





設計驗證工程課
2026 -10- 14
發行

雄業實業股份有限公司

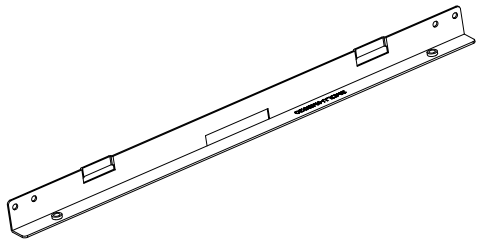
樣 品 承 認 書

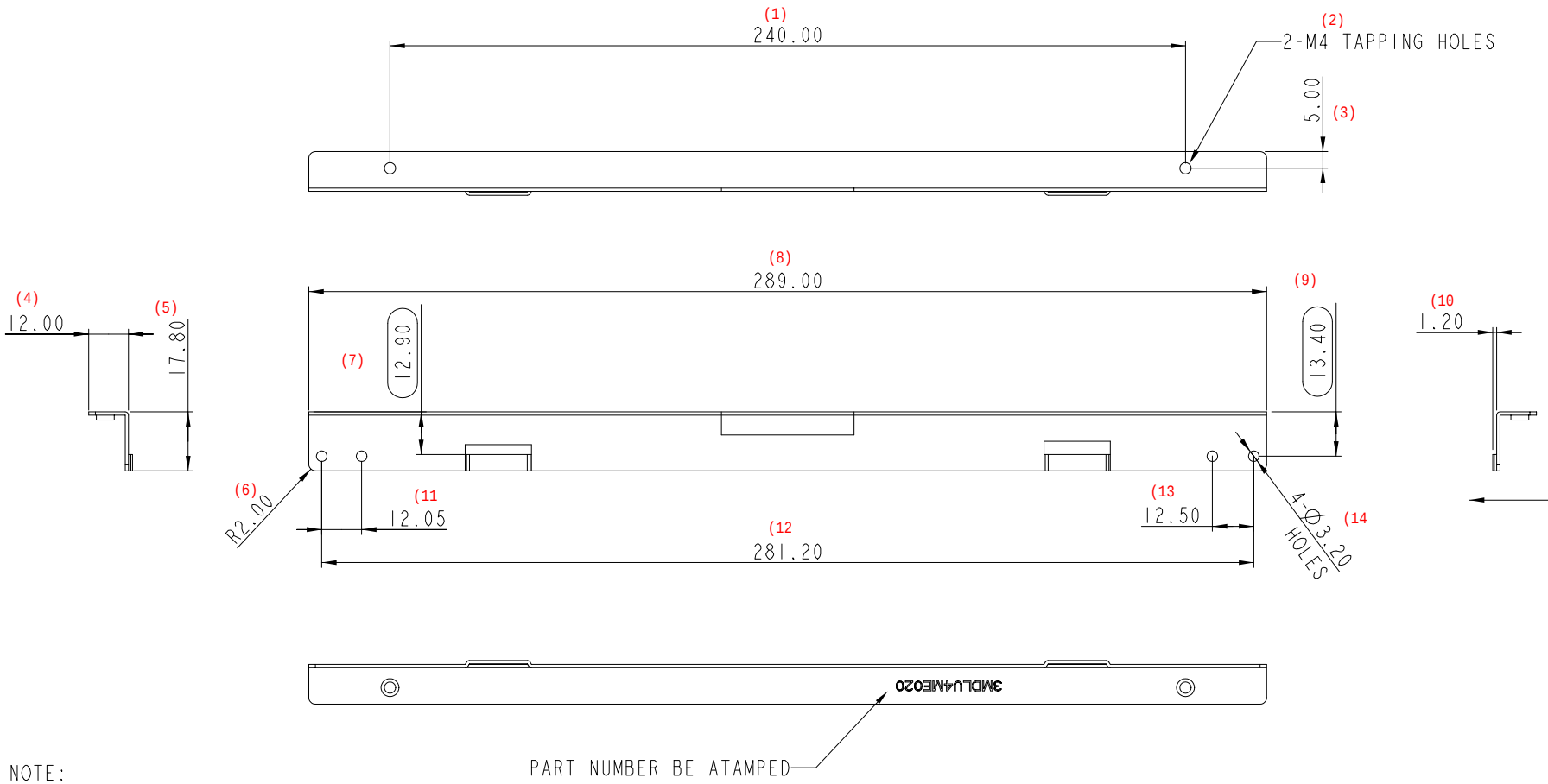
雄業實業股份有限公司 TEL:2201-9999 臺北市新莊區新樹路288-10號

客　　戶：	鈺緯科技
料　　號：	3MDLU4ME020(M2557)
品　　名：	SUPPORT BRACKET (24",R5)
日　　期：	115/9/21
送樣數量：	3　　PCS
產品重量：	60　　g

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REV.	DATE	DESCRIPTION	BY	APPD





NOTE:
1. BURRY<0.03mm
2. NO OIL ON SURFACE(DEGREASED)
3. DISTORTION<0.5mm
4. NO MENTION DIMENSION TOLERANCE:+/-0.2mm
5. NO USE OF PROHIBITED SUBSTANCES DEFINED IN SS-00259 WILL BE ALLOWED
6. IQC INSPECTION DECUMENT: QWI-014

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THIRD ANGLE PROJECTION	UNITS:mm	SCALE: 1/1	SHEET: 1 OF 1	MODEL NO.: RAP2402AMI
	MATERIAL: SECC t=1.0		TREATMENT:	
DSGD by Ferris Tsai	25-Mar-16	PART NAME: SUPPORT BRACKET(24",R5)		
APPD by		PART NO.: 3MDLU4ME020		VER. 0
APPD No.: M2557	FILE NAME: 3MDLU4ME020	DIVA Laboratories ,Ltd.		

Test Result	Approval

DIVA FAI DATA SHEET

Part Number :	3MDLU4ME020	Supplier :	雄業	Date:	2026/9/21
Part Description :	SUPPORT BRACKET (24",R5)			Cavity / Tool # :	
Revision :	0	Material Spec:	SECC t=1.0	Inspector:	李祺媗

MOI-Method of inspection abbreviation: HG = Height gauge, MIC = Micrometer, DC = Dial Caliper, P = Protractor, OC = Optical Comparator, CG = Checking Gauge, CMM = Coordinate Measuring Machine, OMM = Optical Coordinate Measuring Machine, HT = Hardness Trester, TG = Thickness Gauge, VIS = V D

OTHER:

DRAWING SPECIFICATIONS						INSPECTION RESULTS							INSPECTION ANALYSIS					
						Sample Number							% Tolerance		Alert/Rej		Supplier	RD Engineering
ITEM	LOCATION	NOMINAL	+TOL	-TOL	Method	1	2	3	1	2	3	Mean	UPPER	LOWER	HIGH	LOW	Remarks	Disposition
1	C6	240.00	0.20	0.20	Vernier Caliper	239.920	239.920	239.940	-0.080	-0.080	-0.060	239.927	0%	40%				
2-1	C9	M4			PG	M4	M4	M4										
2-2	C9	M4			PG	M4	M4	M										
3	C9	5.00	0.20	0.20	Vernier Caliper	4.950	4.970	4.950	-0.050	-0.030	-0.050	4.957	0%	25%				
4	D4	12.00	0.20	0.20	Vernier Caliper	11.900	11.930	11.910	-0.100	-0.070	-0.090	11.913	0%	50%				
5	E2	17.80	0.20	0.20	Vernier Caliper	17.740	17.760	17.740	-0.060	-0.040	-0.060	17.747	0%	30%				
6	F3	2.00	0.20	0.20	2.5D	1.970	2.010	1.990	-0.030	0.010	-0.010	1.990	5%	15%				
7	E3	12.90	0.20	0.20	Vernier Caliper	12.910	12.900	12.920	0.010	0.000	0.020	12.910	10%	0%				
8	D6	289.00	0.20	0.20	Vernier Caliper	288.920	288.900	288.930	-0.080	-0.100	-0.070	288.917	0%	50%				
9	D9	13.40	0.20	0.20	Vernier Caliper	13.410	13.420	13.400	0.010	0.020	0.000	13.410	10%	0%				
10	D10	1.20	0.20	0.20	Vernier Caliper	1.260	1.240	1.260	0.060	0.040	0.060	1.253	30%	0%				
11	F4	12.05	0.20	0.20	Vernier Caliper	11.980	12.000	11.980	-0.070	-0.050	-0.070	11.987	0%	35%				
12	F6	281.20	0.20	0.20	Vernier Caliper	281.200	281.240	281.220	0.000	0.040	0.020	281.220	20%	0%				
13	F9	12.50	0.20	0.20	Vernier Caliper	12.540	12.500	12.520	0.040	0.000	0.020	12.520	20%	0%				
14-1	F9	3.20	0.20	0.20	Vernier Caliper	3.220	3.220	3.200	0.020	0.020	0.000	3.213	10%	0%				
14-2	F9	3.20	0.20	0.20	Vernier Caliper	3.200	3.200	3.220	0.000	0.000	0.020	3.207	10%	0%				
14-3	F9	3.20	0.20	0.20	Vernier Caliper	3.220	3.200	3.200	0.020	0.000	0.000	3.207	10%	0%				
14-4	F9	3.20	0.20	0.20	Vernier Caliper	3.220	3.220	3.200	0.020	0.020	0.000	3.213	10%	0%				
		以下空白																

Instructions:
1.Inspector mest fillout the yellow area.
2. The table will automatically calculate the data in green area.

DIVA/Ferris Tsai 20260925