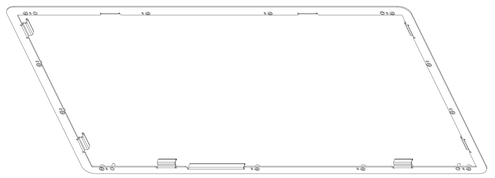
REV.	DATE	DESCRIPTION	BY	APVD
-	-	-	-	-

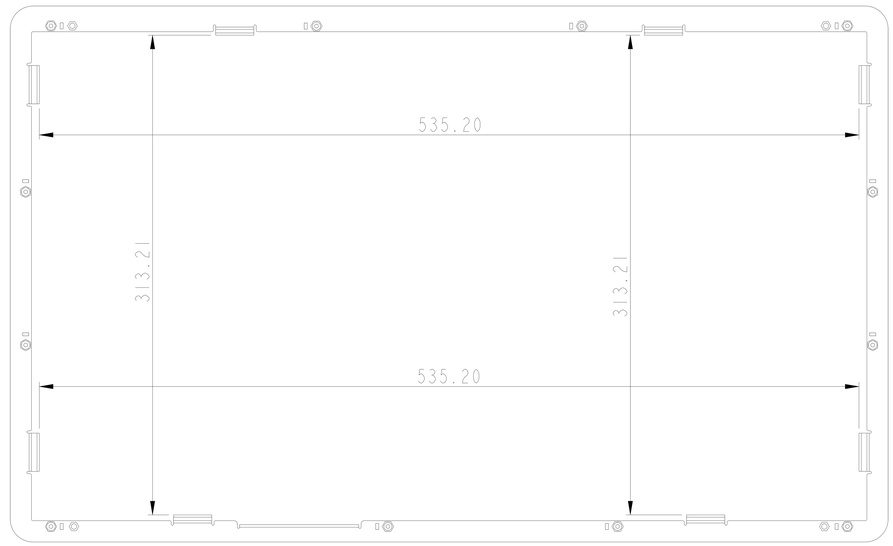


SCALE 1/2









NOTES:
1. MATERIAL: AL5052, t=1.5mm
2. FINISH: CONDUCTIVE CHROMATE CONVERSION COAT:YES
3. ALL WELDING PROCESSES SHALL NOT PROTRUDE MORE HTAN 0.5mm, AND SHALL NOT BE CRACKED OR DAMAGED.
4. STAND OFF/NUT:PULL STRENGTH >= 20kgf; TORQUE >= 10kgf/cm.
   BURRY HOLE:TORQUE >= 6kgf/cm.
5. BURRS NOT EXCEED 10% MAX THICKNESS.
6. ALL SURFACEAS WITHOUT OIL STAIN.
7. DIVA QC INSPECTION DOCUMENT NO.:QWI-014, QWI-023

STANDOFF TYPE					
SYMBOL	THREAD TYPE	DIAMETER	HEIGHT	DESCRIPTION	QTY
A	M3	Ø5.3	5	THROUGH HOLE AND THREAD	12
B	NA	Ø3.5	8	RIVET PIN, NO HOLE & THREAD	4

RANGE OF DIMENSION	TOLERANCE CLASS DESIGNATION			THIRD ANGLE PROJECTION	UNITS: mm	SCALE: 1/1	SHEET: 1 OF 1	MODEL NO.:
	f ine	V medium	coarse		MATERIAL: AL5052, t=1.5mm		TREATMENT:	
UP TO 3	±0.05	±0.1	±0.2	DSGD by	JOSEPH	2025-07-14	PART NAME:	FRONT BKT CVS
OVER 3~6	±0.05	±0.1	±0.3					
OVER 6~30	±0.1	±0.2	±0.5	CHK by			DIVA P/N:	
OVER 30~120	±0.15	±0.3	±0.8					
OVER 120~400	±0.2	±0.5	±1.2	APVD by			Qisda NO.:	
OVER 400~1000	±0.3	±0.8	±2.0					
OVER 1000~2000	±0.5	±1.2	±3.0	APVD NO.:		3D FILE NAME: FRONT_BKT_CVS	DIVA Laboratories ,Ltd.	
OVER 2000~4000	-	±2.0	±8.0					
ANGLE ±1° (±1.75/100)								