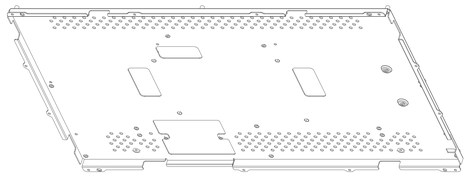
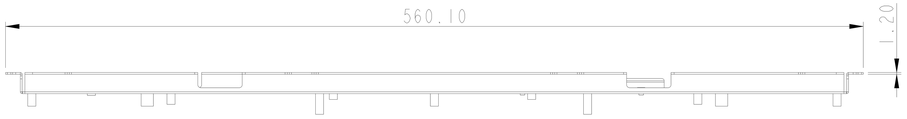
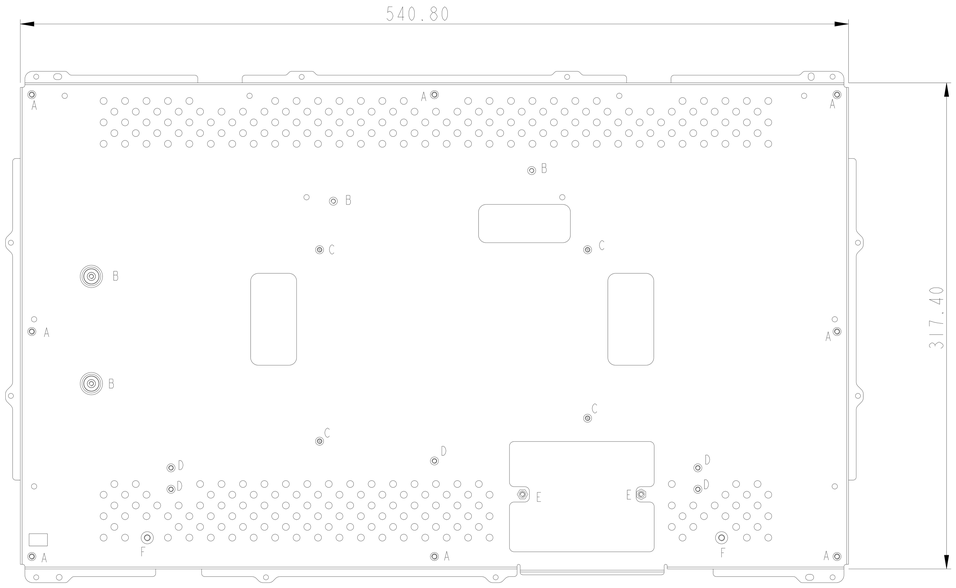
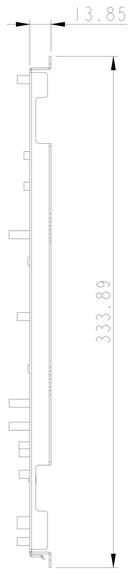
REV.	DATE	DESCRIPTION	BY	APVD
-	-	-	-	-

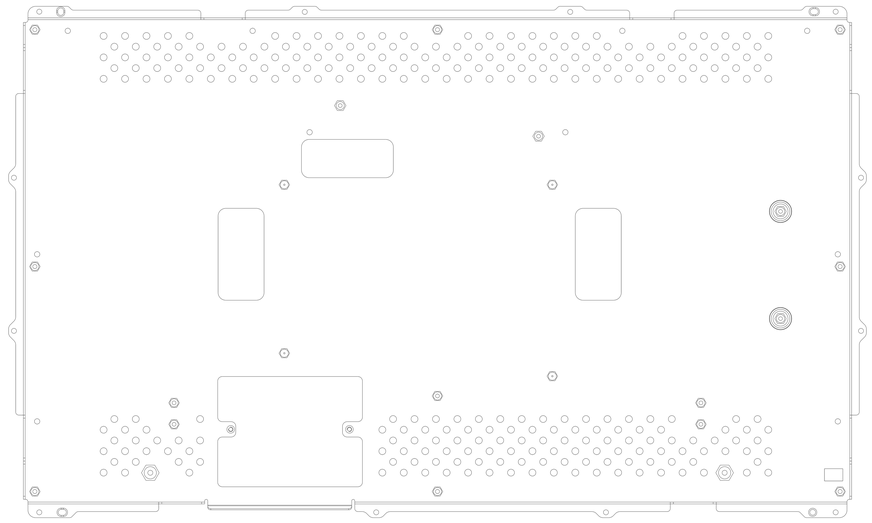


SCALE 1/2









NOTES:
1. MATERIAL: AL5052, t=1.2mm
2. FINISH: CONDUCTIVE CHROMATE CONVERSION COAT:YES
3. STAND OFF/NUT:PULL STRENGTH >= 20kgf; TORQUE >= 10kgf/cm.
   BURRY HOLE:TORQUE >= 6kgf/cm.
4. BURRS NOT EXCEED 10% MAX THICKNESS.
5. ALL SURFACEAS WITHOUT OIL STAIN.
6. DIVA QC INSPECTION DOCUMENT NO.:QWI-014, QWI-023

STANDOFF TYPE					
SYMBOL	THREAD TYPE	DIAMETER	HEIGHT	DESCRIPTION	QTY
A	#6-32	∅5.3	9.4	THROUGH HOLE AND THREAD	8
B	M3	∅5.3	5	THROUGH HOLE AND THREAD	4
C	M3	∅5.3	14.7	THROUGH HOLE,THREAD DEPTH 8.0	4
D	M3	∅5.3	8.2	THROUGH HOLE AND THREAD	5
E	M3	∅5	4	THROUGH HOLE AND THREAD	2
F	M4	∅8	9.4	THROUGH HOLE AND THREAD	2

RANGE OF DIMENSION	TOLERANCE CLASS DESIGNATION			THIRD ANGLE PROJECTION	UNITS: mm	SCALE: 1/1	SHEET: 1 OF 1	MODEL NO.:
	V				MATERIAL: AL5052, t=1.2mm		TREATMENT:	
	fine	medium	coarse	DSGD by JOSEPH	2025-07-14	PART NAME: MAIN BKT CVS		
UP TO 3	±0.05	±0.1	±0.2	CHK by		DIVA P/N:		
OVER 3-6	±0.05	±0.1	±0.3					
OVER 6-30	±0.1	±0.2	±0.5					
OVER 30-120	±0.15	±0.3	±0.8					
OVER 120-400	±0.2	±0.5	±1.2	APVD by		Qisda NO.:		
OVER 400-1000	±0.3	±0.8	±2.0					
OVER 1000-2000	±0.5	±1.2	±3.0	APVD NO.:	3D FILE NAME: MAIN_BKT_CVS	DIVA Laboratories ,Ltd.		
OVER 2000-4000	-	±2.0	±8.0					
ANGLE ±1° (±1.75/100)								