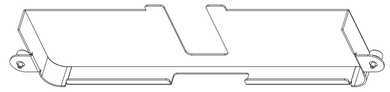
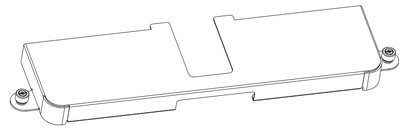
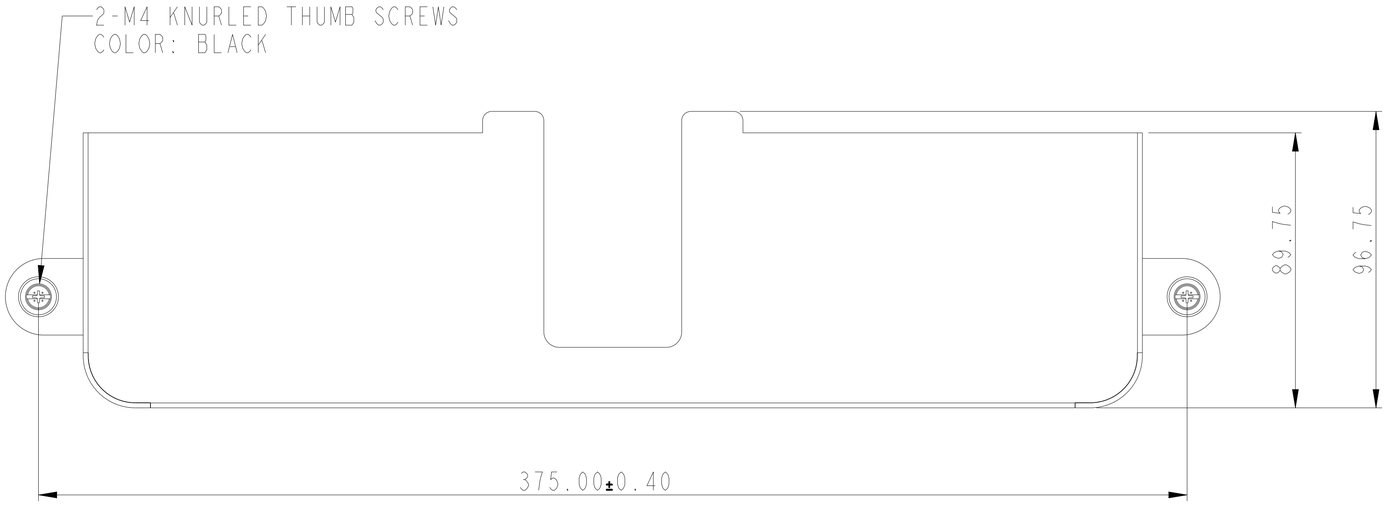
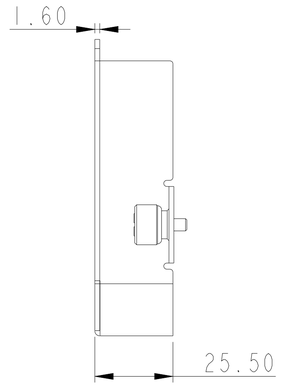
REV.	DATE	DESCRIPTION	BY	APVD
-	-	-	-	-

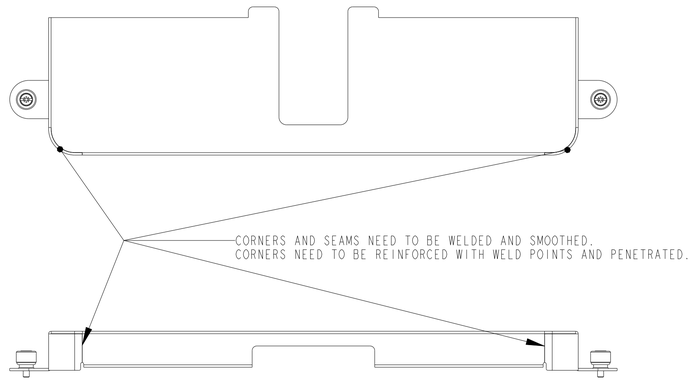












SCALE 1/2

NOTES:
1. MATERIAL: AL5052, t=1.6mm
2. FINISH:
   PAINTING:LIQUID COATING EXTERIOR SURFACE,TEXTURE BLACK COLOR
   COLOR:BLACK RAL 9005
   CONDUCTIVE CHROMATE CONVERSION COAT:YES
3. ALL WELDING PROCESSES SHALL NOT PROTRUDE MORE HTAN 0.5mm, AND SHALL NOT BE CRACKED OR DAMAGED.
4. STAND OFF/NUT:PULL STRENGTH >= 20kgf; TORQUE >= 10kgf/cm.
   BURRY HOLE:TORQUE >= 6kgf/cm.
5. DIVA QC INSPECTION DOCUMENT NO.:QW1-014,QW1-023

RANGE OF DIMENSION	TOLERANCE CLASS DESIGNATION V			THIRD ANGLE PROJECTION	UNITS: mm	SCALE: 1/1	SHEET:1 OF 1	MODEL NO.:
	fine	medium	coarse		MATERIAL: AL 5052,t=1.6		TREATMENT: PAINTING,BLACK RAL 9005	
0.5 UP TO 3	±0.05	±0.1	±0.2	DSGD by	2024-04-22	PART NAME:		
OVER 3-6	±0.05	±0.1	±0.3					
OVER 6-30	±0.1	±0.2	±0.5	CHK by		DIVA P/N:		
OVER 30-120	±0.15	±0.3	±0.8					
OVER 120-400	±0.2	±0.5	±1.2	APVD by		Qisda NO.:		
OVER 400-1000	±0.3	±0.8	±2.0					
OVER 1000-2000	±0.5	±1.2	±3.0	APVD NO.:	3D FILE NAME: 10_COVER_CVS	DIVA Laboratories ,Ltd.		
OVER 2000-4000	-	±2.0	±8.0					
ANGLE ±1° (±1.75/100)								