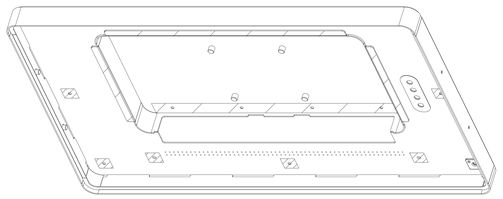
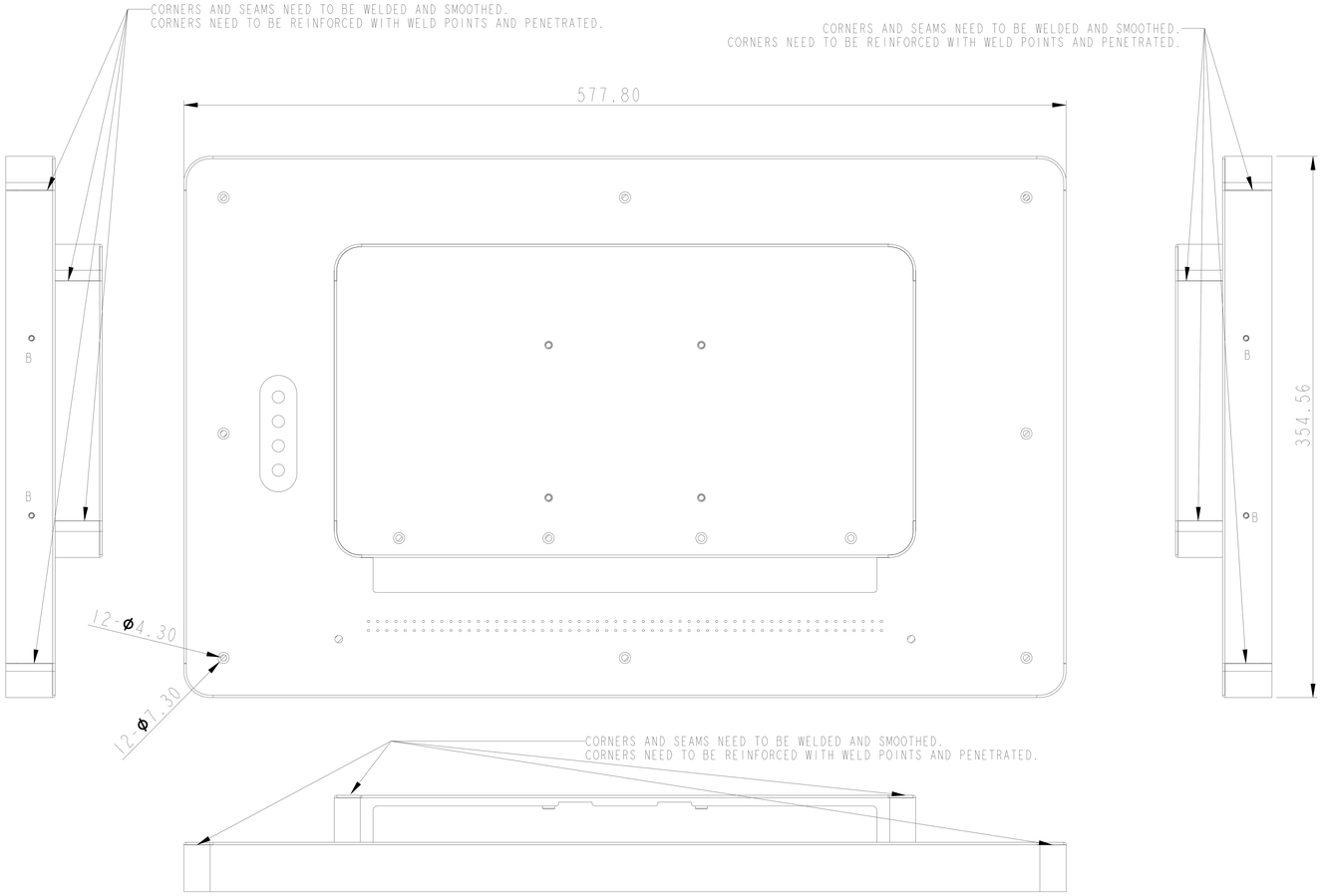
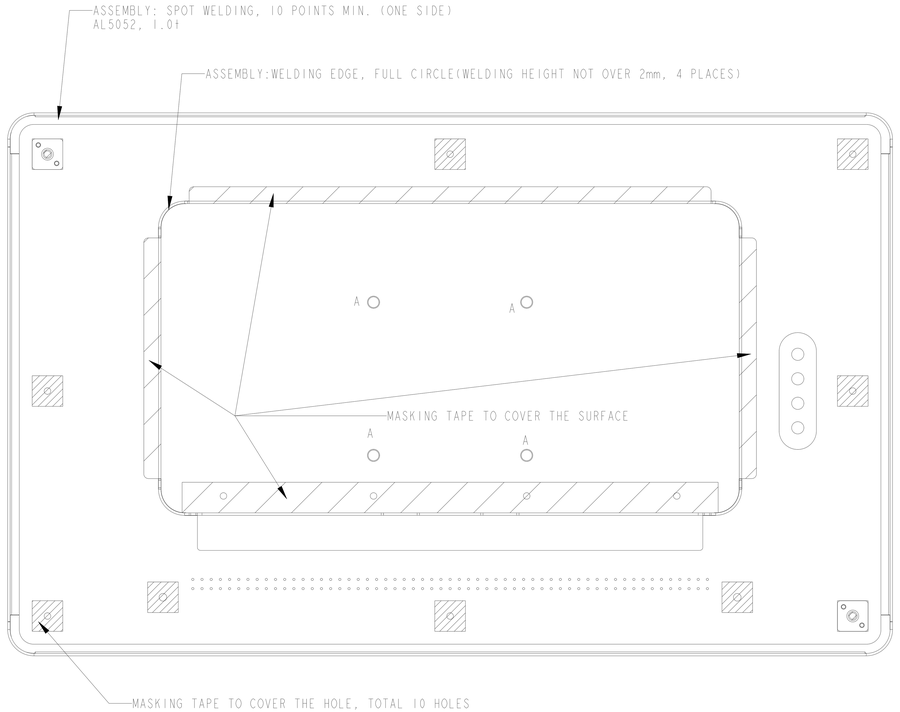
REV.	DATE	DESCRIPTION	BY	APVD
-	-	-	-	-



SCALE 1/2







NOTES:
1.MATERIAL: AL5052, t=1.6mm
2.FINISH:
  PAINTING:LIQUID COATING EXTERIOR SURFACE,TEXTURE BLACK COLOR
  COLOR:BLACK RAL 9005
  CONDUCTIVE CHROMATE CONVERSION COAT:YES
3.ALL WELDING PROCESSES SHALL NOT PROTRUDE MORE HTAN 0.5mm, AND SHALL NOT BE CRACKED OR DAMAGED.
4.STAND OFF/NUT:PULL STRENGTH >= 20kgf; TORQUE >= 10kgf/cm.
  BURRY HOLE:TORQUE >= 6kgf/cm.
5.DIVA QC INSPECTION DOCUMENT NO.:QWI-014,QWI-023

NO PAINTING IN NUT THREAD

NUT TYPE					
SYMBOL	THREAD TYPE	DIAMETER	HEIGHT	DESCRIPTION	QTY
A	M4	∅8	7.8	THROUGH HOLE AND THREAD	4
B	M3	∅6.5	6.5	THROUGH HOLE AND THREAD	4

RANGE OF DIMENSION	TOLERANCE CLASS DESIGNATION V			THIRD ANGLE PROJECTION	UNITS: mm	SCALE: 1/1	SHEET: 1 OF 1	MODEL NO.:
	fine	medium	coarse		MATERIAL: AL5052, t=1.6		TREATMENT: PAINTING,BLACK RAL9005	
UP TO 3	±0.05	±0.1	±0.2	DSGD by JOSEPH	2025-07-14	PART NAME: REAR COVER CVS		
OVER 3~6	±0.05	±0.1	±0.3					
OVER 6~30	±0.1	±0.2	±0.5	CHK by		DIVA P/N:		
OVER 30~120	±0.15	±0.3	±0.8					
OVER 120~400	±0.2	±0.5	±1.2	APVD by		Qisda NO.:		
OVER 400~1000	±0.3	±0.8	±2.0					
OVER 1000~2000	±0.5	±1.2	±3.0					
OVER 2000~4000	-	±2.0	±8.0	APVD NO.:	3D FILE NAME: REAR_COVER_CVS	DIVA Laboratories ,Ltd.		
ANGLE ±1° (±1.75/100)								