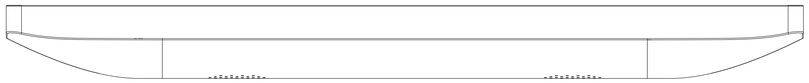
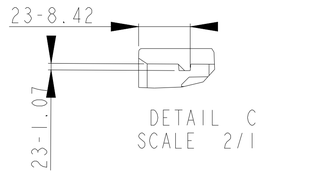
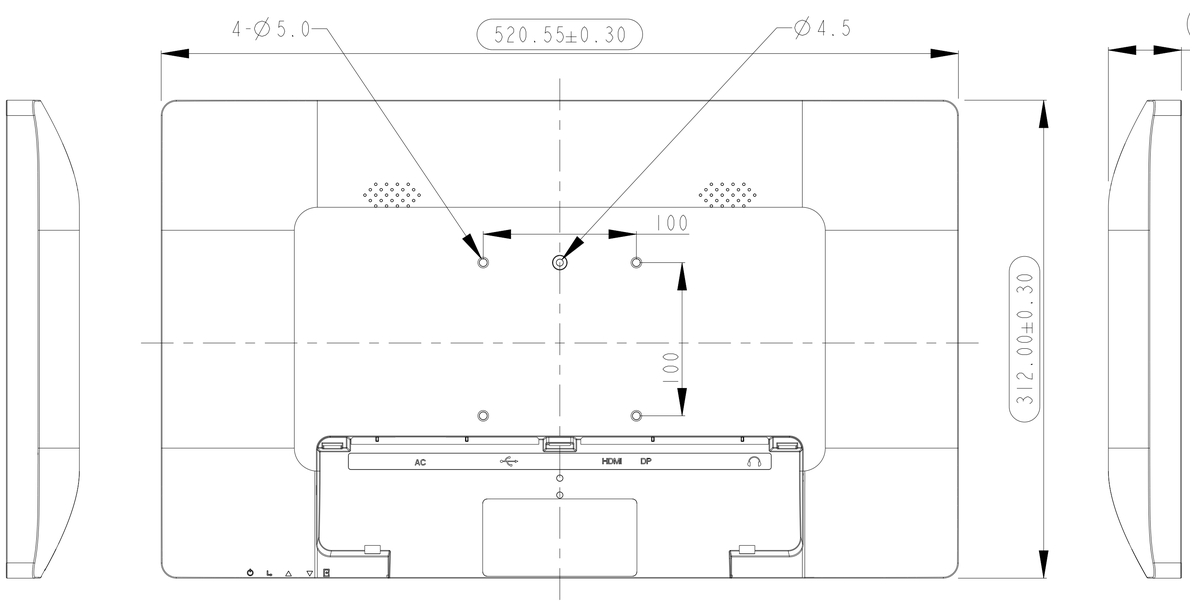
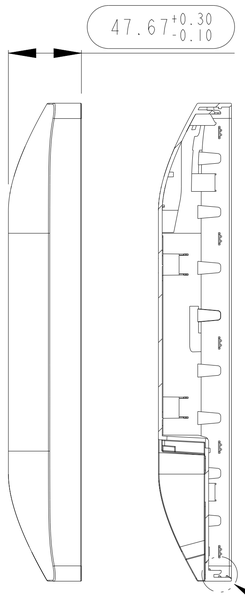
REV.	DATE	DESCRIPTION	BY	APVD
A	2025/9/17	PRODUCTION RELEASE	Owen	

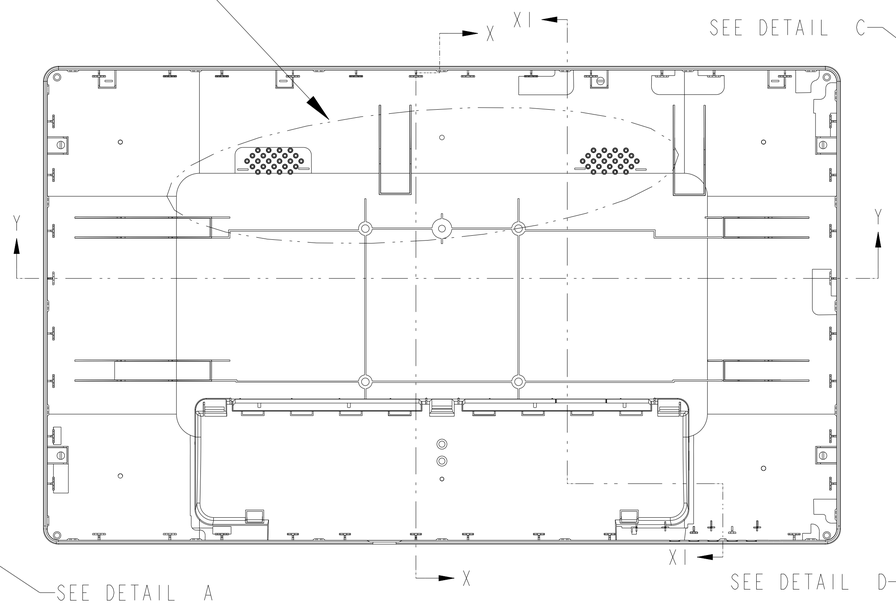






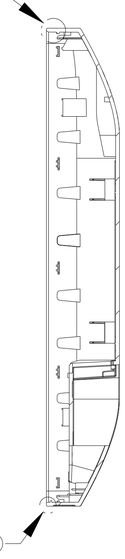


SECTION X-X



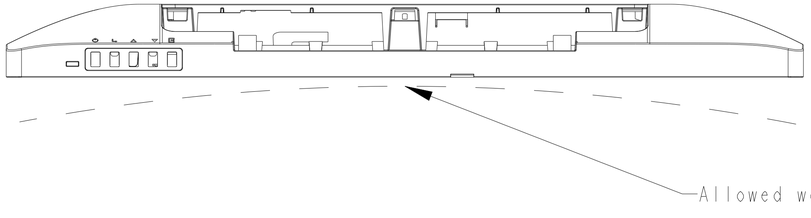
SEE DETAIL A

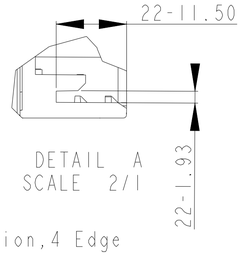
SEE DETAIL C



SEE DETAIL D

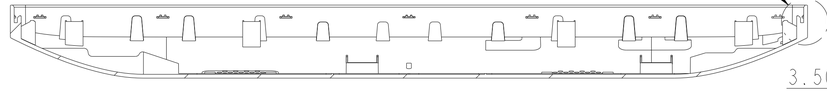
SECTION X1-X1



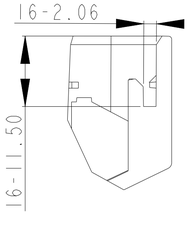


DETAIL A
SCALE 2/1

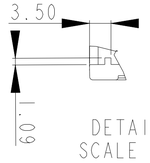
SEE DETAIL B



SECTION Y-Y



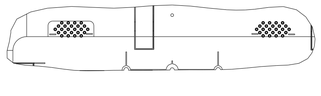
DETAIL B
SCALE 2/1



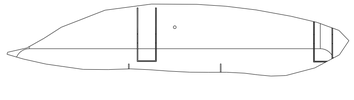
DETAIL D
SCALE 2/1

QISDA P/N	QISDA DESCRIPTION	DIVA P/N	DIVA DESCRIPTION	CHANGE CORE
3J.6G701.B11	RC QD2181A1-P	3MD693P2010	REAR COVER (BLACK QD2_21.5")	THROUGH HOLE
3J.6G702.B11	RC BVH QD2181A1-P	3MD693P2030	REAR COVER (BLACK QD2_21.5",BVH)	BLIND HOLE

Notes:
1. Material:PC+ABS,Bayblend FR3010 HF
2. Resin Color:DI8007-R(approx.RAL 9004).
3. Texruer:MT-11010.
4. Generally Thickness:2.5mm.
5. Warpage and flatness:<1.2mm.
6. ◯ Inspection dimension.
7. Unspecified dimension refer to CAD drawing file.
8. DIVA QC Inspection Document NO.:QWI-020(Plastic)



THROUGH HOLE



BLIND HOLE

RANGE OF DIMENSION	TOLERANCE CLASS DESIGNATION V		
	fine	medium	coarse
UP TO 3	±0.05	±0.1	±0.2
OVER 3~6	±0.05	±0.1	±0.3
OVER 6~30	±0.1	±0.2	±0.5
OVER 30~120	±0.15	±0.3	±0.8
OVER 120~400	±0.2	±0.5	±1.2
OVER 400~1000	±0.3	±0.8	±2.0
OVER 1000~2000	±0.5	±1.2	±3.0
OVER 2000~4000	-	±2.0	±8.0
ANGLE ±1° (±1.75/100)			

THIRD ANGLE PROJECTION	UNITS: mm	SCALE: 1/2	SHEET: 1 OF 1
	MATERIAL: PC+ABS		TREATMENT:
DSGD by: Owen	SEP-17-25	PART NAME: REAR COVER	MODEL NO.: QD1121.5
CHK by:		DIVA P/N: 3MD693P2010	
APVD by:		Qisda NO.: 3J.6G701.B11	
APVD NO.:	3D FILE NAME: 0215_000_RC_QD2_IP65_V4_T_CUT	DIVA Laboratories ,Ltd.	