睿合科技

Product Specification Sheet

产品规格书

Customer 客户名称	DIVA
Model Name 产品型号	CDSF550-004A
Customer P/N 客户物料号	EM.6ED10.00D
Diva P/N Diva 物料号	2AAD664013T (T0206)
LCM Model LCM 型号	G550ZVN01.0
Date 日期	2025-05-15
Version 版本	V1.8

設計驗證
工程課
2025 -05- 19
發行

Customer's Approval		REHEO	
Approved By	Date	Approved By	Date
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Approved By	Date	Approved By	Date

Revision History

Version	Revise Date	Page	Content	Author
V1.0	2024/03/07	-	Initial Release	June
V1.1	2024/03/14	P9	Connector Model Updated: (JAE)SJ11346-FI-RTE51SZ-HF→P-TWO 187059-5122	June
		P4	Power Consumption updated: 178.5W→157.94W	
		P6	Color Coordinates and View angle updated	
		P9	IDD: Typ 0.92A; Max 1.11A Pc: Typ 11.04W; Max 13.32W	
		P17	PDDB: Typ 146.9W; Max 170.64W Add Note 6: When PWM > 1KHz, DET Function no work.(PWM IC Limitation)	
		P5	Panel Surface Temperature: Max 65℃	
V1.2	2024/04/02	P25	Box Label Diagram Updated	June
		P26	Packing Updated	
V1.3	2024/06/03	P21	Drawing Updated Pixel Highlight Spec Update	June Weilong
V1.4	2024/06/12	P21	Visual Inspection Criteria Update	Weilong
V1.5	2024/06/21	P21	Visual Inspection Criteria Update (Add LCM studs control spec)	Weilong
V1.6	2024/07/05	P21/P23	Drawing Updated Extra Label Definition Added	June
V1.7	2024/08/23	P26	Packing Updated	June
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Content

1. General Description 4
   1.1 Introduction 4
   1.2 General Information 4
2. Absolute Maximum Ratings 5
3. Optical Characteristics 6
4. Interface Specification 9
   4.1 Input Power 9
   4.2 Input Connection 9
   4.3 Input Data Format 10
5. Signal Timing Specification 12
   5.1 Input Timing 12
   5.2 Input Interface Characteristics 14
   5.3 Power Sequence for LCD 16
6. Backlight Specification 18
   6.1 Electrical Specification 18
   6.2 Input Pin Assignment 18
   6.3 Power Sequence for Backlight 20
7. Mechanical Drawing 21
8. Quality Requirement 22
   8.1 Inspection Conditions 22
   8.2 Visual Inspection Criteria 22
9. Reliability Test Items 25
10. Safety 25
   10.1 Sharp Edge Requirement 25
   a) Materials 25
   b) Capacitors 25
   c) International Safety Standard Compliance 25
11. Packing 26
   11.1 Definition of Label 26
   11.1 Packing Methods 27
12. Precautions 28
   12.1 Mounting Method 28
   12.2 Caution of Handling and Cleaning 28
   12.3 Caution against Static Charge 28
   12.4 Caution for Operation 28
   12.5 Packing 28
   12.6 Storage 29
   12.7 Safety 29

1. General Description

1.1 Introduction

This specification applies to a display module composed of a 55-inch Color TFT-LCD and a piece of cover glass. This LCD module has a TFT active matrix type liquid crystal panel 3840×2160 mode. Each pixel is divided into Red, Green and Blue subpixels or dots which are arranged in vertical stripes. Gray scale or the brightness of the sub-pixel color is determined with a 10-bit gray scale signal for each dot. G550ZVN01.0 has been designed to apply the 8 lane V by one interface method. It is intended to support displays where high brightness, wide viewing angle, high color saturation, and high color depth are very important.

1.2 General Information

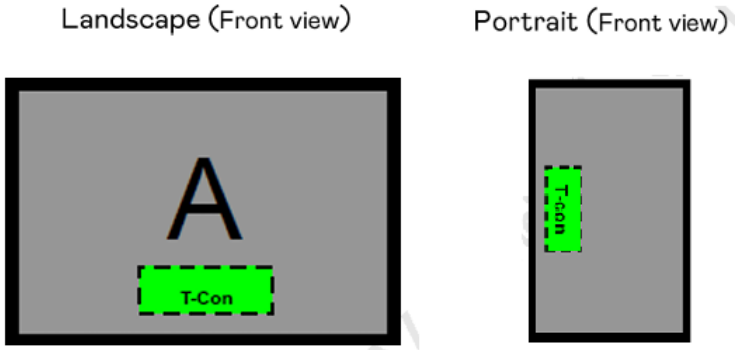
Items	Unit	Specification	Note
Active Screen Size	inch	55	
Active Area	mm	1209.6(H)×680.4(V)	
Outline Dimension	mm	1235.6(H)×706.4(V)×61.78(D)	
Driver Element		a-Si TFT Active Matrix	
Support Color	color	8bit+FRC(1.07billion)	
Resolution	pixel	3840×2160	
Pixel Pitch	mm	0.315(H)×0.315(W)	
Display Operation Mode		Normally Black, VA	
Nominal Input Voltage VDD	V	12V	
Power Consumption	W	Total=157.94W(typ.)	
Surface Treatment		(HCLR)	
Rotate Function		Unachievable	Note 1
Display Orientation		Portrait/Landscape Enabled	Note2
Frame Rate	Hz	60	See Chapter 5.1
LED Lifetime	hours	(50K)	See Chapter 6.1

Note 1: Rotate Function refers to LCD display could be able to rotate. This function does not work in this model.

Note 2:

(1) Landscape Mode: The default placement is T-Con side on the lower side and the image is shown upright via viewing from the front.

(2) Portrait Mode: The default placement is that T-Con side has to be placed on the left side via viewing angle from the front.



2. Absolute Maximum Ratings

The followings are maximum values which, if exceed, may cause faulty operation or damage to the unit.

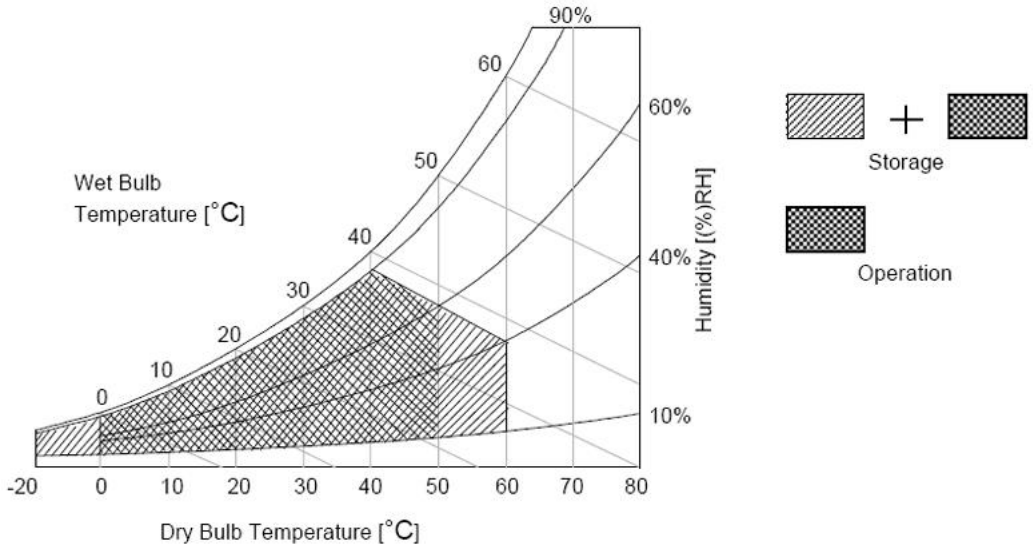
Items	Symbol	Min.	Max.	Unit	Remarks
Logic/LCD Drive Voltage	VDD	-0.3	14	V	Note 1
Input Voltage of Signal	Tin	-0.3	4	V	Note 1
Operating Temperature	TOP	0	+50	℃	Note 2
Operating Humidity	HOP	10	90	%RH	Note 2
Storage Temperature	TST	-20	60	℃	Note 2
Storage Humidity	HST	10	90	%RH	Note 2
Panel Surface Temperature	PST		(65)	℃	Note 3

Note1： Duration: 50ms

Note2: Maximum Wet Bulb should be 39℃ and No Condensation.

The relative humidity must not exceed 90% non-condensing at temperatures of 40 or less. At temperatures greater than 40℃,the wet bulb temperature must not exceed 39℃.

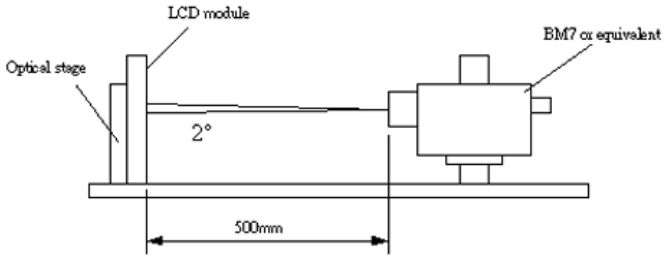
Note3: The surface temperature of any single point in active area when operating in 50℃ Dry condition.



3. Optical Characteristics

Optical characteristics are determined after the unit has been 'ON' and stable for approximately 45 minutes in dark environment at 25℃. The value specified are at an approximate distance 500mm from the LCD surface at a viewing angle of phi and theta equal to 0°

Fig.1 Presents additional information concerning the measurement equipment and method



Parameter	Symbol	Values			Unit	Note
		Min	Typ	Max		
Contrast ratio	CR	(2100)	3000			1
Luminance(White)	L_{WH}	(650)	(800)		Nit	2
Luminance Variation	Δ_{white}(9P)			1.33		3
Response Time(G2G)	TY		8.5	16	Ms	4
Color Gamut	NTSC		72		%	
Color Coordinates						
Red	Rx	Typ-0.03	0.655	Typ +0.03		
	Ry		0.336			
Green	Gx		0.307			
	Gy		0.609			
Blue	Bx		0.147			
	By		0.063			
White	Wx		0.28			
	Wy		0.29			
View Angle(CR⩾20:1)						6
x axis, right(phi=0°)	θr		88		Degree	
x axis, left(phi=0°)	θr		88		Degree	
y axis, up(phi=90°)	θr		88		Degree	
y axis, down(phi=270°)	θr		88		Degree	

Note:

1. Contrast Ratio(CR) is defined mathematically as below:

$$\text{Contrast Ratio} = \frac{\text{Surface Luminance of } L_{on5}}{\text{Surface Luminance of } L_{off5}}$$

2. Surface Luminance is a luminance value at point 5 across the LCD surface 50cm from the surface with all pixels displaying white. From more information see Fig 2. LED current I_F=typical value (without driver board), LED input V_{DDB}=24V, I_{DDB}=typical value (with driver board), LWH=Lon5 where Lon5 is the luminance with all pixels displaying white at center 5 location.

3. The variation in surface luminance, Δ_{white} is defined(center of screen) as below:

$$\delta WHITE(9P) = Maximum(L_{on1}, L_{on2},...,L_{on9}) / Minimum(L_{on1}, L_{on2},...L_{on9})$$

4. Response time Ty is the average time required for display transition by switching the input signal for five luminance ratio (0%,25%,50%,75%,100% brightness matrix) and is based on Frame rate=60Hz to optimize

Measured Response Time		Target				
		0%	25%	50%	75%	100%
Start	0%					
	25%	25% to 0%				
	50%	50% to 0%	50% to 25%		50% to 75%	50% to 100%
	75%	75% to 0%	75% to 25%	75% to 50%		75% to 100%
	100%	100% to 0%	100% to 25%	100% to 50%	100% to 75%	

Ty is determined by 10% to90% brightness difference of rising or falling period. (As illustrated). The response time is defined as the following figure and shall be measured by switching the input signal for “any level of gray (bright)” and “any level of gray (dark)”.

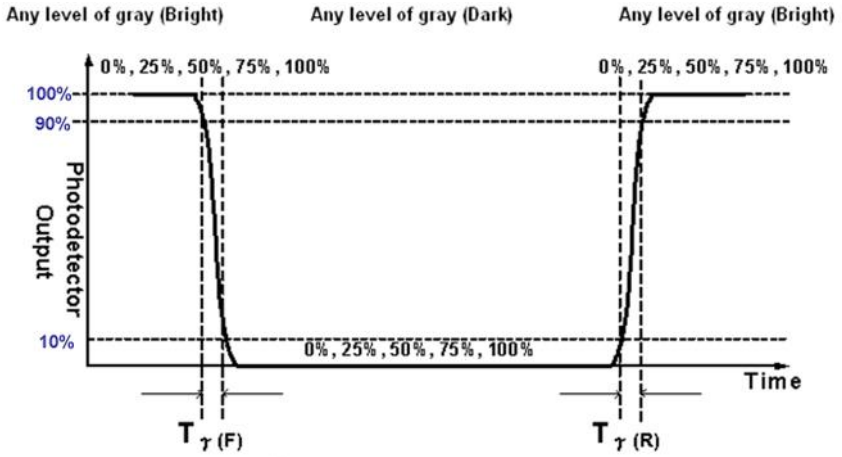
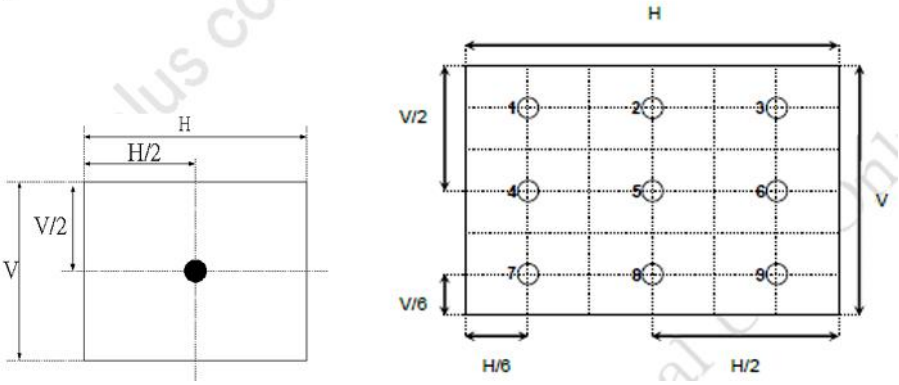


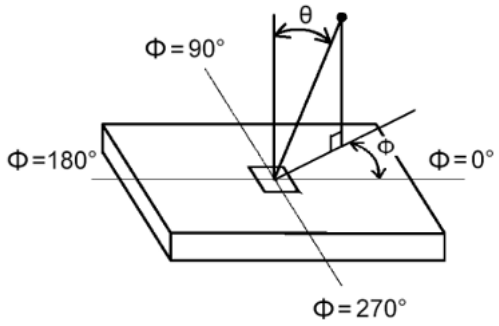
FIG. 2 Luminance



5. Viewing angle is the angle at which the contrast ratio is greater than 10. The angles are

determined for the horizontal or x axis and the vertical or y axis with respect to the z axis which is normal to the LCD surface. For more information, see Fig.3.

FIG.3 Viewing Angle



6. Contrast Ratio (Specifications based on design values and measurement data for 1 piece.)

   (@viewing angle of 40°)≥700:1

   (@viewing angle of 20°)≥1800:1

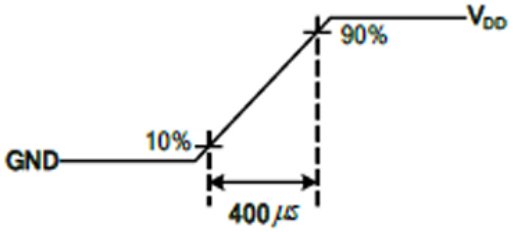
4. Interface Specification

4.1 Input Power

This module requires 1 power input (14-pin) which is employed to power the LCD electronics and to drive the TFT array and liquid crystal.

Item		Symbol	Min.	Typ.	Max	Unit	Note
Power Supply Input Voltage		V_{DD}	10.8	12	13.2	V	1
Power Supply Input Current	White pattern	I_{DD}	-	0.92	1.11	A	2
Power Consumption	White pattern	P_C	-	11.04	13.32	Watt	
Inrush Current		I_{RUSH}	--	--	5	A	3

Note 1: The ripple voltages should be fewer than 5% of V_{DD}.
Note 2: Test condition: (1) VDD=12.0V,(2) Fv=60Hz, (3Fclk=74.25MHz), (4) Temperature = 25℃
Note 3: Measurement condition: Rising time = 400us

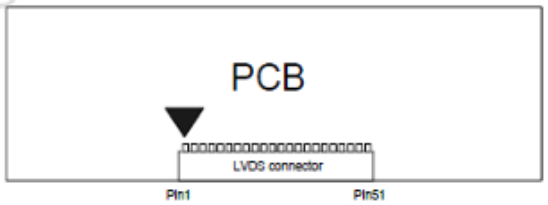


4.2 Input Connection

LCD Connector: P-TWO 187059-5122

PIN	Symbol	Description	Note	PIN	Symbol	Description	Note
1	VDD	12Vin		26	LOCKN	Vx1 LOCK	
2	VDD	12Vin		27	GND	Ground	
3	VDD	12Vin		28	RX0N	Vx1 lane 0	
4	VDD	12Vin		29	RX0P	Vx1 lane 0	
5	VDD	12Vin		30	GND	Ground	
6	VDD	12Vin		31	RX1N	Vx1 lane 1	
7	VDD	12Vin		32	RX1P	Vx1 lane 1	
8	VDD	12Vin		33	GND	Ground	
9	N.C.	No connection	2	34	RX2N	Vx1 lane 2	
10	GND	Ground		35	RX2P	Vx1 lane 2	
11	GND	Ground		36	GND	Ground	
12	GND	Ground		37	RX3N	Vx1 lane 3	
13	GND	Ground		38	RX3P	Vx1 lane 3	
14	GND	Ground		39	GND	Ground	
15	N.C.	No connection		40	RX4N	Vx1 lane 4	
16	N.C.	No connection		41	RX4P	Vx1 lane 4	
17	N.C.	No connection	2	42	GND	Ground	
18	N.C.	No connection	2	43	RX5N	Vx1 lane 5	
19	N.C.	No connection	2	44	RX5P	Vx1 lane 5	
20	N.C.	No connection	2	45	GND	Ground	
21	N.C.	No connection	2	46	RX6N	Vx1 lane 6	
22	N.C.	No connection	2	47	RX6P	Vx1 lane 6	
23	N.C.	No connection	2	48	GND	Ground	
24	GND	Ground		49	RX7N	Vx1 lane 7	
25	HTPDN	Vx1 HTPDN		50	RX7P	Vx1 lane 7	
				51	GND	Ground	

Note 1. Pin number start from the left side as shown in the following figure.



Note 2. Please leave this pin unoccupied. It cannot be connected with any signal (Low/GND/High)

4.3 Input Data Format

4.3.1 V by one Data Mapping

Mode	Packer input & Unpacker output		30bpp RGB / YcbCr444 (10bit)
4 byte mode	Byte0	D[0]	R/Cr[2]
		D[1]	R/Cr[3]
		D[2]	R/Cr[4]
		D[3]	R/Cr[5]
		D[4]	R/Cr[6]
		D[5]	R/Cr[7]
		D[6]	R/Cr[8]
		D[7]	R/Cr[9]
	Byte1	D[8]	G/Y[2]
		D[9]	G/Y[3]
		D[10]	G/Y[4]
		D[11]	G/Y[5]
		D[12]	G/Y[6]
		D[13]	G/Y[7]
		D[14]	G/Y[8]
		D[15]	G/Y[9]
	Byte2	D[16]	B/Cb[2]
		D[]17	B/Cb[3]
		D[18]	B/Cb[4]
		D[19]	B/Cb[5]
		D[20]	B/Cb[6]
		D[21]	B/Cb[7]
		D[22]	B/Cb[8]
		D[23]	B/Cb[9]
	Byte3	D[24]	--
		D[25]	--
		D[26]	B/Cb[0]
		D[27]	B/Cb[1]
		D[28]	G/Y[0]
		D[29]	G/Y[1]
		D[30]	R/Cr[0]
		D[31]	R/Cr[1]

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4.3.2 Color Input Data Reference

The brightness of each primary color (Red, Green and Blue) is based on the 10-bit gray scale data input for the color: the higher the binary input, the brighter the color. The table below

provides a reference for color versus data input.

Color		Input Color Data																												
		RED										GREEN										BLUE								
		MSB									LSB	MSB									LSB	MSB								LSB
		R9	R8	R7	R6	R5	R4	R3	R2	R1	R0	G9	G8	G7	G6	G5	G4	G3	G2	G1	G0	B9	B8	B7	B6	B5	B4	B3	B2	B1	B0
Basic Color	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(1023)	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Green(1023)	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0
	Blue(1023)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1
	Cyan	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Magenta	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
R	RED(000)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED(001)	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0

	RED(1022)	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED(1023)	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
G	GREEN(000)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	GREEN(001)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0

	GREEN(1022)	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0
	GREEN(1023)	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0
B	BLUE(000)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	BLUE(001)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1

	BLUE(1022)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	0
	BLUE(1023)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1

5. Signal Timing Specification

This is the signal timing required at the input of the user connector. All of the interface signal timing should satisfied with the following specification for its proper operation.

5.1 Input Timing

5.1.1 Timing Table (DE Mode Only)

Signal	Item	Symbol	Min	Typ	Max	Unit
Vertical Section	Period	Tv	2200	2250	2715	Th
	Active	Tdisp(v)		2160		Th
	Blanking	Tblk (v)	40	90	555	Th
Horizontal Section	Period	Th	530	550	600	Tclk
	Active	Tdisp(h)		480		Tclk
	Blanking	Tblk (h)	50	70	120	Tclk
Clock	Frequency	Fclk=1/Tclk	66	74.25	77	MHz
Vertical Frequency	Frequency	Fv	47	60	63	Hz
Horizontal Frequency	Frequency	Fh	120	135	139.2	KHz

Note:

(1) Display position is specified by the rise of DE signal only.

Horizontal display position is specified by the rising edge of 1st DCLK after the rise of 1st DE, is displayed on the left edge of the screen.

(2) Vertical display position is specified by the rise of DE after a “Low” level period equivalent to

eight times of horizontal period. The 1st data corresponding line after the rise of 1st DE is displayed at the top line of screen.

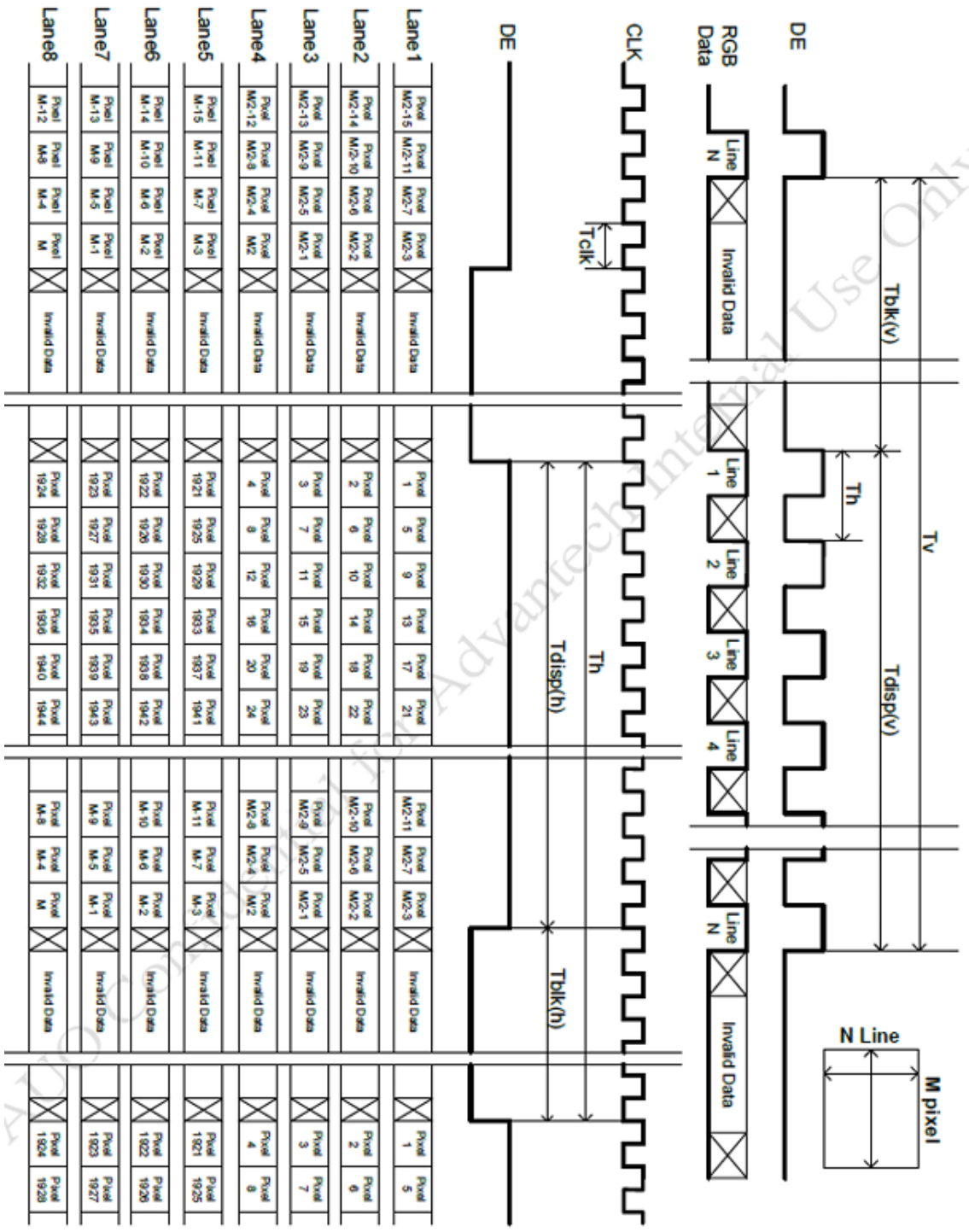
(3) If a period of DE “High” is less than 1920 DCLK or less than 1080 lines, the rest of the screen

displays black.

(4) The display position does not fit to the screen if a period of DE “High” and the effective data

period do not synchronize with each other.

5.1.2 Signal Timing Waveform



5.2 Input Interface Characteristics

5.2.1 V by One

Item		Symbol	Min.	Typ.	Max	Unit	Note
V-by-one interface	VRXINP/N input each bit Period	TRRIP (UI)	310	-	379	Ps	10bit 1
	Receiver Clock : Spread Spectrum Modulation range	Fclk_ss	Fclk -0.5%	-	Fclk +0.5%	MHz	2
	Receiver Clock : Spread Spectrum Modulation frequency	Fss		30		KHz	2
	CDRtraining pattern time	TLOCK	-	500	-	us	1
	Latency from LOCKN 'HIGH' to clock training pattern	L1	0	-		us	1
	Latency from LOCKN 'LOW' to normal 8b 10b data	L2	-	-	70	us	1
	CML Differential Input High Threshold	VRTH	+50	-	-	mVDC	
	CML Differential Input Low Threshold	VRTL	-	-	-50	mVDC	
	CML Common mode Bias Voltage	VRCT	0.8	0.9	1.0	Vdc	
	Intra-pair skew	TINTRA	-	-	0.3	UI	3
	Inter-pair skew	TINTER	-	-	5	UI	4
	Eye diagram at receiver	A_X	-	0.25	-	UI	5
		A_Y	-	0	-	mV	
		B_X	-	0.3	-	UI	
		B_Y	-	50	-	mV	
		C_X	-	0.7	-	UI	
		C_Y	-	50	-	mV	
		D_X	-	0.75	-	UI	
		D_Y	-	0	-	mV	
		E_X	-	0.7	-	UI	
		E_Y	-	-50	-	mV	
		F_X	-	0.3	-	UI	
		F_Y	-	-50	-	mV	

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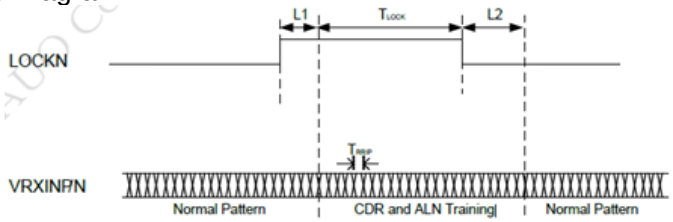
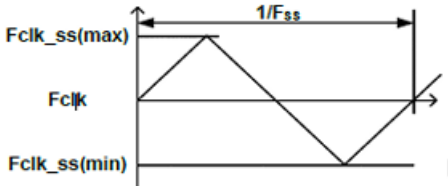
Note

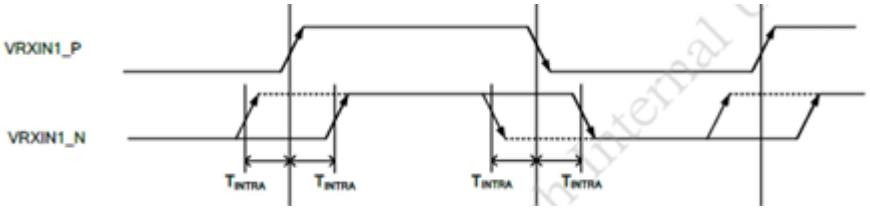
1. V by one Signal Diagram



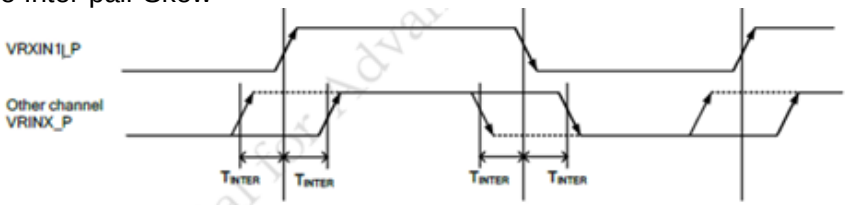
2. Receiver Clock SSCG (Spread Spectrum Clock Generator) is defined as below figure



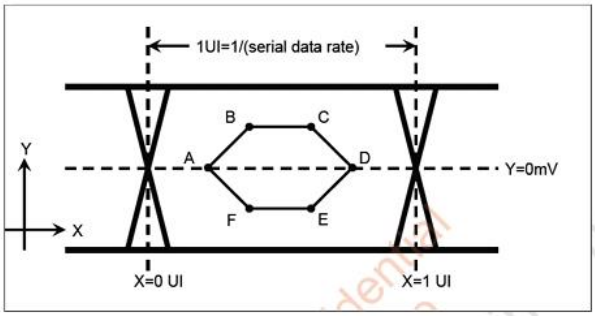
3. V-by-one Intra-pair Skew



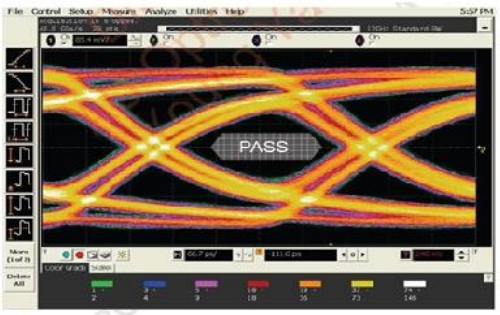
4. V-by-one Inter-pair Skew



5. Eye diagram at receiver

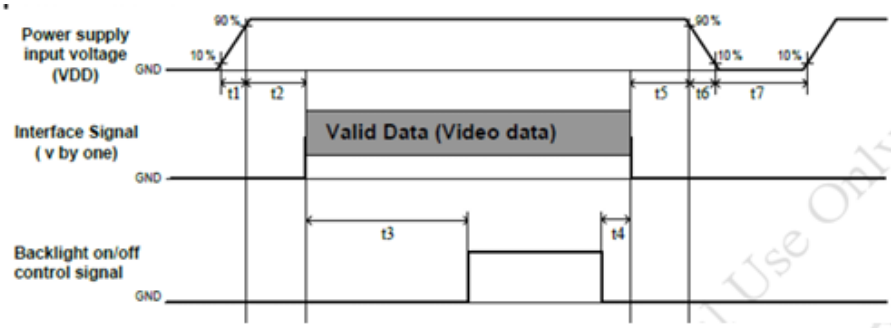


Eye Mask



Example of Eye diagram

5.3 Power Sequence for LCD



Parameter	Values			Unit
	Min.	Type.	Max	
t1	0.4	---	30	ms
t2	40	---	---	ms
t3	640	---	---	ms
t4	0*1	---	---	ms
t5	0	---	---	ms
t6	--	---	---*2	ms
t7	1000*3	---	---	ms

Parameter	Values			Unit
	Min.	Type.	Max	
t1	0.4	---	30	ms
t2	40	---	---	ms
t3	640	---	---	ms
t4	0*1	---	---	ms
t5	0	---	---	ms
t6	--	---	---*2	ms
t7	1000*3	---	---	ms

Note:

(1) t4=0: Concern for residual pattern before BLU turn off.

(2) t6: Voltage of V_{DD} must delay smoothly after power-off. (Customer system decide the value)

(3) t7: When the power supply input voltage (V_{DD}) is off, be sure to pull down the valid and invalid data to 0 V.

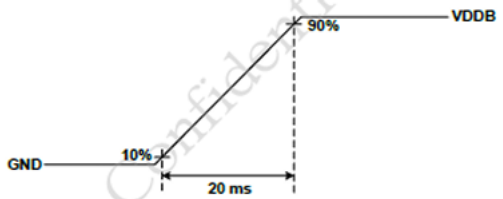
6. Backlight Specification

6.1 Electrical Specification

	Item	Symbol		Condition	Min	Typ	Max	Unit	Note
1	Power Supply Input Voltage	V_{DDB}		-	22.8	24	25.2	V	-
2	Power Supply Input Current	I_{DDB}		V_{DDB}=24V		6.12	7.11	A	1
3	Power Consumption	P_{DDB}		V_{DDB}=24V		146.9	170.64	Watt	1
4	Inrush Current	I_{RUSH}		V_{DDB}=24V			10	A	2
5	Control signal votlage	V_{signal}	Hi	V_{DDB}=24V	2	-	5.5	V	-
			Low	V_{DDB}=24V	0	-	0.8		3
6	Control signal current	I_{signal}		V_{DDB}=24V	-	-	1.5	mA	-
7	External PWM Duty ratio (input duty ratio)	D_EPWM		V_{DDB}=24V	0	-	100	%	
8	External PWM Frequency	F_EPWM		V_{DDB}=24V	90	180	240	Hz	6
9	DET status signal	DET	Hi	V_{DDB}=24V	Open Collector			V	4
			Lo	V_{DDB}=24V	0	-	0.8	V	4
10	Input Impedance	Rin		V_{DDB}=24V	300	-	-	Kohm	
11	LED lifetime	LTLED			(50,000)	-	-	Hr	5

Note 1: Dimming ratio=100%, (Ta=25±5℃, Turn on for 45 minutes)

Note 2: Max input current while DB turn on, measurement condition VDDB rising time=20ms (VDDB: 10%~90%)



Note 3: When BLU off (VDDB=24V, VBLON=0V), IDDB(max)=0.1A

Note 4: Normal: 0~0.8V, Abnormal: Open Collector.

Note 5: The LED lifetime is defined as the time which luminance of LED is 50% compared to its original value. [Operating Condition: Continuous operating at Ta=25±2℃, for single LED only]

Note 6: When PWM > 1KHz, DET function no work.(PWM IC Limitation)

6.2 Input Pin Assignment

LED DB Connector: CI0114M1HRL-NH(CviLux)

Pin	Symbol	Description	Note
1	VDDB	Power Supply Input Voltage	
2	VDDB	Power Supply Input Voltage	
3	VDDB	Power Supply Input Voltage	
4	VDDB	Power Supply Input Voltage	

5	VDDB	Power Supply Input Voltage	
6	BLGND	Ground	
7	BLGND	Ground	
8	BLGND	Ground	
9	BLGND	Ground	
10	BLGND	Ground	
11	DET	BLU status detection	1
12	VBLON	BL On-Off Control	2,3
13	NC	No Connect	4
14	PDIM	Ecternal PWM	2,5

LED DB connector: CI0112M1HRL-NH(CviLux)

Pin	Symbol	Description	Note
1	VDDB	Power Supply Input Voltage	
2	VDDB	Power Supply Input Voltage	
3	VDDB	Power Supply Input Voltage	
4	VDDB	Power Supply Input Voltage	
5	VDDB	Power Supply Input Voltage	
6	GND	Ground	
7	GND	Ground	
8	GND	Ground	
9	GND	Ground	
10	GND	Ground	
11	NC	NC	4
12	NC	NC	4

Note1. DET status

DET	BLU status
0~0.8V	Normal
Open collector	Abnormal

Recommend pull high R≥10K ohm, pull high voltage V_{DD}=3.3V

Note2. Input Control Signal threshold voltage definition

Item	Symbol	Min.	Typ.	Max.	Unit
Input High Threshold Voltage	VIH	2	-	5.5	V
Input Low Threshold Voltage	VIL	0	-	0.8	V

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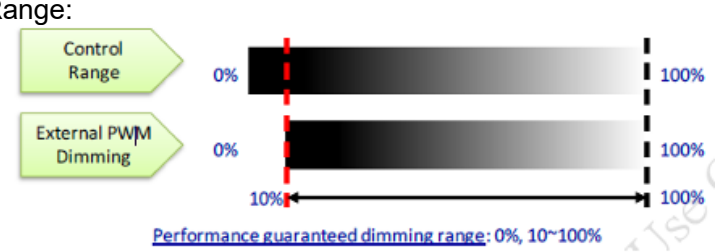
Note3. VBLON
Mode Selection

VBLON	Note
H or OPEN	BL On
L	BL Off

Note 4. Please leave this pin unoccupied. It cannot be connected by signal (Low/GND/High).
Note 5. PDIM
PWM Dimming Range:



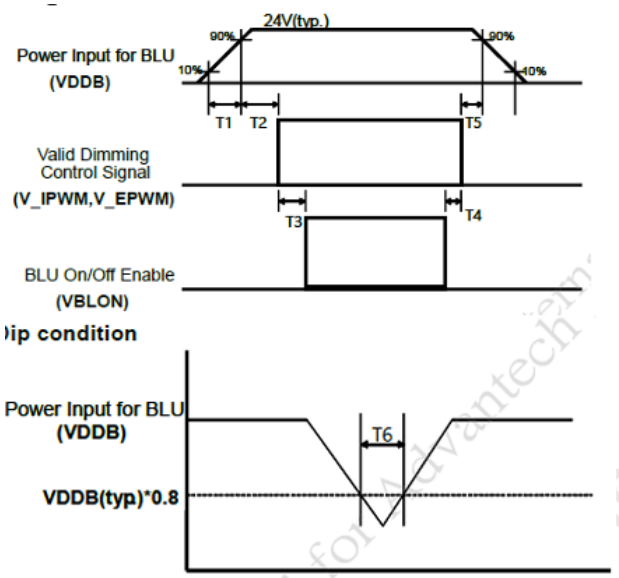
If external PWM function less than 10% dimming ratio, Judge condition as below:

(1) Backlight module must be lighted On normally.

(2) All protection function must work normally.

(3) Uniformity and Flicker could not be guaranteed.

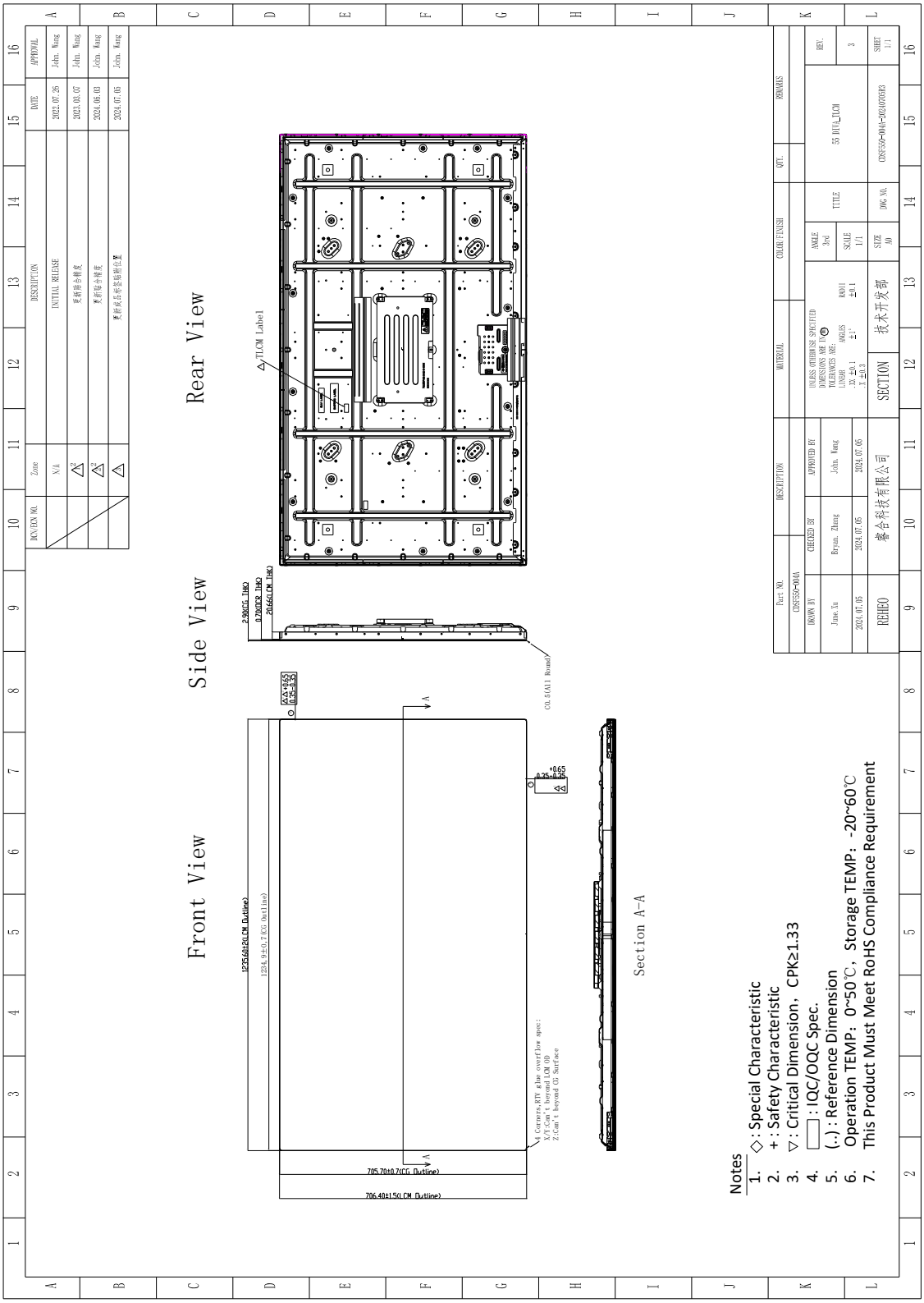
6.3 Power Sequence for Backlight



Parameter	Min	Typ	Max	Units
T1	20			ms*1
T2	250			ms
T3	200			ms
T4	0			ms
T5	0		1000	ms*2

Note: T6 describes VDDB dip condition and VDDB couldn't lower than 10% VDDB

7. Mechanical Drawing



8. Quality Requirement

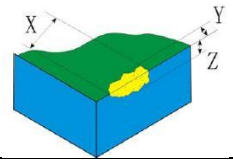
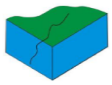
The defect categories covered in this specification include defects in the active area such as dot defects, blemishes, and partly / completely malfunctioning displays as well as visual appearance of the complete product and packaging of the product.

8.1 Inspection Conditions

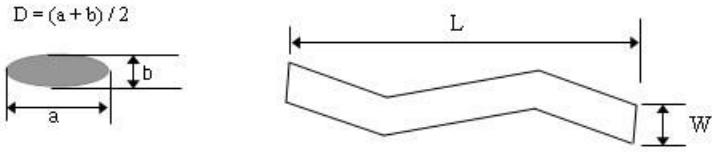
Item	Condition	
Ambient lighting	Cosmetic：600~800Lux Function：300 to 700 Lux	
Temperature /Humidity	Temperature: 20 ~ 25℃ Humidity: 65±5%	
Driving condition	Equipment	Product specific test tool
Inspection method	Supply voltage	Typical voltages as given in the specification
	Distance	100±5 cm from display
	Viewing angle	Standard viewing angle of inspection shall be perpendicular to the display. Inspection at other viewing angles shall not exceed 45 of perpendicular viewing angle

8.2 Visual Inspection Criteria

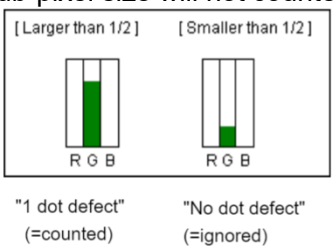
Defect category and legend	Inspection standard	Defect grade		
		Critical	Major	Minor
Foreign fiber / Scratch / other linear defects	W≦0.2 Disregarded 0.2<W≦0.25, L≦10, N≤10 ; 0.2<W≦0.25, 10 ≦L≦30, N≤3 per 10cm diameter circle W>0.25, L>30, N=0		●	
Non-feeling scratch & Line defects	W≦0.25 Disregarded 0.25<W≦0.5, L≦50 (accumulated), N≤6. Minimum distance between two defects = 100 mm. W>0.5, N=0		●	
Black / White Spots / Particles / Bubble / Dent / other dot defects	D≤0.6 Disregarded 0.6<D≦1.2, N≦12 D > 1.2, N=0		●	
Pixel highlight	D≤0.6 Disregarded 0.6<D≦1.2, N≦12 D > 1.2, N=0		●	

Pixel dark spot	>1/2 spot area, visible under 2%ND filter When the LCD module is displayed in black mode, the screen appears bright.R.G or B 1 point: N≤2 Less than or equal to half the sub-pixel size: N≤12		●	
All points are defective	>1/2 spot area, visible under 2%ND filter When the LCD module is displayed in bright mode, the screen displays a dark color.R.G or B 1 point: N≤12 2 adjacent points (horizontal and vertical) : ≤2 pairs Total black spots: N≤14		●	
Total amount of full dot defects	0.6<D≦0.8, N≦ 8 0.8<D≦1.0, N≦ 4 1.0<D≦1.2, N≦ 4		●	
Abnormal Display / Bright Line / Dark Line / No Display	Not allowed			●
FPC OPEN	Not allowed	●		
FPC oxidized, dirty, deformed	Not allowed		●	
FPC deformed	Does not affect function Accept		●	
Mura / Light leakage	Invisible is OK while 2% ND filter apply at L128. Movable mura is OK after lightly patting on the mura area.		●	
Uniformity	10% H≤35% The standards are tentatively set. The actual performance will be determined based on the final outcome of the product and will be discussed further. 80% H≤22%		●	
Glass chipping 	X≤1mm, Y≤1mm, Z≤T/3 忽略; X > 1mm, Y > 1mm, Z > 1/3T, N=0 Does not affect function Accept		●	
Glasscrack 	Not allowed		●	
LCM studs	Studs must not be loose, missing, untapped, or crooked, broken, more material, less material, cracked, warped, etc; Does not affect assembly accept		●	
Visually, the cracks were all NG				

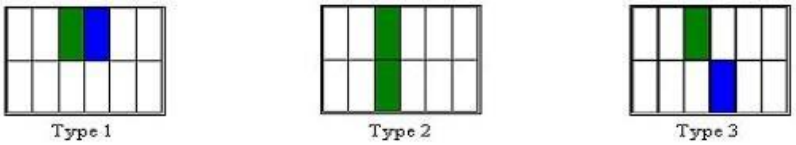
Note 1: D=Diameter, L=Length, W=Width, N=Number， DS=Distance



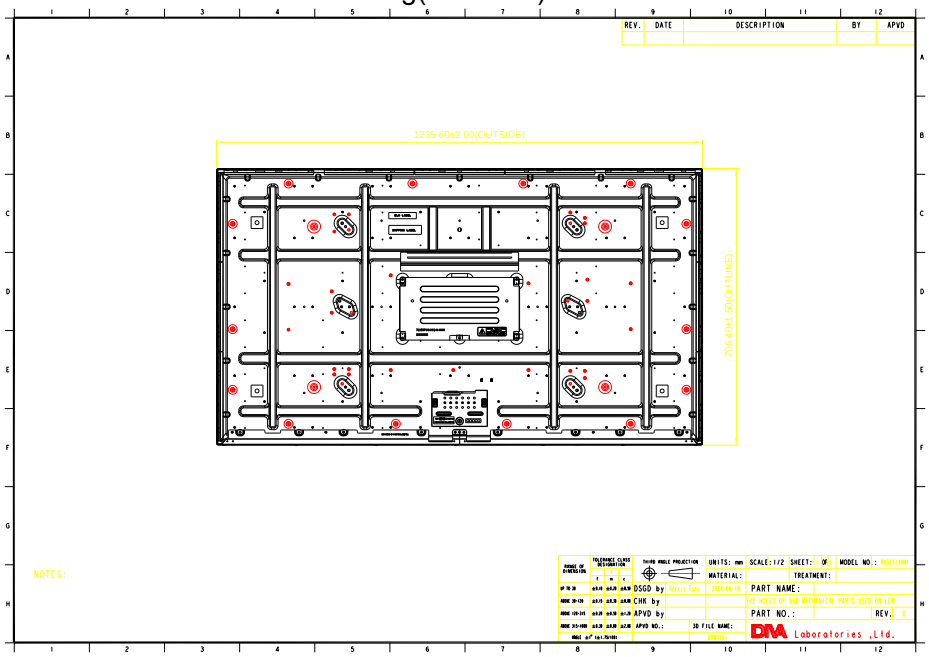
Note 2: Dot smaller than 1/2 of sub-pixel size will not counted as “1 dot” defect.



Note 3:adjacent dots defect



Note 4: LCM studs monitor drawing(red mark)



9. Reliability Test Items

	Test Item	Condition
1	High temperature storage test	60℃, 500hrs
2	Low temperature storage test	-20℃, 500hrs
3	High temperature operation test	50℃, 500hrs
4	Low temperature operation test	0℃, 500hrs
5	Vibration test (with carton)	Random wave (1.04Grms 2~200Hz) Duration: X, Y, Z 20min per axes
6	Drop test (with carton)	Height: 25.4 cm Direction: Only bottom flat twice (ASTMD4169-I)

internal use

10. Safety

10.1 Sharp Edge Requirement

There will be no sharp edges or corners on the display assembly that could cause injury.

a) Materials

(1) Toxicity

There will be no carcinogenic materials used anywhere in the display module. If toxic materials are used, they will be reviewed and approved by the responsible AUO toxicologist.

(2) Flammability

The printed circuit board will be made from material related 94-V1 or better. The actual UL flammability rating will be printed on the printed circuit board.

b) Capacitors

If any polarized capacitors are used in the display assembly, provisions will be made to keep them from being inserted backwards.

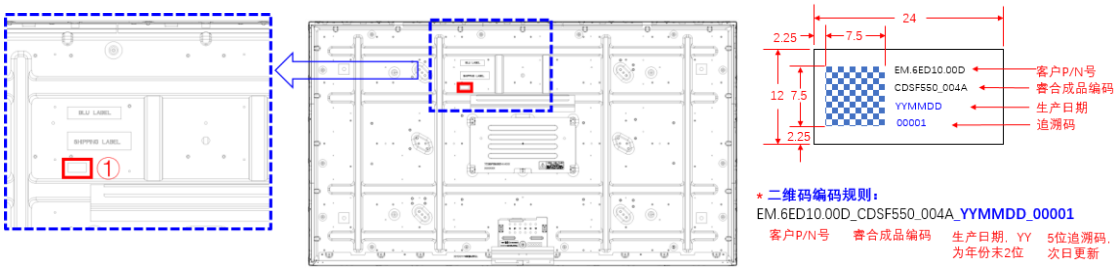
c) International Safety Standard Compliance

This module will satisfy all requirements for compliance to IEC/UL 62368-1.

11. Packing

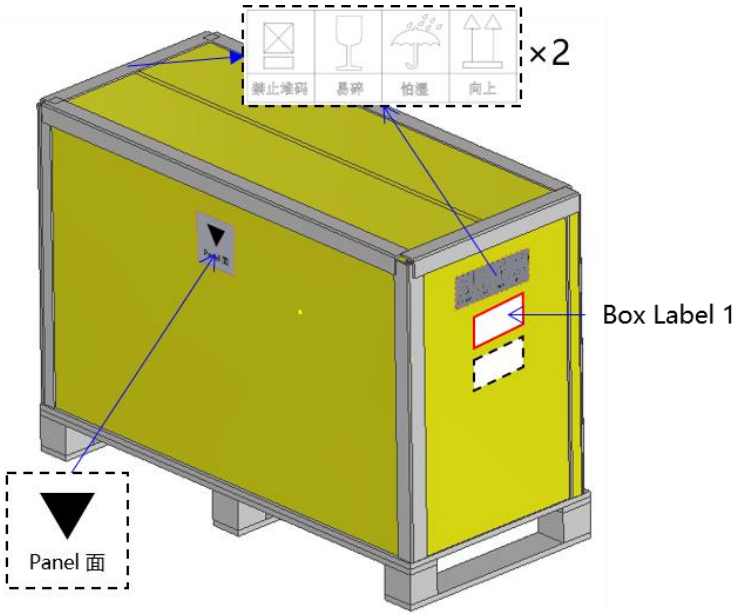
11.1 Definition of Label

11.1.1 Module Label

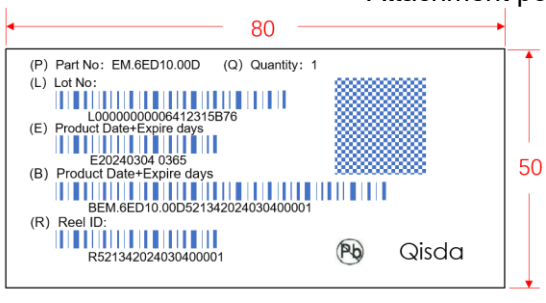


Attachment Position and definition of Module Label

11.1.2 Box Label 1



Attachment position of Box Label



二维码中的内容应包括L码、E码、B码及R码，每项内容用 ";" 分开，且内容只放于一行之中：注意E码当中有空格

L00000000006412315B76;

E20240304 0365;

BEM.6ED10.00D;

R003372024030400001;

10、客户的代码有2个：

①.台湾钰纬：52134

②.苏州钰纬：82588

出货时需根据客户来选择客户代码。

1、一维码使用精度为7μ的code128码，二维码使用精度为23μ的DataMtrix码；

2、P码：客户P/N号；

3、Q码：数量；

4、L码：Lot No：L00000000006412315B76,共21位，其中首位L为标识码，其余为Lot，若lot不足20位则前面加0来满足20位的长度；

5、E码：E20240304 0365,共14位，其中首位E为标识码，中间8位为年月日，后面1位空格，最后4位为质保期，若质保期不足4位则前面加0满足4位的长度；

6、B码：BEM.6ED10.00D52134202403040000 1,共31位，其中首位B为标识码，后面12位为客户P/N号，再后面5位为厂商代码，再8位为日期，再5位为数量00001，若不足5位则在前面加0满足5位的长度；

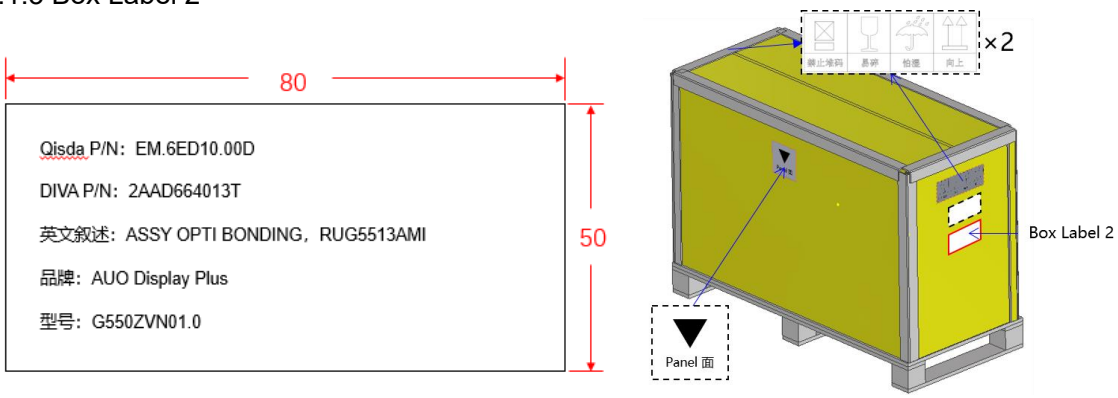
7、R码：R521342024030400001,共19位，其中首位R为标识码，52134为厂商代码，后面8位为日期，最后5位为产品流水号，若产品流水号不足5位，则在前面加0满足5位的长度，无论料号是否一样，R码均不允许重复；

8、有无铅标识；

9、右下角为Qisda的logo，字体为Century Gothic；

Definition of Box Label

1.1.3 Box Label 2



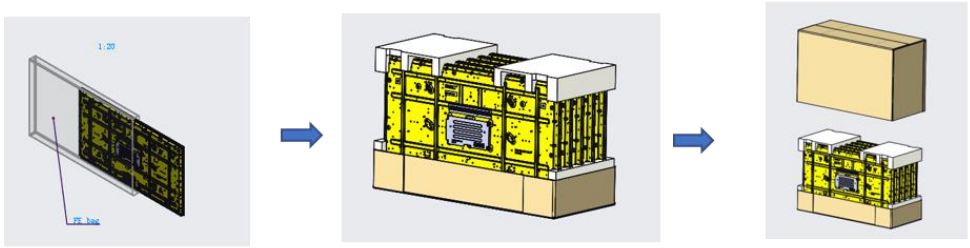
Definition and attachment position of Box Label

11.2 Packing Methods

1、套PE袋
在每个产品外侧套1个PE袋并用胶带封口，1pcs/产品。

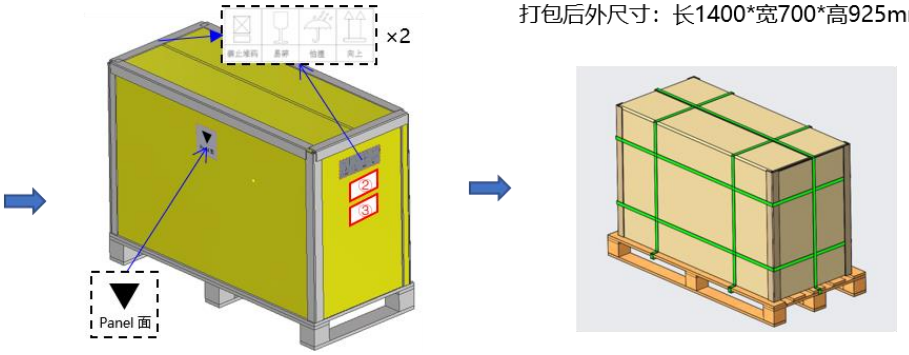
2、将套好PE袋的产品插入EPE BOX，并盖两片左右上盖。5pcs产品/EPE BOX。

3、装纸箱：



4、封纸箱：胶带H型封箱。

5、打包托盘：每箱需要8根护角加固，1箱/托。用打包带固定成井字形。
打包后外尺寸：长1400*宽700*高925mm



12. Precautions

12.1 Mounting Method

Excessive stress or pressure on the glass of this product should be avoided. Care must be taken to ensure that no torsional or compressive forces are applied to the product when it is mounted.
If the customer's set presses the main parts of the product, it may show the phenomenon of abnormal display. But this phenomenon does not mean malfunction.
To determine the optimum mounting angle, refer to the viewing angle range in the specification for each model.
Mount a product with the specified mounting parts.

12.2 Caution of Handling and Cleaning

Since the product is mainly made of glass, do not apply strong mechanical impact or static load onto it. Handling with care since shock, vibration, and careless handling may seriously affect the product. If it falls from a high place or receives a strong shock, the glass maybe broken.
If the use of a chemical is unavoidable, use soft cloth with solvent recommended below to clean the product's surface.
-IPA (Isopropyl Alcohol), Ethyl Alcohol, Tri-chloro, tri-florothane.
Please handle FPC with care.

12.3 Caution against Static Charge

Do not input any signals before power is turn on, and ground your body, work/ assembly area, assembly equipment to protect against static electricity.
Remove the protective film slowly, keeping the removing direction approximate 30-degree not vertical from the surface, if possible, under ESD control device like ion blower, and the humidity of working room should be kept over 50%RH to reduce the risk of static charge.
Avoid the use work clothing made of synthetic fibers. We recommend cotton clothing or other conductivity-treated fibers.
In handling the product, wear non-charged material gloves. And the conducting wrist to the earth and the conducting shoes to the earth are necessary.

12.4 Caution for Operation

It is indispensable to drive this product within the specified voltage limit. An electro-chemical reaction due to DC drive may cause undesirable deterioration of this product. so, the use of DC drive should avoid.
Do not connect or disconnect this product to or from the system when power is on.
Never use this product under abnormal conditions of high temperature and high humidity.
When it is exposed to drastic fluctuation of temperature (hot to cold or cold to hot), the product may be affected.
Response time will increase at temperature extremely lower than the operating temperature
range and on the other hand this product may turn black at temperature above its operational range. However, those phenomena do not mean malfunction. This product will revert to normal operation once the temperature returns to the recommended temperature range for normal operation.
Do not display a fixed pattern for a long time because it may cause image sticking.
If it is un-avoided, please use a screen saver.
Do not disassemble and/or re-assemble the product.

12.5 Packing

Avoid intense shock and falls from a height.

To prevent the product from degradation, do not operate or store them exposed directly to sunshine or high temperature/humidity for long periods.

12.6 Storage

A slight dew depositing on terminals is a cause for electro-chemical reaction resulting in terminal open circuit.
Relative humidity of the environment should therefore be kept below 60%RH.
Do not store the product near organic solvents or corrosive gasses.
Keep the product safe from vibration, shock, and pressure.
Black or white air-bubbles may be produced if the product is stored for long time in the lower temperature or mechanical shocks are applied onto the product.
In the case of storing for a long period of time for the purpose or replacement use, the following ways are recommended.
Store in a polyethylene bag with sealed so as not to enter fresh air outside in it.
Store in a dark place where neither exposure to direct sunlight nor light is.
Keep temperature in the specified storage temperature range.
If possible, store the product in the packaging situation when it was delivered.

12.7 Safety

For the crash damaged or unnecessary this product, it is recommended to wash off liquid crystal by either of solvents such as acetone and ethanol and should be burned up later.
In the case of this product is broken, watch out whether liquid crystal leaks out or not. If your hands touch the liquid crystal, wash your hands cleanly with water and soap as soon as possible.
If you swallow the liquid crystal by mistake, wash your mouth thoroughly with water and then drink a large amount of water; induce vomiting, and consult a physician.
If the liquid crystal touches your eyes, flush your eyes with running water for at least fifteen minutes.
If the liquid crystal touches your skin or clothes, remove it and wash the affected part of your skin or clothes with soap and running water.

- END -