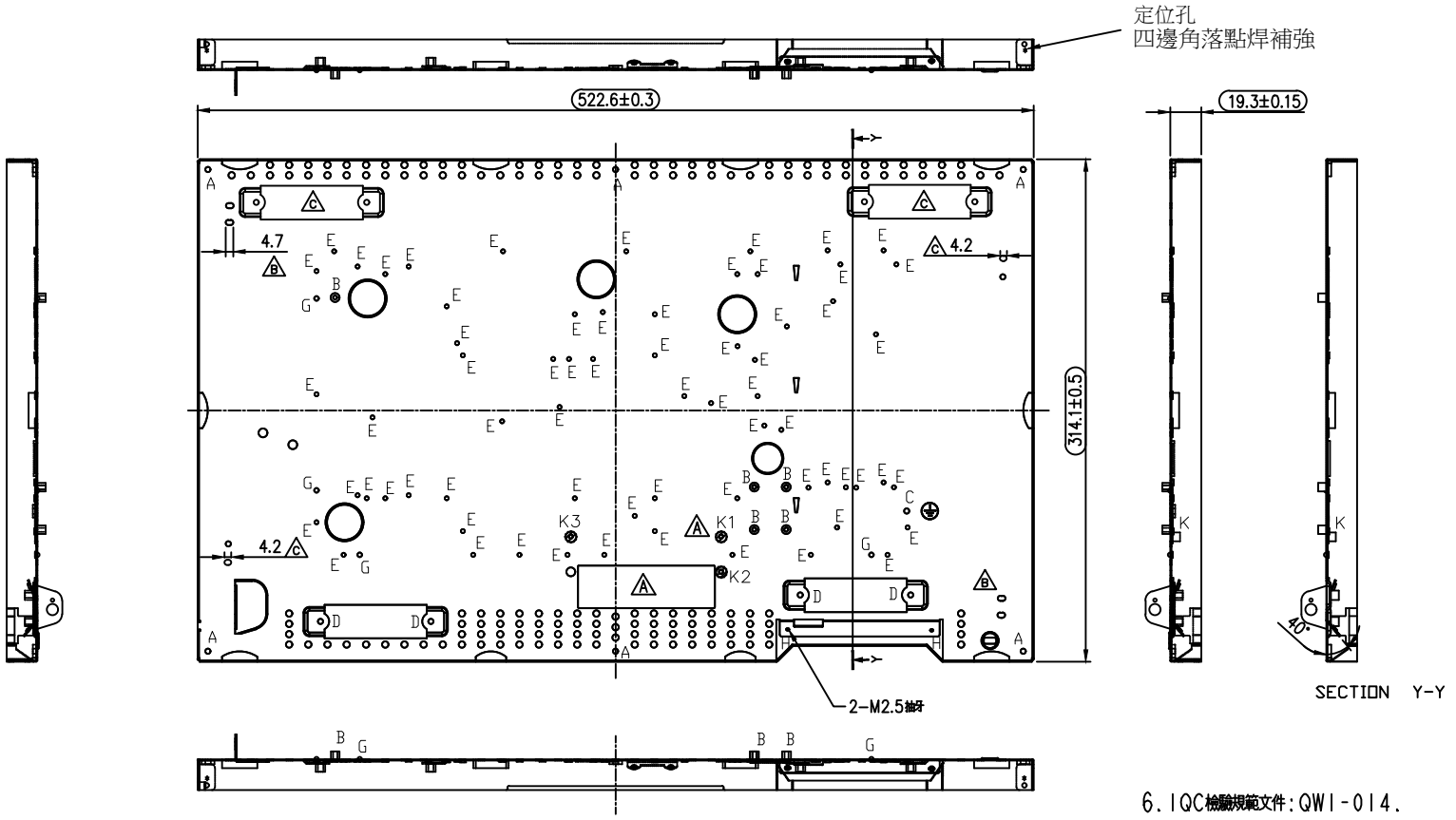
REV.	DATE	DESCRIPTION	BY	ARRD
A	2018.08.02	Add K1~K3 Boss & 長方孔	Joe	
B	2021.09.28	ø3.2孔改成橢圓孔 ø3.2x4.7 *4	Joe	
C	2025.09.17	新增開孔Speaker Hole &ø3.2圓孔改成橢圓孔 ø3.2x4.2*2	Owen	



9. M3 Burry Hole,Torque> 6 Kgf/cm .
8. M3 Stand Off & NUT,Pull Strength >20Kgf,Torque> 6 Kgf/cm .
7. Boss"K" M3*H6.0(透孔)(注意方向性)
6. "H" M2.5抽牙
5. "E" M3抽牙
4. Boss "D" M4*H5.8(透牙)
3. "C" M4 NUT
2. Boss"B" M3*H5.8(透牙)

NOTE:1. Boss"A" M4 NUT←(勿用六角頭)

6. IQC檢驗規範文件:QWI-014.
5. 毛邊向內.
4. 平整度公差 :±0.5(中央)
3. 油污須去除.
2. 尺寸檢驗及毛邊,變形,參照承認樣品.

NOTE: 1. 毛邊須小於0.03MM,以不傷手為原則.

RANGE OF DIMENSION	TOLERANCE CLASS DESIGNATION f	m	c
UP TO 30	±0.10	±0.20	±0.50
ABOVE 30~120	±0.15	±0.30	±0.80
ABOVE 120~315	±0.20	±0.50	±1.20
ABOVE 315~1000	±0.30	±0.80	±2.00
ANGLE ±1° (±1.75/100)			

THIRD ANGLE PROJECTION	UNITS : mm	SCALE : 1 / 1	SHEET : 1 / 2
MODEL NO.: 21.5"			
MATERIAL :SECC 0.81t	TREATMENT : SEE NOTE		
DSGD by JoeHuang	2018/8/02	PART NAME: MAIN BRACKET	
APPD by	2025/09/18	PART NO.: 3MDLE3ME22C	VER. 3
APPD No. : M1845	FILE NAME : 3MDLE3ME22B	DMA Laboratories ,Ltd.	