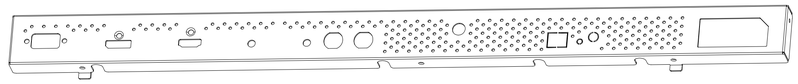
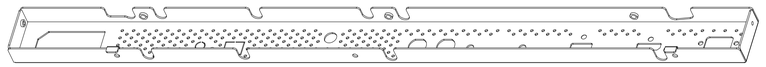
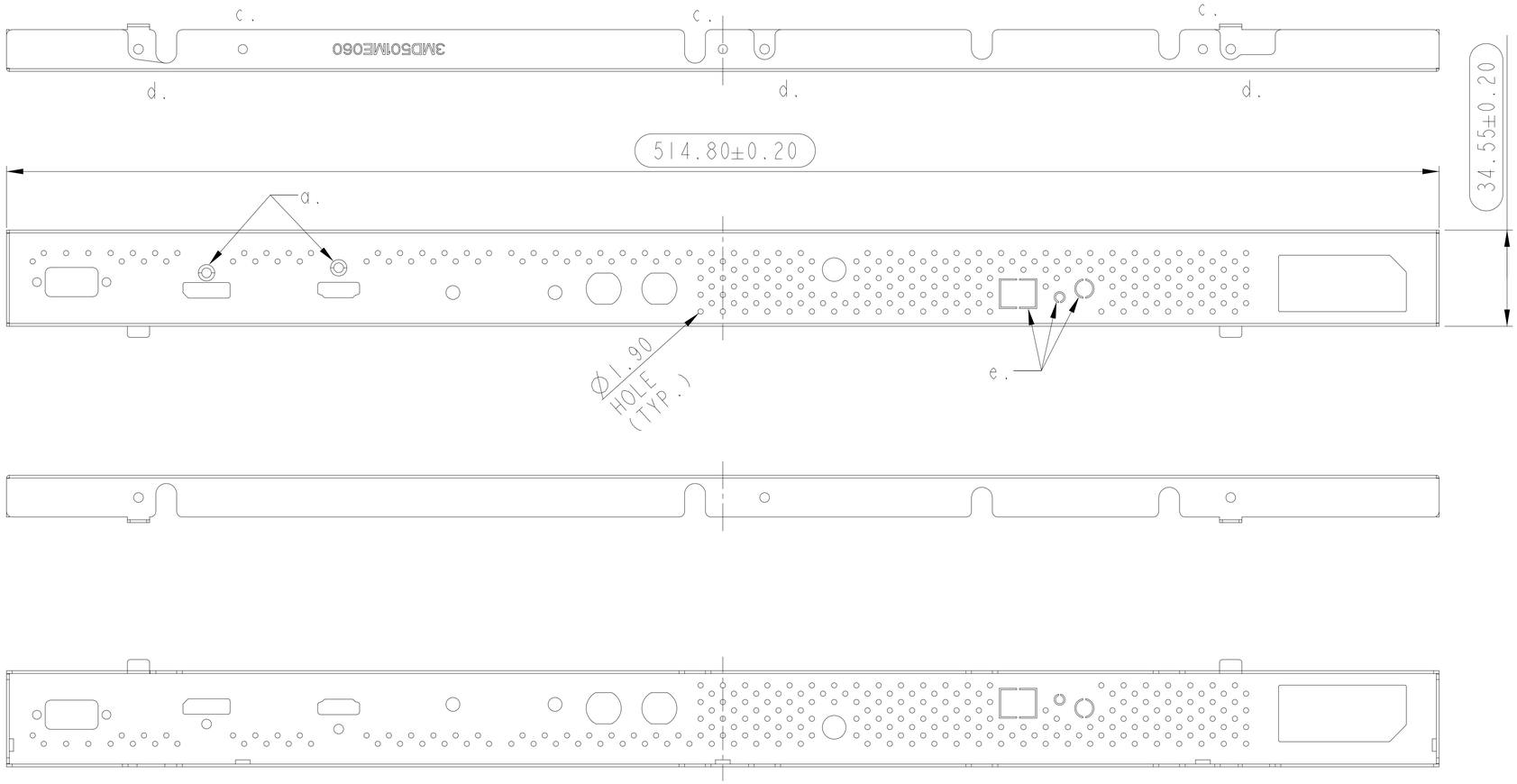
REV.	DATE	DESCRIPTION	BY	APVD







NOTES:
1. MATERIAL: SECC, t=1.0mm.
2. a.: Ø3.50 CONTERSINK HOLE(CONTERSINK ANGLE 120°)(x2).
3. b.: M3 TAPPING(DOWNWARD THREADED HOLE)(x2).
4. c.: M4 TAPPING(DOWNWARD THREADED HOLE)(x3).
5. d.: Ø3.50 THROUGH HOLE(x3).
6. e.: HALT SHEAR.(x3).
7. ALL FLAT HEAD SCREWS(110°) MUST SINK COMPLETELY DO NOT OUTCROP.
8. IQC INSPECTION DOCUMEMNT NO.: QWI-014.

RANGE OF DIMENSION	TOLERANCE CLASS DESIGNATION f	V m	V c	THIRD ANGLE PROJECTION	UNITS: mm	SCALE: 1/1	SHEET: 1 OF 1	MODEL NO.: SC65812
					MATERIAL: SECC, t=1.0		TREATMENT: DEGREASE	
UP TO 30	±0.10	±0.20	±0.50	DSGD by Ferris Tsai	2020-05-07	PART NAME: I/O BRACKET		
ABOVE 30~120	±0.15	±0.30	±0.80	CHK by -	-			
ABOVE 120~315	±0.20	±0.50	±1.20	APVD by Laslie	2020.05.07 18:10:31 +08'00'	PART NO.: 3MD501ME060		REV. 0
ABOVE 315~1000	±0.30	±0.80	±2.00	APVD No. : M3237	3D FILE NAME : SC65812_IO_BKT	DIVA Laboratories, Ltd.		
ANGLE ±1° (±1.75/100)								