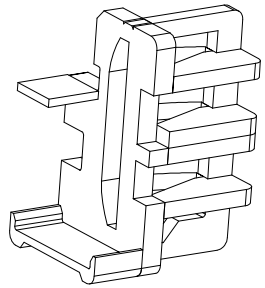
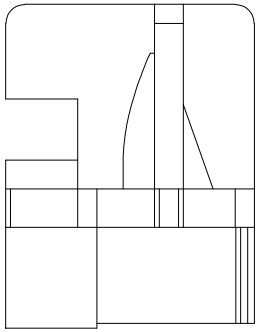
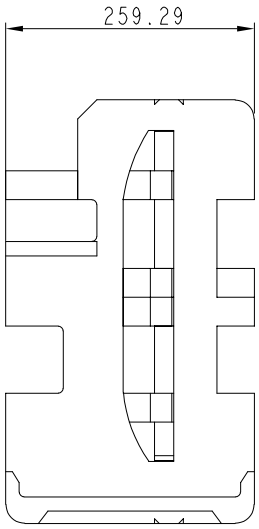
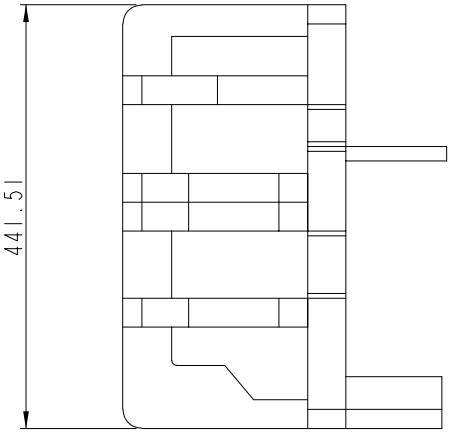
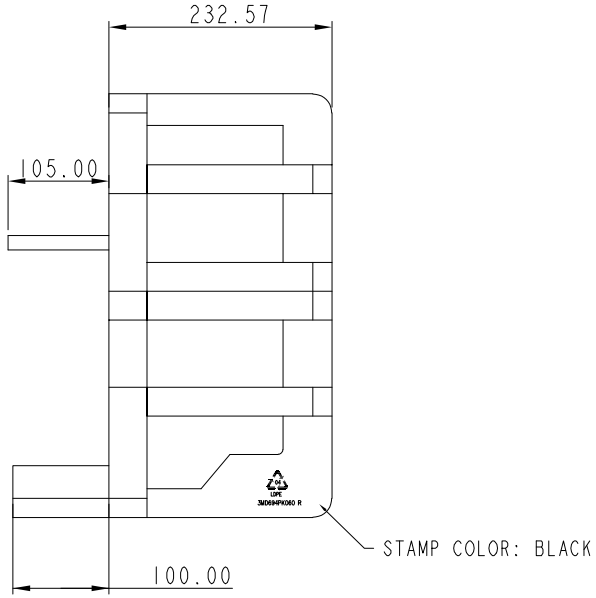
REV.	DATE	DESCRIPTION	BY	APVD
0	2025/11/17	FIRST RELEASE	JOSEPH	

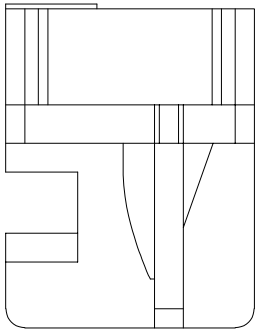












NOTES:
1. MATERIAL: EPE(EXPANDABLE POLYETHYLENE).
2. COLOR: WHITE.
3. DENSITY: 22 kg/m3.
4. TOLERANCE: ± 3 mm.
5. IQC INSPECTION DOCUMENT NO: QWI-019.

RANGE OF DIMENSION	TOLERANCE CLASS DESIGNATION V		
	fine	medium	coarse
UP TO 3	±0.05	±0.1	±0.2
OVER 3-6	±0.05	±0.1	±0.3
OVER 6-30	±0.1	±0.2	±0.5
OVER 30-120	±0.15	±0.3	±0.8
OVER 120-400	±0.2	±0.5	±1.2
OVER 400-1000	±0.3	±0.8	±2.0
OVER 1000-2000	±0.5	±1.2	±3.0
OVER 2000-4000	-	±2.0	±8.0
ANGLE ±1° (±1.75/100)			

THIRD ANGLE PROJECTION

UNITS: mm	SCALE: 1/2	SHEET: 1 OF 1	MODEL NO.: QD2481A1-P(CLR)
MATERIAL: EPE		TREATMENT:	
DSGD by	JOSEPH	2025-11-17	PART NAME: CUSHION EPE-R QD2481A1-P
CHK by			DIVA P/N: 3MD694PK060
APVD by			Qisda NO.:
APVD NO.:		3D FILE NAME: 23_8_ASM_EPE_R	DIVA Laboratories ,Ltd.