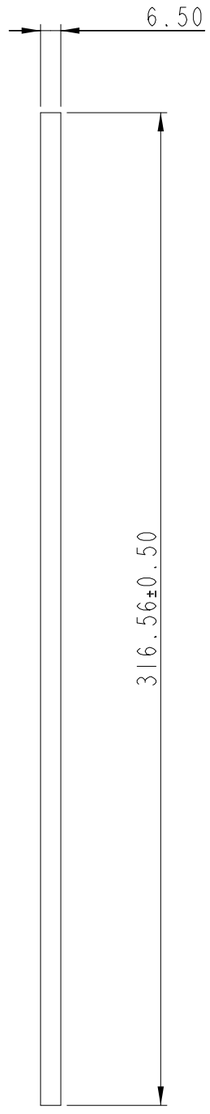
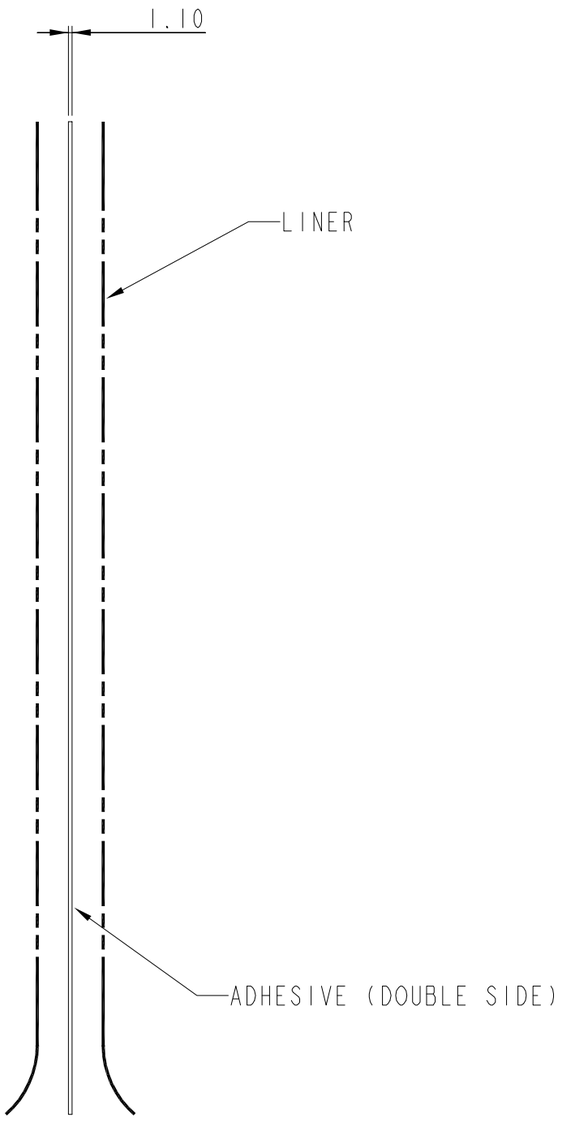
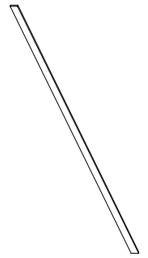
REV.	DATE	DESCRIPTION	BY	APVD







NOTES:
1. MATERIAL: 3M VHB TAPE GPH-110GF, t=1.1 mm (DOUBLE SIDE).
2. COLOR: GRAY.
3. IQC INSPECTION DOCUMENT NO: QWI-024.

RANGE OF DIMENSION	TOLERANCE CLASS DESIGNATION			
	V			
	fine	medium	coarse	Rubber/Sponge/Nylon/Gasket
0.5 UP TO 3	±0.05	±0.1	±0.2	±0.2
OVER 3~6	±0.05	±0.1	±0.3	±0.2
OVER 6~30	±0.1	±0.2	±0.5	±0.25
OVER 30~120	±0.15	±0.3	±0.8	±0.3
OVER 120~400	±0.2	±0.5	±1.2	±0.5
OVER 400~1000	±0.3	±0.8	±2.0	±0.8

ANGLE ±1° (±1.75/100)

THIRD ANGLE PROJECTION

UNITS: mm	SCALE: 1/2	SHEET: 1 OF 1	MODEL NO.: QD2481AI-P(CLR)		
MATERIAL: 3M VHB GPH-110GF		TREATMENT: NONE			
DSGD by	Ferris Tsai	2025-05-07	PART NAME:	DOUBLE SIDE TAPE (L,R)	
CHK by			DIVA P/N:	3MD694TH040	
APVD by			Qisda NO.:	4G.6G602.002	
APVD NO.:		3D FILE NAME: QD2.238.3M.GH_ADHESIVE-LR.V1	DIVA Laboratories ,Ltd.		