์มีผลระยะเวลาภายใน 1 เดือน

4.This quotation does not include texture(Grain) and other expenses.

此報價不包含咬花費用及其他費用. ราคานี้ไม่รวมค่าใช้จ่ายเทคเชอร์และอย่างอื่น.

5.This offer is for reference, must be oriented according to the official drawing

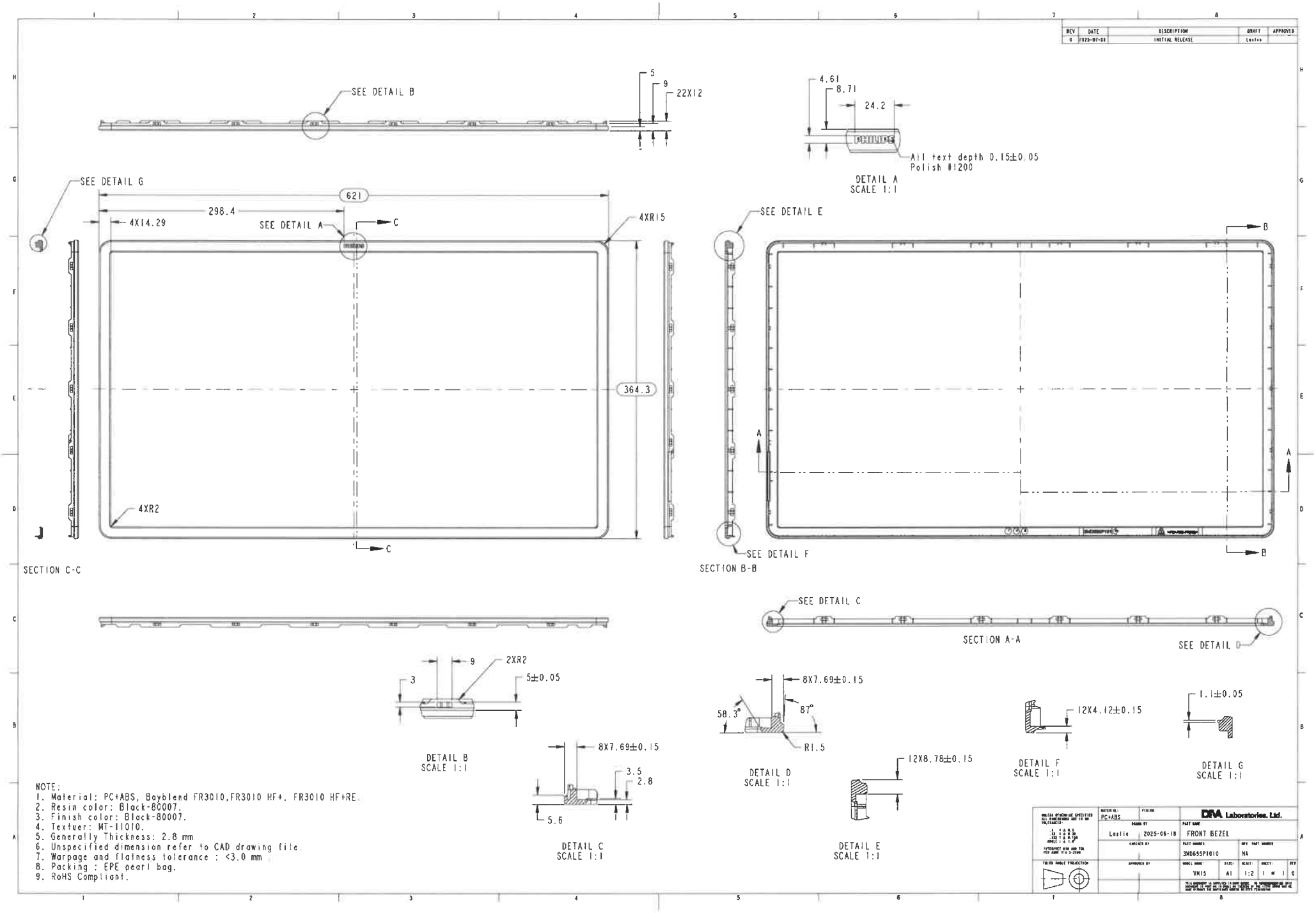
此報價僅供參考，必須根據正式的圖紙為準. ราคาที่เสนอมานี้อาจมีการเปลี่ยนแปลง (ยึดตามแบบ3Dที่ได้รับการอนุมัติอย่างเป็นทางการแล้ว)

如蒙惠顧,付款條件如下: If you would patronize, the terms of payment are as follows:

1) 40% down payment against purchase order . (Cash)

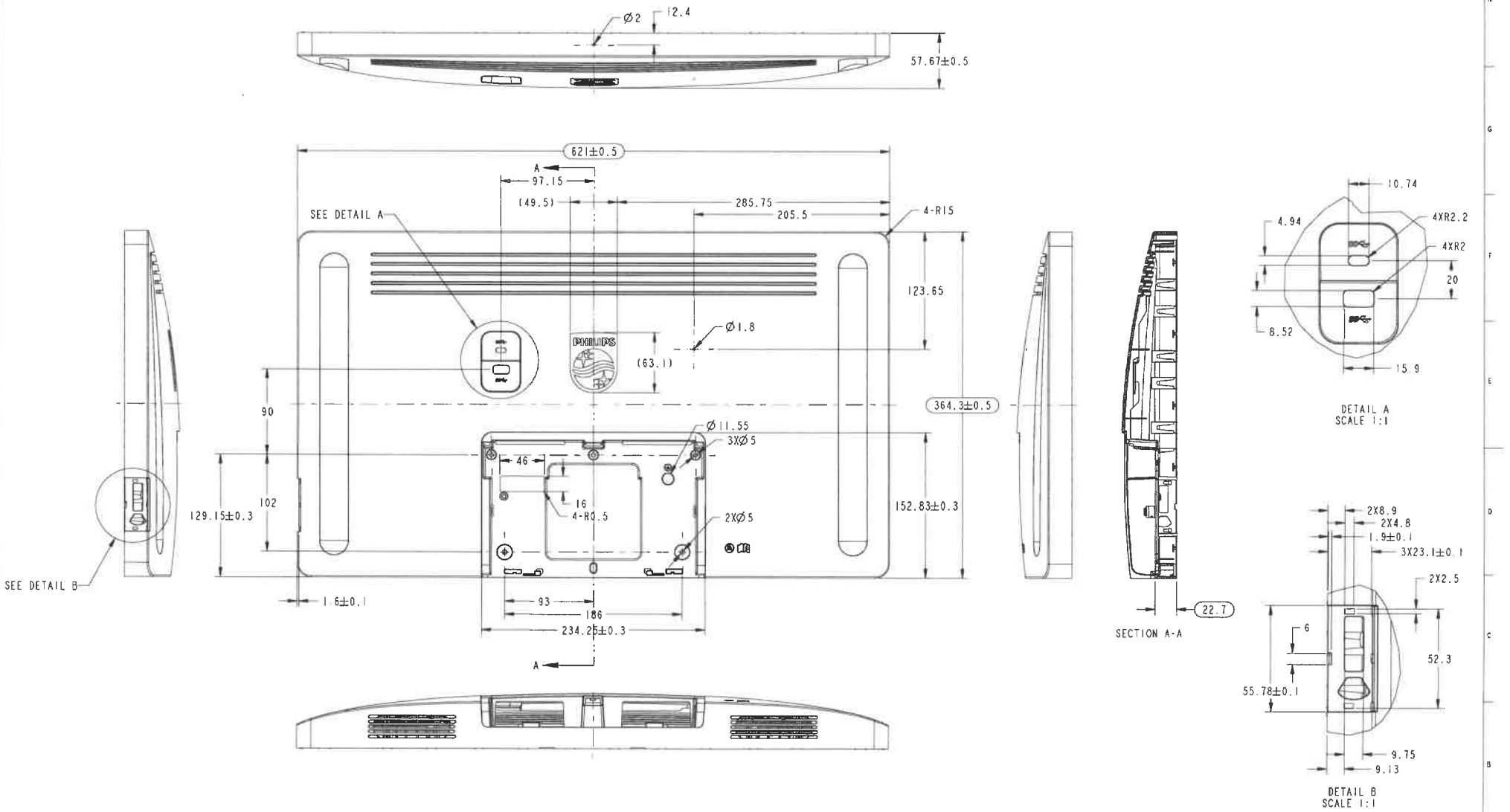
2) 30% against 1st off sample. (結月結 30 days)

3) 30% when the mold get approved. (隔月結30 days)



REV | DATE | DESCRIPTION | DRAFT | APPROVED
0 | 2025-07-01 | INITIAL RELEASE | Laslie
SEE DETAIL B
5
9
22X12
4.61
8.71
24.2
All text depth 0.15±0.05
Polish #1200
DETAIL A
SCALE 1:1
SEE DETAIL G
621
298.4
4X14.29
SEE DETAIL A
C
4XR15
364.3
4XR2
SECTION C-C
SEE DETAIL E
B
A
SEE DETAIL F
SECTION B-B
SEE DETAIL C
SECTION A-A
SEE DETAIL D
9
2XR2
3
5±0.05
DETAIL B
SCALE 1:1
8X7.69±0.15
3.5
2.8
5.6
DETAIL C
SCALE 1:1
8X7.69±0.15
58.3°
87°
R1.5
DETAIL D
SCALE 1:1
12X8.78±0.15
DETAIL E
SCALE 1:1
12X4.12±0.15
DETAIL F
SCALE 1:1
1.1±0.05
DETAIL G
SCALE 1:1
NOTE:
1. Material: PC+ABS, Bayblend FR3010,FR3010 HF+, FR3010 HF+RE.
2. Resin color: Black-80007.
3. Finish color: Black-80007.
4. Textuer: MT-11010.
5. Generally Thickness: 2.8 mm
6. Unspecified dimension refer to CAD drawing file.
7. Warpage and flatness tolerance : <3.0 mm
8. Packing : EPE pearl bag.
9. RoHS Compliant.
MATERIAL: PC+ABS
FINISH
DRAWN BY
Laslie
2025-06-18
CHECKED BY
APPROVED BY
DRA Laboratories, Ltd.
PART NAME
FRONT BEZEL
PART NUMBER
3MD695P1010
REF PART NUMBER
NA
MODEL NAME
VM15
SIZE
A1
SCALE
1:2
SHEET
1 OF 1
REV
0
THIRD ANGLE PROJECTION
ASME STANDARD,MM

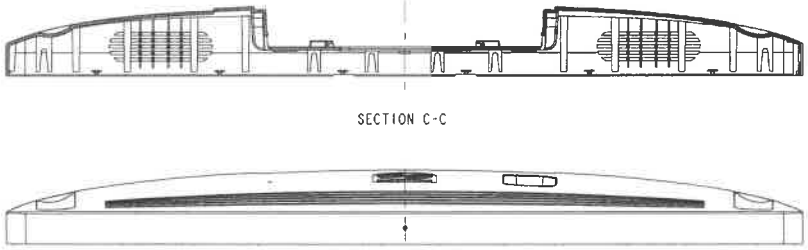
REV	DATE	DESCRIPTION	DRAFT	APPROVED
0		INITIAL RELEASE	Leslie	



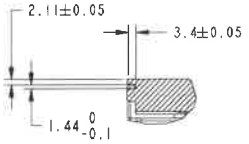
NOTE:
1. Material: PC+ABS, Baybland FR3010,FR3010 HF+, FR3010 HF+RE.
2. Resin color: Alpline white-90273.
3. Finish color: TBD.
4. Textuer: MT-11010.
5. Generally Thickness: 2.5 mm
6. Unspecified dimension refer to CAD drawing file.
7. Warpage and flatness tolerance : <0.5 mm .
8. Packing : EPE pearl bag.

UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE TO BE WITHIN TOLERANCES: X ± 0.5, XX ± 0.25, XXX ± 0.127, ANGLE ± 1°	MATERIAL: PC+ABS	FINISH
INTERPRET DIM AND GD&T PER ASME Y14.5-2009	DRAWN BY: Leslie 2025-06-25	DNA Laboratories, Ltd.
	CHECKED BY	PART NAME: REAR COVER
THIRD ANGLE PROJECTION	APPROVED BY	PART NUMBER: 3MD695P2010 / MFG PART NUMBER: NA
		MODEL NAME: VM15 / SIZE: A3 / SCALE: 1:2 / SHEET: 1 of 2 / REV: 0

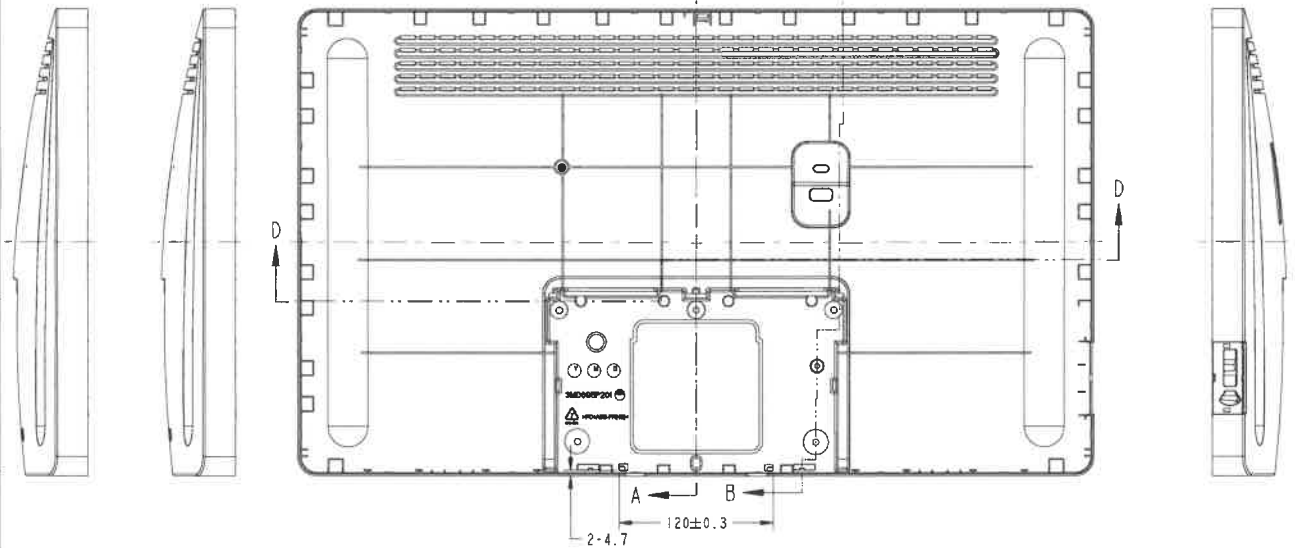
THIS DRAWING IS DATED 120.42 AND CONTAINS ... CONFIDENTIAL AND PROPRIETARY INFORMATION ... MAY NOT BE USED OTHERWISE THAN AS SPECIFICALLY AUTHORIZED IN WRITING BY DNA LABORATORIES, LTD.

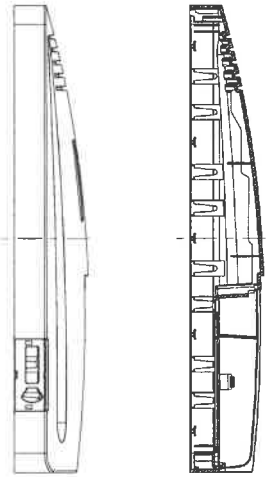


SECTION C-C

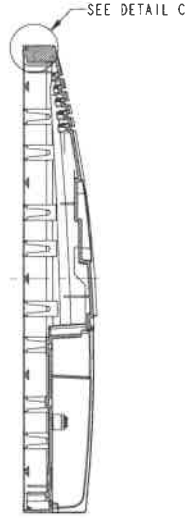


DETAIL C
SCALE 1:1

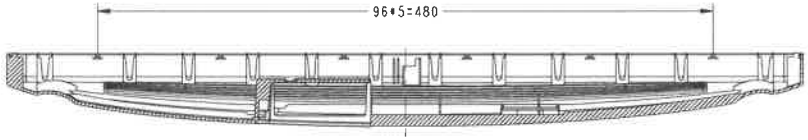




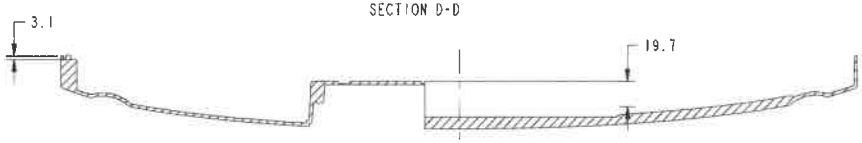
SECTION A-A



SECTION B-B



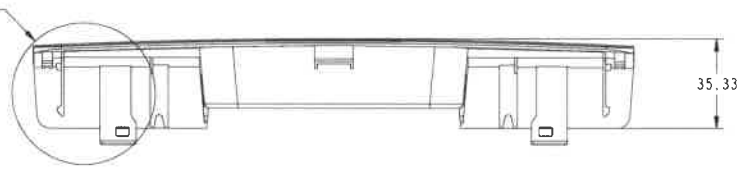
SECTION D-D

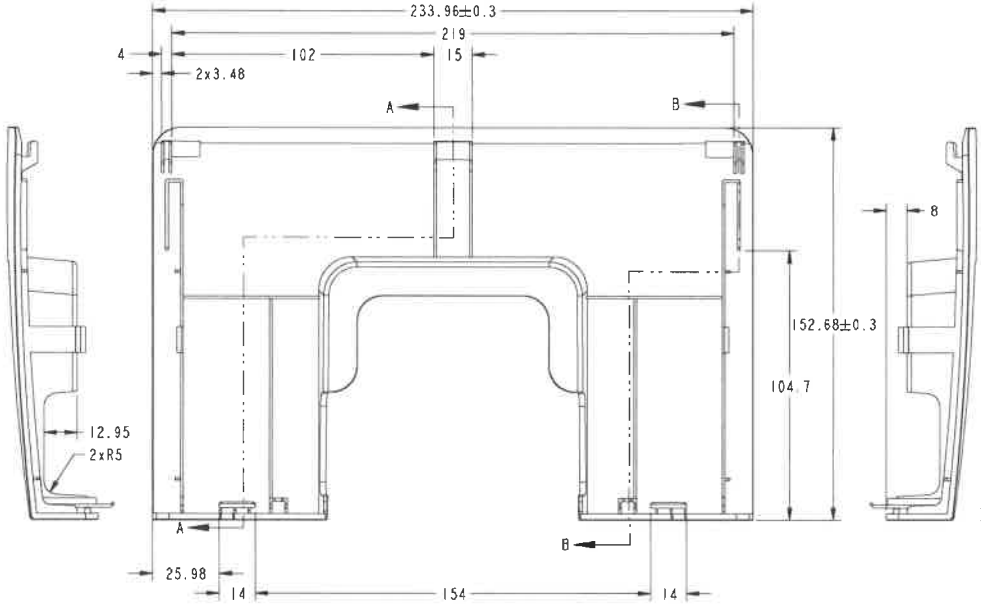


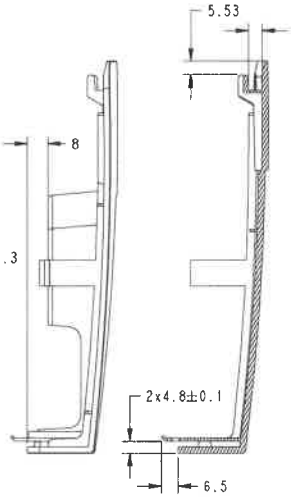
SECTION D-D

DIVA Laboratories. Ltd.				
PART NAME: REAR COVER				
PART NUMBER: 3MD695P2010	DRG. PART NUMBER: NA			
MODEL NAME: VM15	SIZE: A1	SCALE: 1:2	SHEET: 2 of 2	REV: 0

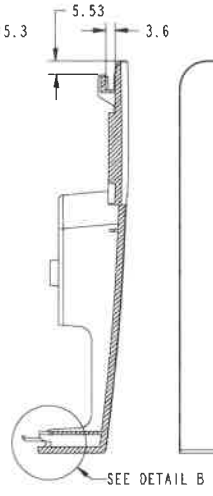
REV	DATE	DESCRIPTION	DRAFT	APPROVED
0		INITIAL RELEASE	Leslie	



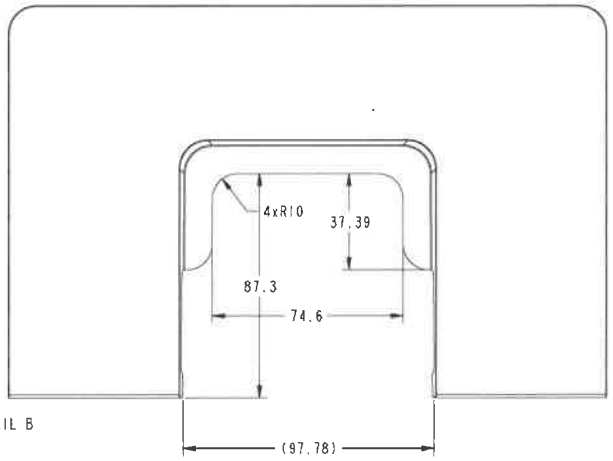


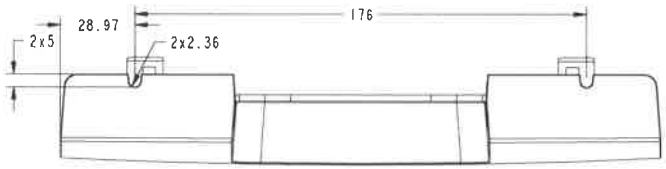


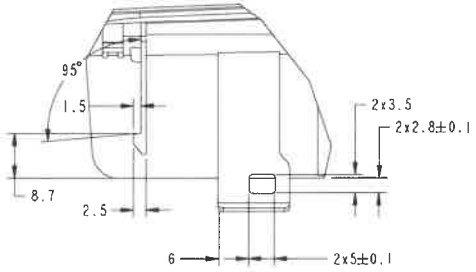
SECTION A-A



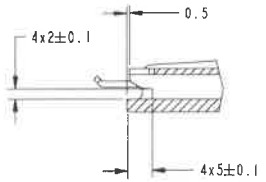
SECTION B-B







DETAIL A
SCALE 2:1

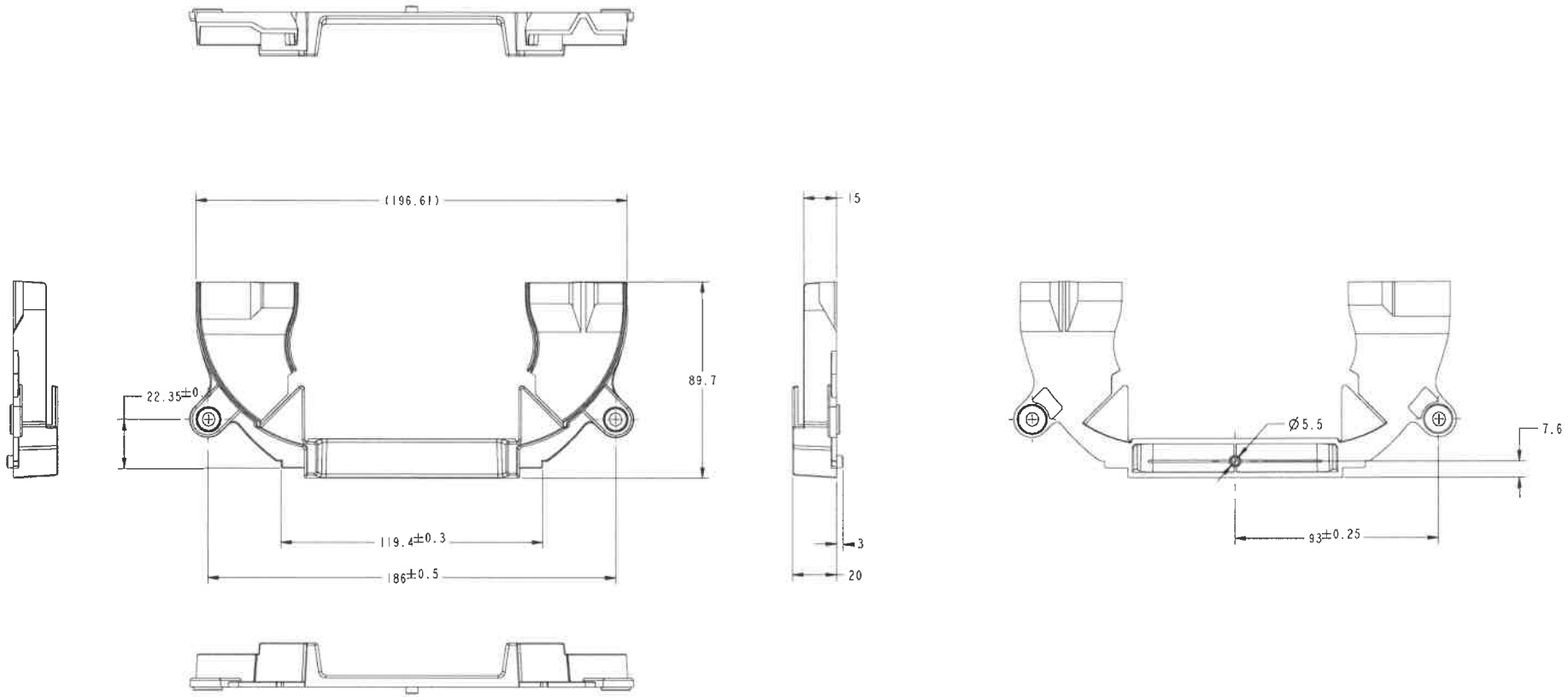


DETAIL B
SCALE 2:1

NOTE:
1. Material: PC+ABS, Bayblend FR3010,FR3010 HF+, FR3010 HF+RE.
2. Resin Color:Alpine white-90273.
3. Finish Color:Alpine white-90273.
4. Textuer : MT-11010.
5. Generally Thickness:2.5 mm
6. Unspecified dimension refer to CAD drawing file.
7. Warpage and flatness tolerance : <1.0 mm .
8. Packing : EPE pearl bag.
9. RoHS Compliant.

MATERIAL: PC+ABS	FINISH	DTA Laboratories, Ltd.
DRAWN BY: Leslie	DATE: 2025-06-26	PART NAME: CABLE COVER
CHECKED BY		PART NUMBER: 3MD695P3010 / MFG. PART NUMBER: NA
APPROVED BY		MODEL NAME: VM15 / SIZE: A1 / SCALE: 1/1 / SHEET: 1 OF 1 / REV: 0
THIRD ANGLE PROJECTION		

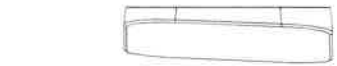
REV	DATE	DESCRIPTION	DRAFT	APPROVED
0		INITIAL RELEASE	Leslie	

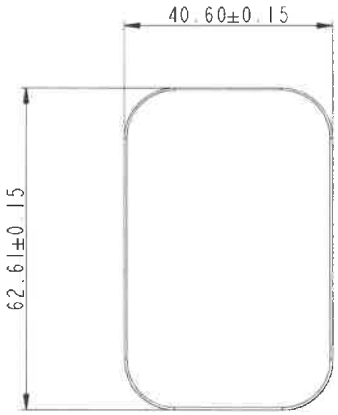


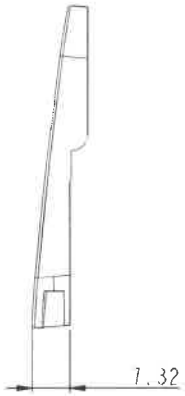
NOTE:
1. Material: PC+ABS, Bayblend FR3010,FR3010 HF+, FR3010 HF+RE.
2. Resin Color:Alpine white-90273.
3. Finish Color:Alpine white-90273.
4. Textuer : MT-11010.
5. Generally Thickness:2.5 mm
6. Unspecified dimension refer to CAD drawing file
7. Warpage and flatness tolerance : <1.0 mm .
8. Packing : EPE pearl bag.
9. RoHS Compliant.

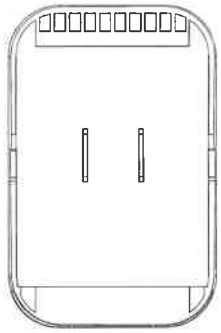
UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE TO BE TOLERANCES:	MATERIAL: PC+ABS	DNA Laboratories. Ltd.
	DRAWN BY: Leslie 2025-06-26	PART NAME: CABLE GUIDE
	CHECKED BY:	PART NUMBER: 3MD695P4010 / MFG. PART NUMBER: NA
THIRD ANGLE PROJECTION	APPROVED BY:	MODEL NAME: VM15 / SIZE: A1 / SCALE: 1:1 / SHEET: 1 OF 1 / REV: 0

REV.	DATE	DESCRIPTION	BY	APVD
-	2025-04-01	FIRST RELEASE	Laslie	-









NOTE:
1. Material: PC+ABS, Bayblend FR3010,FR3010 HF+, FR3010 HF+RE.
2. Resign Color:Alpine white-90273.
3. Textuer : MT-11010.
4. Finish:NA
5. Generally Thickness:2.5 mm
6. ◯ Inspection dimension.
7. Unspecified dimension refer to CAD drawing file.
8. Warpage and flatness tolerance : <0.2 mm .
9. Packing : PE bag.
10. RoHS Compliant.
11. DIVA QC Inspection Document NO.:QWI-020 (Plastic)

RANGE OF DIMENSION	TOLERANCE CLASS DESIGNATION V			
	fine	medium	coarse	Rubber/Sponge/Metal Gasket
0.5 UP TO 3	±0.05	±0.1	±0.2	±0.2
OVER 3-6	±0.05	±0.1	±0.3	±0.2
OVER 6-30	±0.1	±0.2	±0.5	±0.25
OVER 30-120	±0.15	±0.3	±0.8	±0.3
OVER 120-400	±0.2	±0.5	±1.2	±0.5
OVER 400-1000	±0.3	±0.8	±2.0	±0.8
ANGLE ±1° (±1 75/100)				

THIRD ANGLE PROJECTION

DSGD by	Laslie	2025-04-01	
CHK by			
APVD by			
APVD NO..		3D FILE NAME: 027_216_USB_HUB_COVER	

UNITS: mm	SCALE: 1/1	SHEET. 1 OF 1	MODEL NO.: 27 inch
MATERIAL:	PC+ABS	TREATMENT:	
PART NAME:	USB HUB COVER		
DIVA P/N.	3MD695P6010		
Qisda NO.:	NA		

DIVA Laboratories ,Ltd.