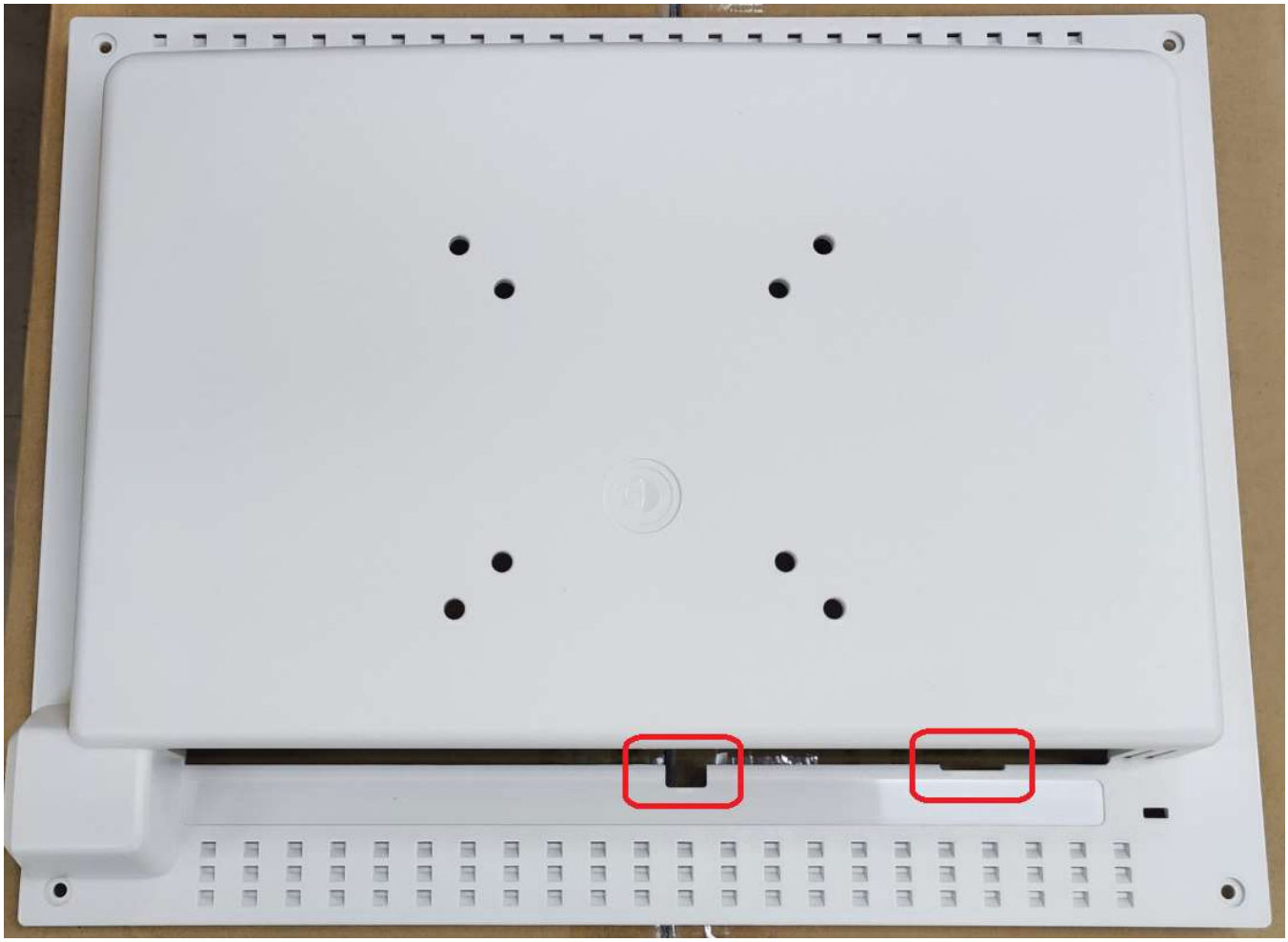
*紅框為奐奇加工





奐奇企業有限公司

承認書

客戶：鈺緯科技開發股份有限公司

料號：3MD144PA090(M2362)

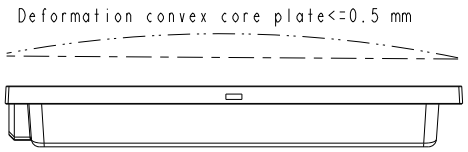
品名：REAR COVER
(RAV1532,WHITE-5897)

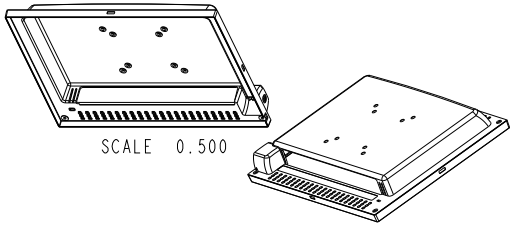
日期：2024/4/16

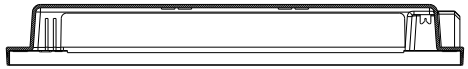
奐奇承認章	客戶承認章
奐奇企業有限公司	設計驗證 工程課 2024-04-17 發行 鈺緯科技開發股份有限公司

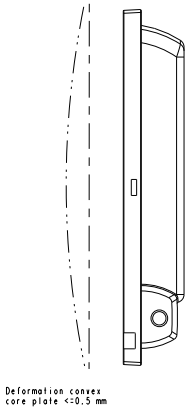
奐奇企業有限公司
新北市樹林區俊安街16號

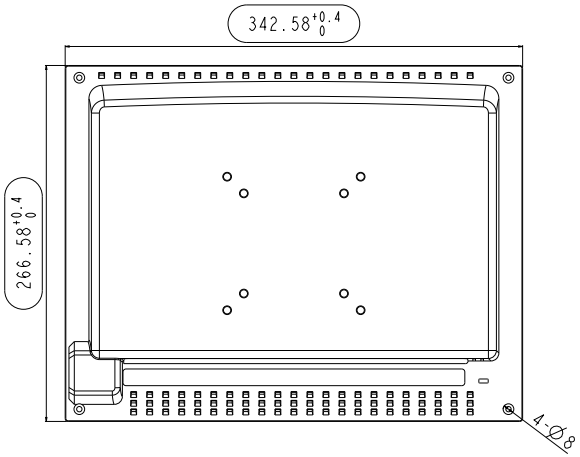
REV.	DATE	DESCRIPTION	BY	APVD
A	2022/01/25	Add to modify "CNC CUT Area", Increase holes for VLDI5906(MAVI5) series.	Kate Chiang	

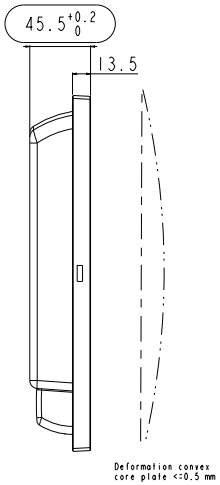


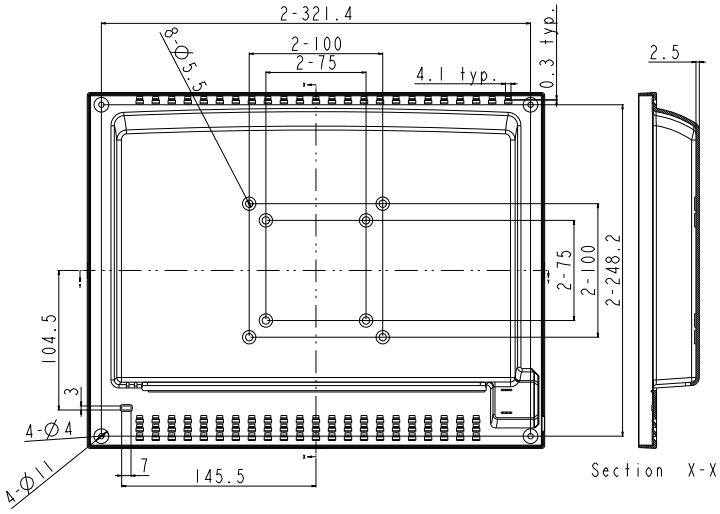


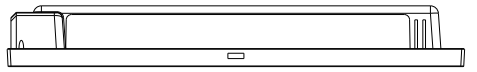












Deformation convex core plate <=0.5 mm

ITEM	PART No.	METERIAL	RESIN COLOR	PAINTING COLOR	CNC CUT AREA	USED ON	REMARK
06	3MDI44PA09A	Bayer FR3010	GE WHITE-5897	NONE	See sheet 3 A1~A4	Olorin	Add to modify "CNC CUT Area", Increase holes for VLDI5906(MAVI5) series. Use 3MDI44PA040 or 3MDI44PA090 to CNC processing.
05	3MDI44PA090	Bayer FR3010	GE WHITE-5897	NONE	See sheet 2 A1~A2	Olorin	Add "CNC CUT Area", Increase holes for VLDI5806(RAVI5). Use 3MDI44PA040 to CNC processing.
04	3MDI44PA07A	Bayer FR3010	BLACK	BLACK-5816	See sheet 3 A1~A4	Olorin	Add to modify "CNC CUT Area", Increase holes for VLDI5906(MAVI5) series. Use 3MDI44PA030 or 3MDI44PA070 to CNC processing.
03	3MDI44PA070	Bayer FR3010	BLACK	BLACK-5816	See sheet 2 A1~A2	Olorin	Add "CNC CUT Area", Increase holes for VLDI5806(RAVI5). Use 3MDI44PA030 to CNC processing.
02	3MDI44PA040	Bayer FR3010	GE WHITE-5897	NONE	NONE	DIVA	
01	3MDI44PA030	Bayer FR3010	BLACK	BLACK-5816	NONE	DIVA	Painting Manufacturer:宏麒 Painting Material No.:PCA-5816

設計驗證
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2024-04-17
發行
旺達科技開發股份有限公司

NOTE:
1.Material: PC+ABS (Bayer FR3010)
2.Textuer : MT11020
3.Shrinkage :4.5/1000
4.Reference Weight:369±0.5g
5.IQC INSPECTION DOCUMENT:QWI-020
6. ⬭ Inspection dimension.
7. Unspecified Dimension refer to CAD Drawing file.
8. RoHS Compliant
9. Warpage and flatness tolerance : <=0.5 mm

RANGE OF DIMENSION	TOLERANCE CLASS DESIGNATION f	V m	V c
UP TO 30	±0.10	±0.20	±0.50
ABOVE 30~120	±0.15	±0.30	±0.80
ABOVE 120~315	±0.20	±0.50	±1.20
ABOVE 315~1000	±0.30	±0.80	±2.00
ANGLE ±1° (±1.75/100)			

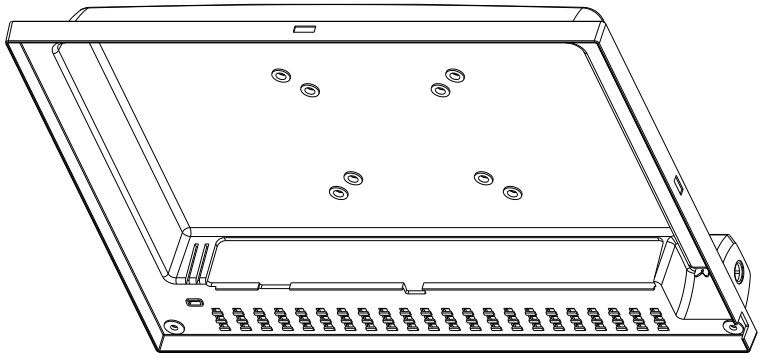
THIRD ANGLE PROJECTION

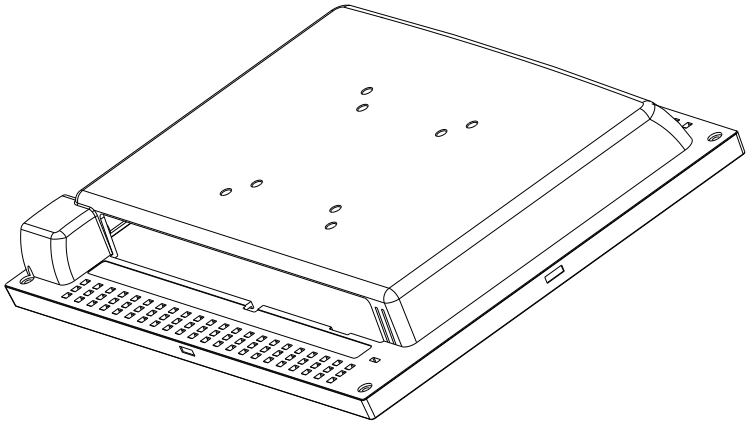
DSGD by	Kate Chiang	2022.01.25
CHK by		
APVD by		2022.07.19
APVD NO.:	M2362	
3D FILE NAME:	15-000-REAR_COVER	

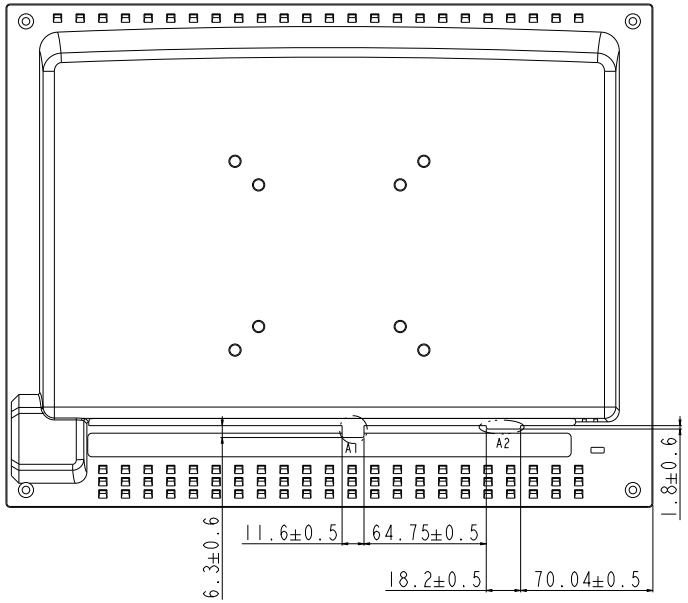
UNITS: mm	SCALE : 1/1	SHEET: 1 OF 3	MODEL NO.: ROMI532
MATERIAL: SEE TABLE	TREATMENT: SEE TABLE		
PART NAME: REAR COVER			
PART NO.: SEE TABLE	REV. A		

DIVA Laboratories ,Ltd.

REV.	DATE	DESCRIPTION	BY	APVD
A	2022/01/25	Add "CNC CUT Area", Increase holes for VLD15806(RAV15).	Kate Chiang	

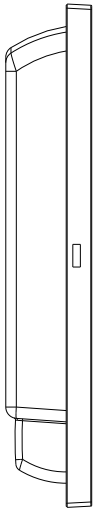


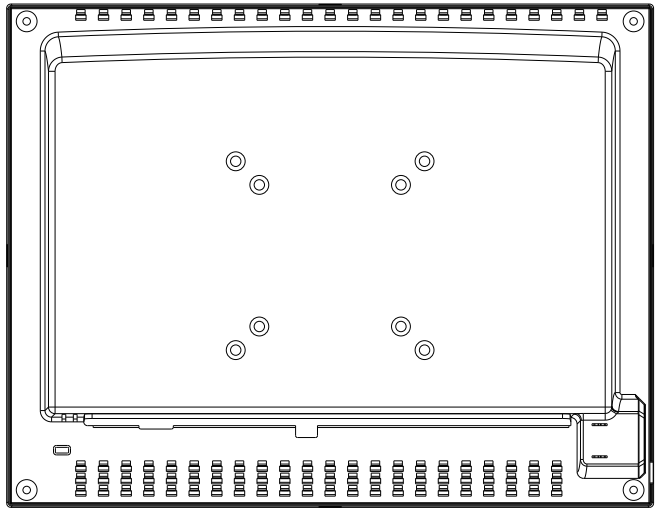




Sheet2 - CNC CUT AREA:A1、A2

3MD144PA090 奧奇加工尺寸圖





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2024-04-17
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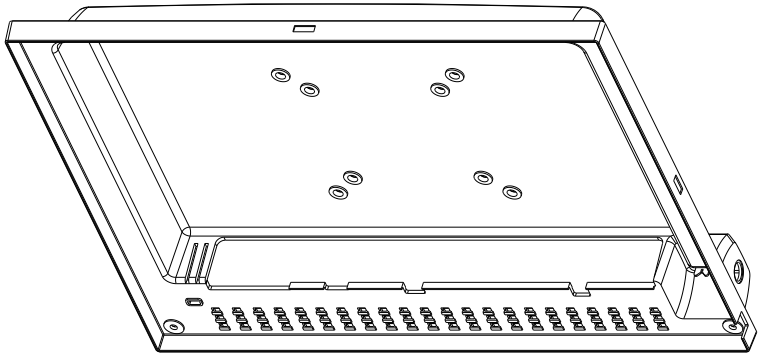
廷鏈科技開發股份有限公司

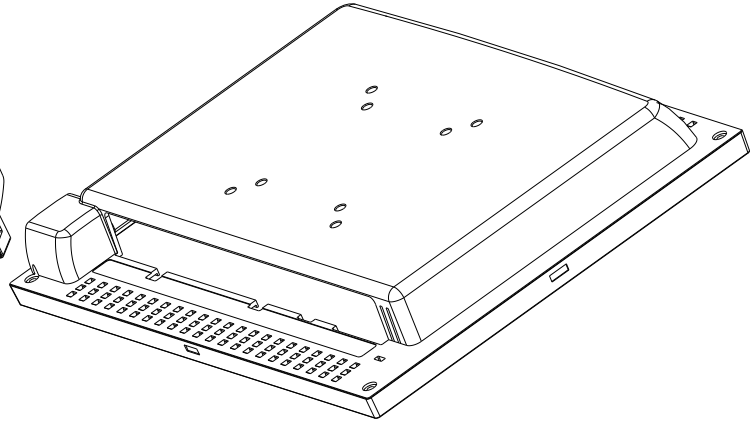
RANGE OF DIMENSION	TOLERANCE CLASS DESIGNATION f	V m	c
UP TO 30	±0.10	±0.20	±0.50
ABOVE 30~120	±0.15	±0.30	±0.80
ABOVE 120~315	±0.20	±0.50	±1.20
ABOVE 315~1000	±0.30	±0.80	±2.00
ANGLE ±1° (±1.75/100)			

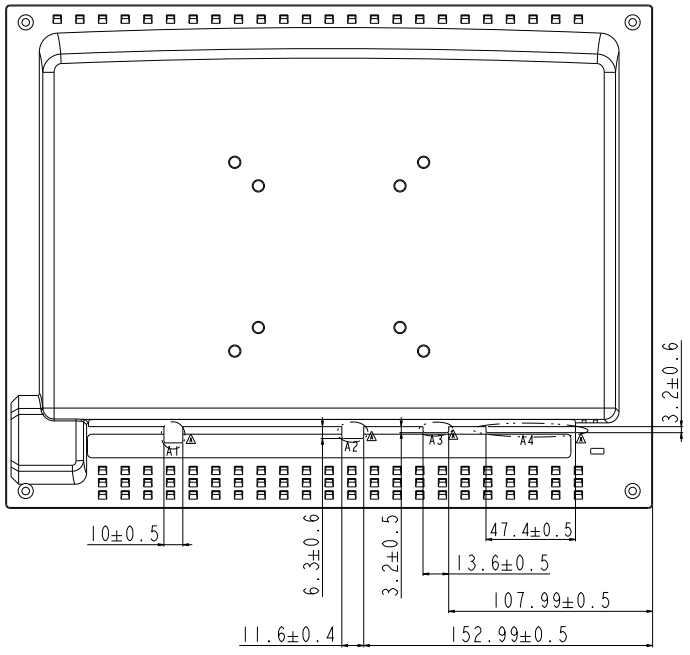
THIRD ANGLE PROJECTION

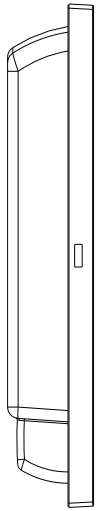
UNITS: mm	SCALE: 1/1	SHEET: 2 OF 3	MODEL NO.: SEE TABLE
MATERIAL: SEE TABLE		TREATMENT:	SEE TABLE
DSGD by Kate Chiang	2022.01.25	PART NAME:	REAR COVER
CHK by			
APVD by	2022.07.19	PART NO.:	SEE TABLE REV. A
APVD NO.: M2362	3D FILE NAME: 15-000-REAR_COVER	DMA Laboratories ,Ltd.	

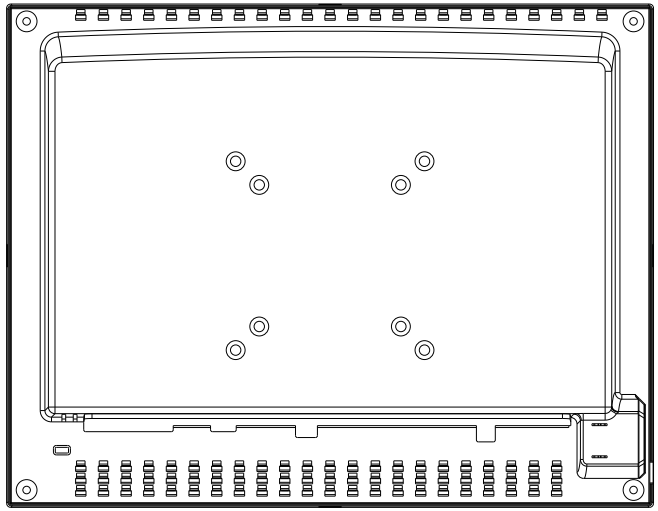
REV.	DATE	DESCRIPTION	BY	APVD
A	2022/01/25	Add to modify "CNC CUT Area", Increase holes for VLD15906(MAV15) series.	Kate Chiang	











設計驗證
工程課
2024-04-17
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Sheet3 - CNC CUT AREA:A1~A4

RANGE OF DIMENSION	TOLERANCE CLASS DESIGNATION f	V m	V c
UP TO 30	±0.10	±0.20	±0.50
ABOVE 30~120	±0.15	±0.30	±0.80
ABOVE 120~315	±0.20	±0.50	±1.20
ABOVE 315~1000	±0.30	±0.80	±2.00
ANGLE ±1° (±1.75/100)			

THIRD ANGLE PROJECTION

UNITS: mm	SCALE: 1/1	SHEET: 3 OF 3	MODEL NO.: SEE TABLE
MATERIAL: SEE TABLE		TREATMENT:	SEE TABLE

DSGD by	Kate Chiang	2022.01.25
CHK by		
APVD by		2022.07.19
APVD NO.:	M2362	
3D FILE NAME:	15-000-REAR_COVER	

PART NAME: REAR COVER

PART NO.: SEE TABLE REV. A

DMA Laboratories ,Ltd.