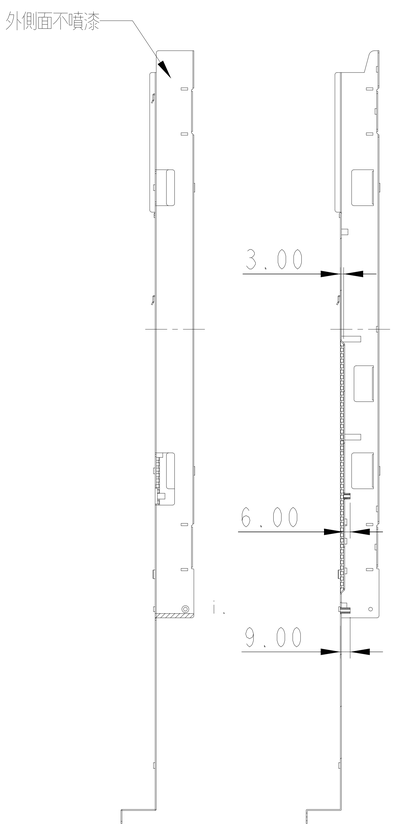
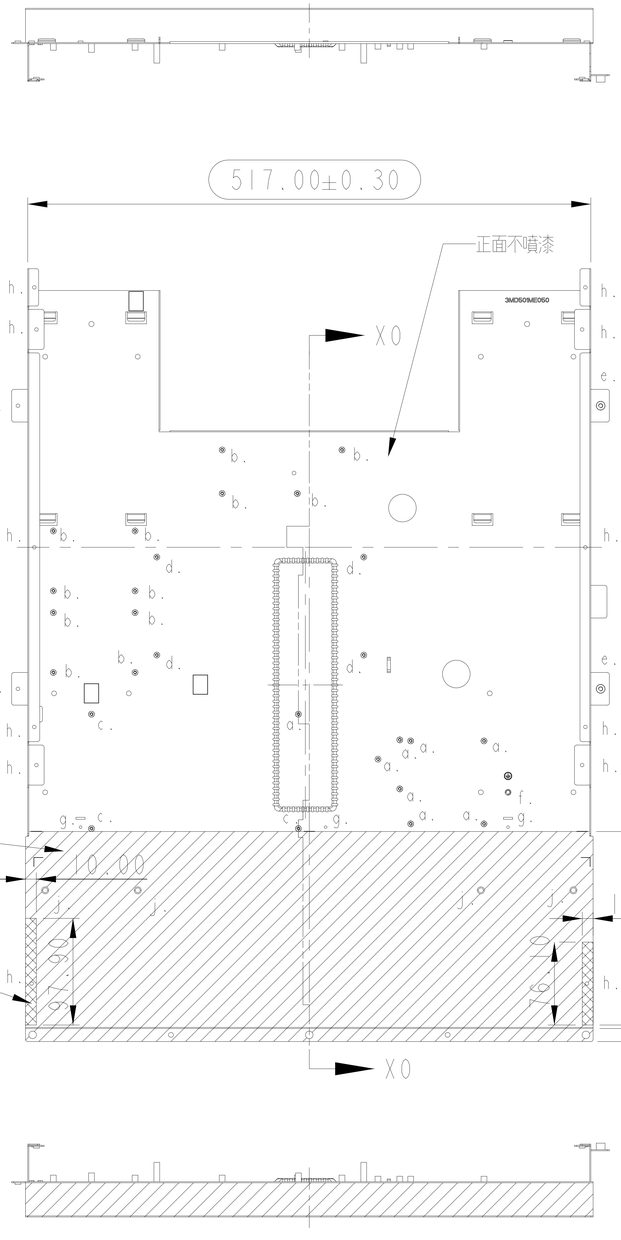
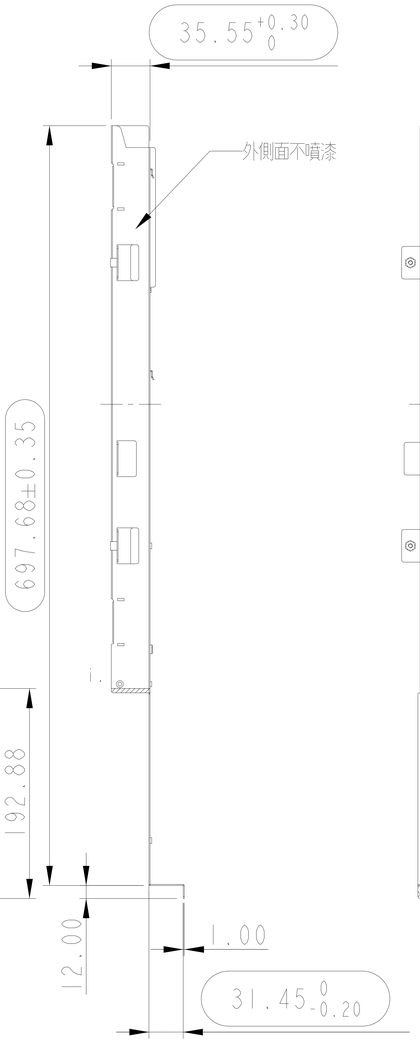
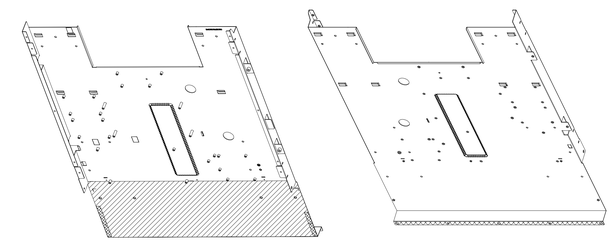
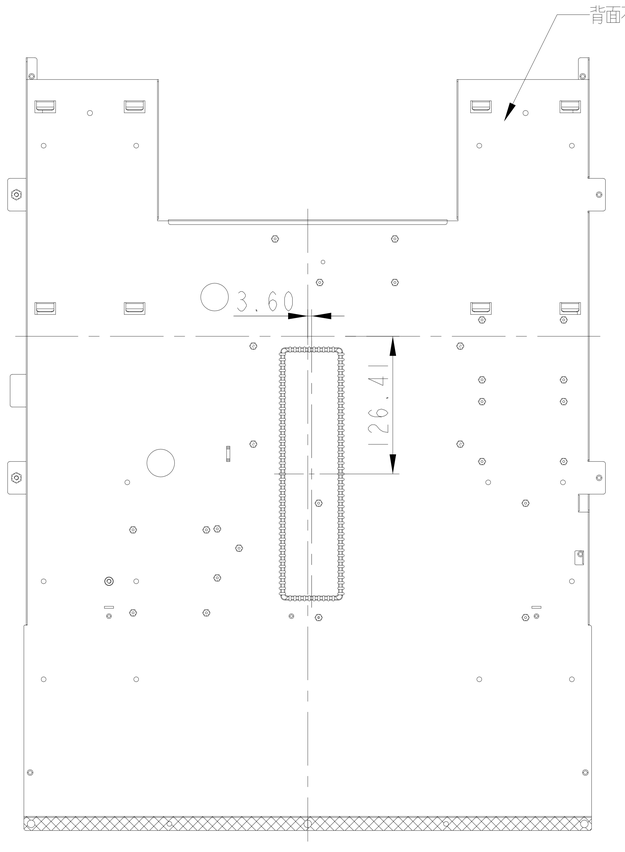
REV.	DATE	DESCRIPTION	BY	APVD











截面 X0-X0

NOTES:

1. PAINTING AREA.
2. PAINTING PROHIBITED AREA.
3. MATERIAL: SECC, t=1.0mm.
4. COLOR: RAL9005,HEAT PAINT(LIQUID).
5. a.: M3 STANDOFF(SO) H=6.0mm(x8).
6. b.: M3 STANDOFF(SO) H=7.0mm(x12).
7. c.: M3 STANDOFF(SO) H=9.0mm(x3).
8. d.: M3 STANDOFF(BSO) H=18.8mm(x4).
9. e.: M4 STANDOFF(SO) H=7.0mm(x2).
10. f.: M4 INSERT NUT (x1).
11. g.: M3 TAPPING(DOWNWARD THREADED HOLE)(x3).
12. h.: M4 TAPPING(DOWNWARD THREADED HOLE)(x14).
13. i.: ∅3.50 CONTERSINK HOLE(CONTERSINK ANGLE 120°) (x2).
14. j.: ∅4.50 CONTERSINK HOLE(CONTERSINK ANGLE 120°) (x4).
15. ALL FLAT HEAD SCREWS(110°) MUST SINK COMPLETELY DO NOT OUTCROP.
16. IQC INSPECTION DOCUMEMNT NO.: QWI-023.

RANGE OF DIMENSION	TOLERANCE CLASS DESIGNATION f	V m	c	THIRD ANGLE PROJECTION	UNITS: mm	SCALE: 1/2	SHEET: 1 OF 1	MODEL NO.: SC65812
					MATERIAL: SECC, t=1.0		TREATMENT: HEAT PAINT(LIQUID) RAL9005	
UP TO 30	±0.10	±0.20	±0.50	DSGD by	Ferris Tsai	2020-05-07	PART NAME: MAIN BRACKET	
ABOVE 30~120	±0.15	±0.30	±0.80	CHK by	-	-		
ABOVE 120~315	±0.20	±0.50	±1.20	APVD by	Laslie	2020.05.07 18:11:21 +08'00'	PART NO.: 3MD501ME050	REV. 0
ABOVE 315~1000	±0.30	±0.80	±2.00	APVD NO.:	M3236	3D FILE NAME:	SC65812_ASM_MAIN_BKT	DIVA Laboratories ,Ltd.
ANGLE ±1° (±1.75/100)								