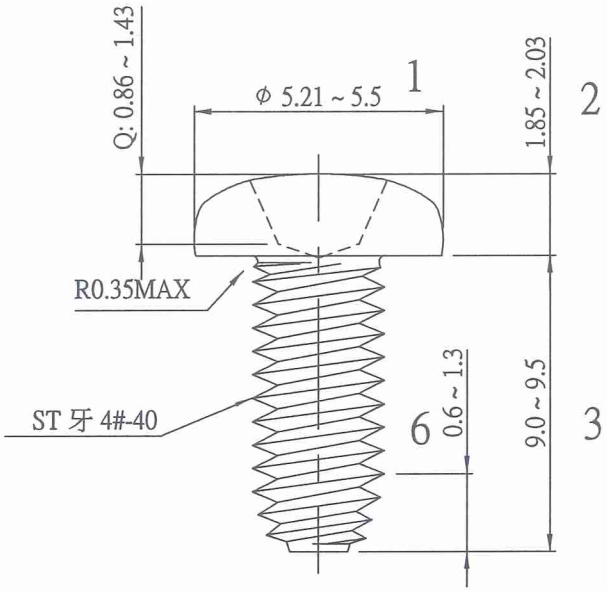
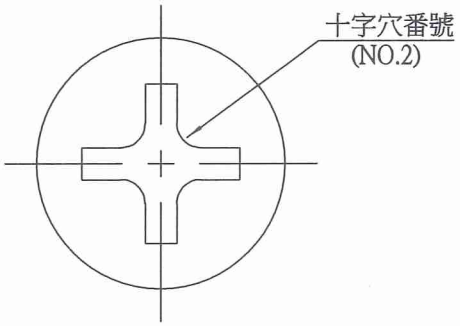
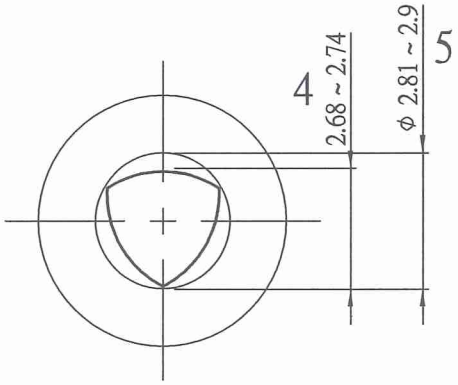
越南偉大星金屬工業有限公司
THE GREAT STAR VIETNAM METAL INDUSTRY COMPANY LIMITED

作業指導書
Work Instruction

Version	Change number	Version Date	Change Content







NOTE:
1. Material: C-1018
2. DEHYDROGENATION : 200°C,6HOURS
3. SALT SPRAY TEST : 24H WITHOUT RED RUST
4. PRODUCTS MEET ROHS STANDARDS

越南伟大星金属工业有限公司 管制文件发行章 文管中心 THE GREAT STAR VIETNAM CO.,LTD

Weight	g		
Customer	Qisda(越南)	Cus.P/NO	8F.00003.143
Part Description	STP4#-40X9.5/C3UC		
Process	H ⟶ R ⟶ HT ⟶ PT ⟶ PK		
VGS.Code	GS-HT-JS0016A		
Finishing	Blue Zinc		
Plating Thickness	5um MIN		
Surface Hardness	HV480 ~ 540		
Core Hardness	HV270 ~ 380		
Broken Toroue	12.5kgf.cm		

DRAWN BY	CHECKED BY	APPROVED BY
Z	C	N

Use mold	specification	Use mold	specification
Material	SWRCH18A		
WIRE	4#ST		
HEAD TYPE	M30P		
Thread Plate	ST牙4#-40		
UNIT	mm	VIAUAL ANGLE	
Does not contain a hazardous substance		Inspection Date：	2022.09.20