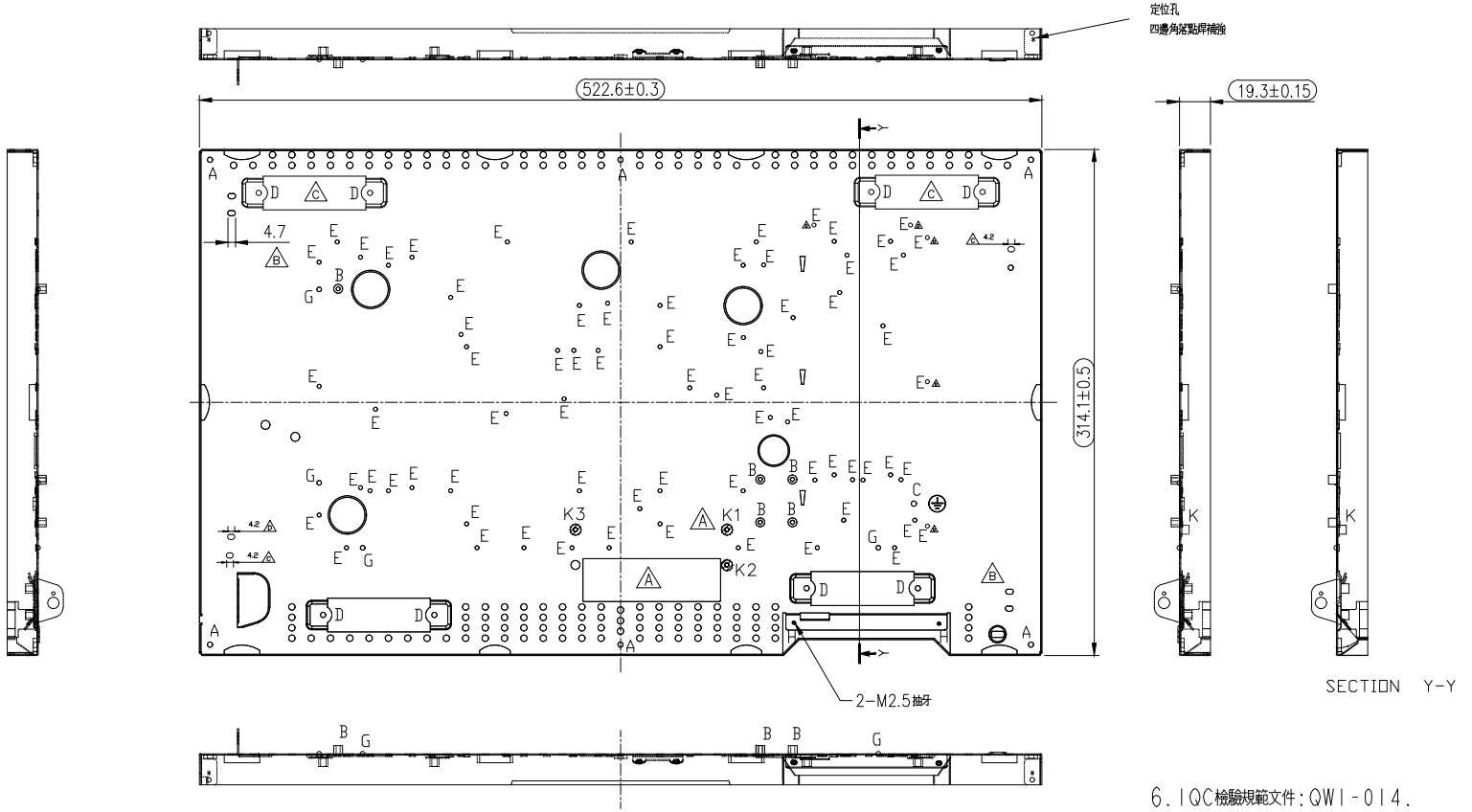
| REV. | DATE | DESCRIPTION | BY | ARRD |
|---|---|---|---|---|
| A | 2018.08.02 | Add K1~K3 Boss & 長方孔 △A | Joe | |
| B | 2021.09.28 | ø3.2孔改成橢圓孔 ø3.2x4.7 *4 △B | Joe | |
| C | 2025.09.17 | 新增兩個Speaker Hole &ø3.2圓孔改成橢圓孔 ø3.2x4.2*2 △C | Owen | |
| D | 2026.02.25 | 新增五個攻牙孔 & ø3.2圓孔改成橢圓孔ø3.2x4.2*1 △D | Owen | |




9. M3 Burry Hole,Torque> 6 Kgf/cm .
8. M3 Stand Off & NUT,Pull Strength >20Kgf,Torque> 6 Kgf/cm .
7. Boss"K" M3*H6.0(透孔) (注意方向性)
6. "H"M2.5抽牙
5. "E"M3抽牙
4. Boss "D" M4*H5.8(透牙)
3. "C" M4 NUT
2. Boss"B" M3*H5.8 (透牙)

NOTE:1. Boss"A" M4 NUT←(勿用六角頭)

6. IQC檢驗規範文件:QWI-014.
5. 毛邊向內.
4. 平整度公差 :±0.5(中央)
3. 油污須去除.
2. 尺寸檢驗及毛邊,變形,參照承認樣品.

NOTE: 1. 毛邊須小於0.03MM,以不傷手為原則.

| RANGE OF DIMENSION | TOLERANCE CLASS DESIGNATION V f | m | c |
|---|---|---|---|
| UP TO 30 | ±0.10 | ±0.20 | ±0.50 |
| ABOVE 30~120 | ±0.15 | ±0.30 | ±0.80 |
| ABOVE 120~315 | ±0.20 | ±0.50 | ±1.20 |
| ABOVE 315~1000 | ±0.30 | ±0.80 | ±2.00 |
| ANGLE ±1° (±1.75/100) | | | |

| | | | |
|---|---|---|---|
| THIRD ANGLE PROJECTION | UNITS : mm | SCALE : 1 / 1 | SHEET : 1 / 2 MODEL NO.: 21.5" |
| | MATERIAL :SECC 0.81t | | TREATMENT : SEE NOTE |
| DSGD by JoeHuang | 2018/8/02 | PART NAME: MAIN BRACKET | |
| APPD by | | PART NO.: 3MDLE3ME22C | VER. D |
| APPD No. : M1845 | FILE NAME : 3MDLE3ME22D | DMA Laboratories ,Ltd. | |