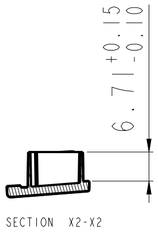
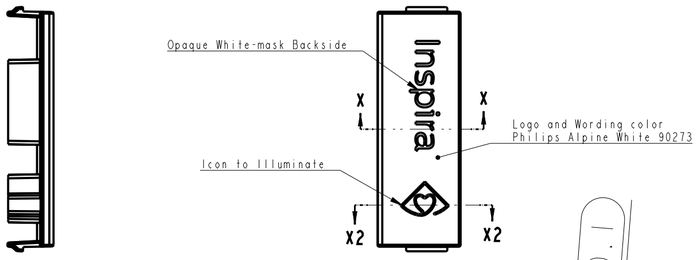
REV.	DATE	DESCRIPTION	BY	APVD
A	2025-09-02	FIRST RELEASE	JOSEPH	LASLIE

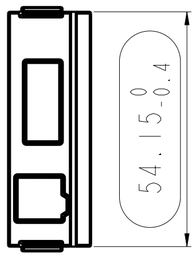


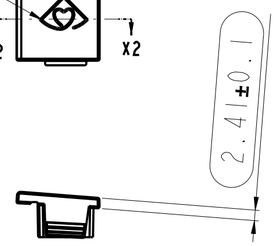
SECTION X2-X2

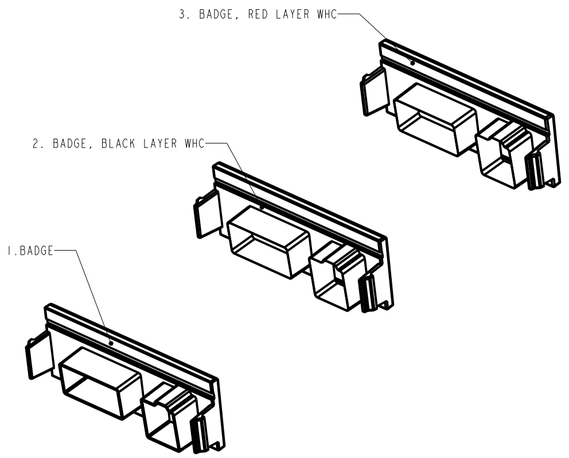




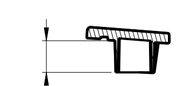




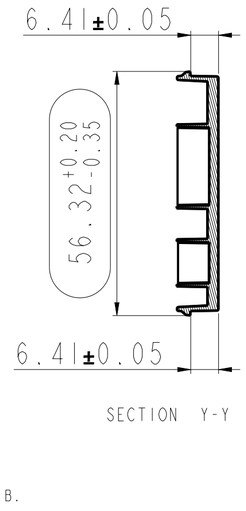




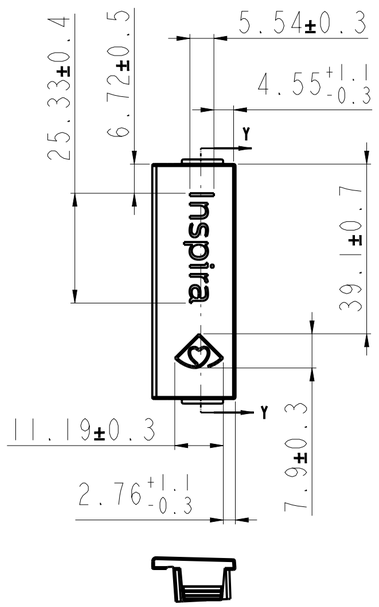
LAYERS EXPLOSION
FOR ILLUSTRATIVE REFERENCE ONLY

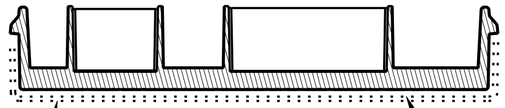


SECTION X-X

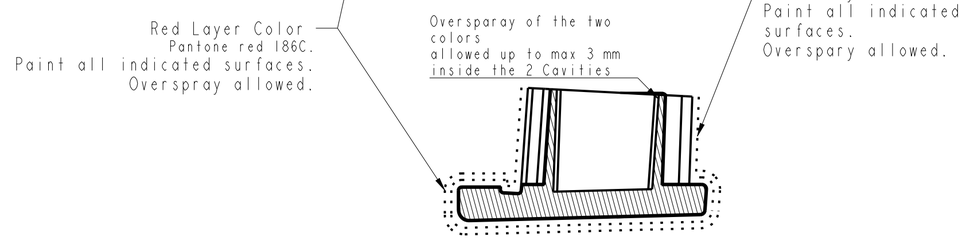


SECTION Y-Y





SECTION Y-Y
SCALE 2.000



SECTION X-X
SCALE 3.000

NOTES:
1. MATERIAL: PC (LV2250Y) PHILIPS WHITE 90273
   TRANSLUCENT AMBER
2. TEXTURE : MT11010
3. PRINTING: COLOR ALPINE WHITE 90273
   PANITING:
   PAINT AS INDICATED.
   (1). BLACK
   (2). PHILIPS COLOR NO.:RED, PANTONE 186C
   PAINT GLOSS G30 ACCORDING TO ISO2813 60°
   OVERSPRAY PERMITTED, EXCEPT WHERE INDICATED.
   PART IS PAINTED 2 LAYERS AS INDICATED.
4. LOGO AND WORDING ACCORDING TO FILE.
   LOGO AND WORDING EPIQ MUST APPERAR AS COLOR ALPINE WHITE 90273,
   CONTOURS MUST BE CLEARLY MARKED.
   ETCHING OF THE 2 PAINT LAYERS CAN BE DONE VIA MILLING, LASER OR MASKING.
   FOR LOGO AND WORDING REFER TO DOCUMENT EPIQ DISPLAY MODULE CV NAME
   BADGE MUS PGD FILE.
5. SOFTWARE SECTION RIBS, ALSO LONGITUDINAL.
6. COSMETICAL REQUIREMENTS ACCORDING TO PHILIPS STANDARD 9060-0488, TABLE A.7. CLASS B.
7. GENERALLY THICKNESS:2.4
8. ⬭ INSPECTION DIMENSION.
9. UNSPECIFIED DIMENSION REFER TO CAD DRAWING FILE.
10. WARPAGE AND FLATNESS TOLERANCE : ≤0.3
11. RoHS COMPLIANT.

IMPORTANT NOTICE
THIS VIEW IS ORIENDTED PERPENDICULARLY TO THE SURFACE WHERE THE LOGO AND WORDING ARE MARKED
OTHER VIEWS EXPLOSION ARE ORIENTED ACCORDING TO THE DEMOLDING DIRECTION OF THE SUBSTRATE.

RANGE OF DIMENSION	TOLERANCE CLASS DESIGNATION		
	V		
	fine	medium	coarse
0.5 UP TO 3	±0.05	±0.1	±0.2
OVER 3-6	±0.05	±0.1	±0.3
OVER 6-30	±0.1	±0.2	±0.5
OVER 30-120	±0.15	±0.3	±0.8
OVER 120-400	±0.2	±0.5	±1.2
OVER 400-1000	±0.3	±0.8	±2.0
OVER 1000-2000	±0.5	±1.2	±3.0
ANGLE ±1° (±1.75/100)			

THIRD ANGLE PROJECTION

UNITS: mm	SCALE: 1/1	SHEET: 1OF 1	MODEL NO.: 24" EPIQ PREMIUM		
MATERIAL:	PC	TREATMENT:	SEE NOTES		
DSGD by	JOSEPH	2025-09-02	PART NAME:	BADGE, CV INSPIRA (RED)	
CHK by	LASLIE	2025-09-02	DIVA P/N:	3MD539PA130	
APVD by	LASLIE	2025-09-02	Philips NO.:		
APVD NO.:		3D FILE NAME: 24_EPIQ_BADGE	DIVA Laboratories ,Ltd.		